

NOTES:

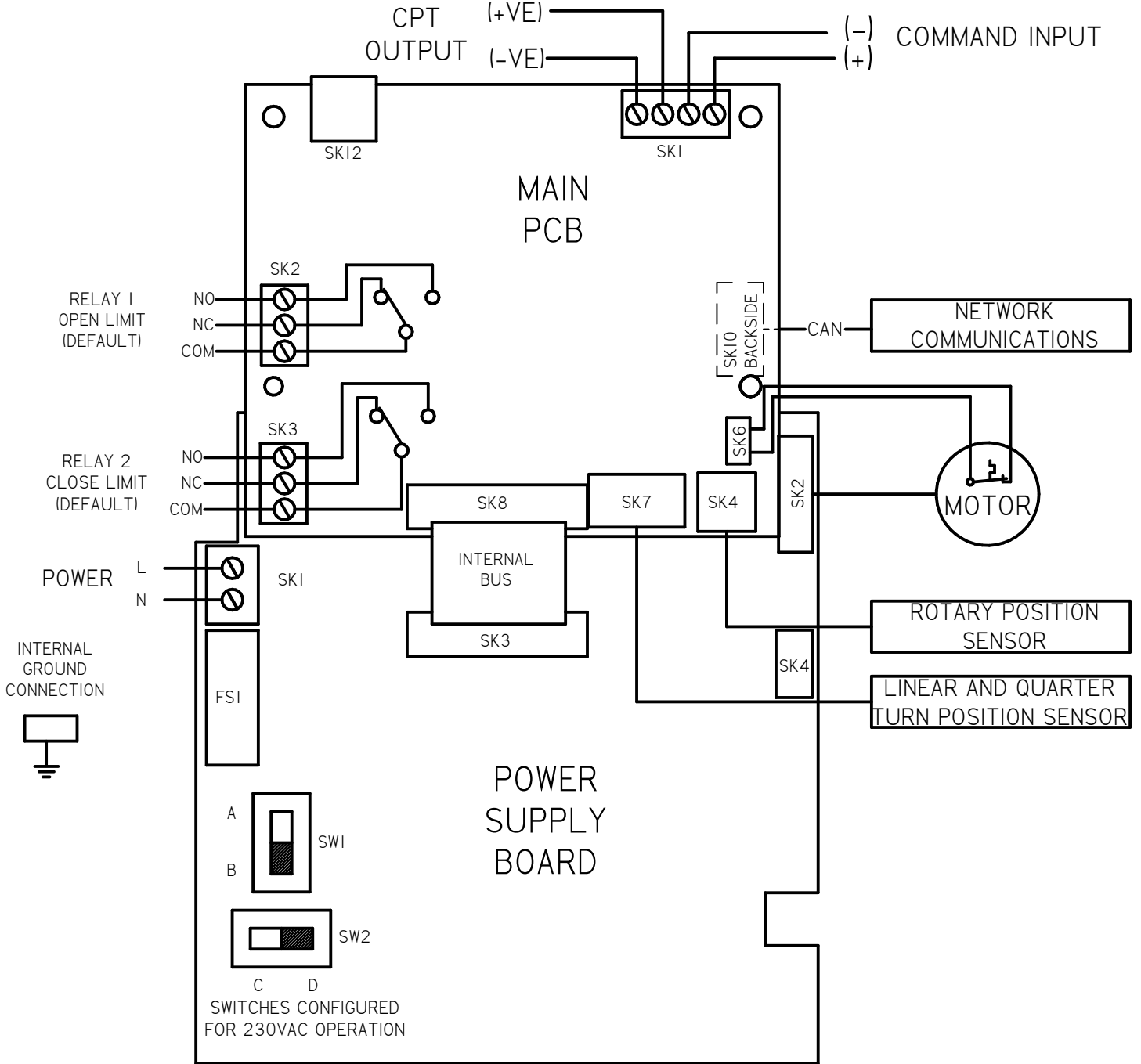
1. 4-20 mA OUTPUT, 24VDC NOMINAL, (18-30 VDC MAX)
2. SEE ADDITIONAL PAGES FOR COMMUNICATIONS W/D IF ATTACHED

SHT  
1 OF 2

**A**

M00-D0

REV  
**D**



INPUT VOLTAGE	SW1	SW2
110 VAC	A	C
115 VAC	A	D
208 VAC	B	C
230 VAC	B	D

<b>D</b>	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
<b>C</b>	ECR 18062. PSB: SK1 UPDATED, SK4 MOVED	GVM 11-4-14
<b>REV</b>	<b>DESCRIPTION</b>	<b>DATE</b>

TOLERANCES UNLESS OTHERWISE SPECIFIED .XX = ±.02    XXX = ±.005    ANGULAR ±1°		
SCALE: <b>NTS</b>		
DRAWN: <b>GVM</b>	PROD. DV.	PROD. ENG. <b>CHK</b>
DATE: <b>2-8-13</b>	DATE:	DATE: <b>2-8-13</b>

**rotork**<sup>®</sup>  
Process Controls  
MILWAUKEE, WISCONSIN, USA

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TITLE : <b>CMA WIRING DIAGRAM</b>		
FOR : <b>AC POWER OPERATION RIRO TERMINAL CONNECTIONS</b>		
SHT 1 OF 2	<b>A</b>	<b>M00-D0</b>

**RIRO REMOTE INPUTS - DEFAULT SETTINGS**

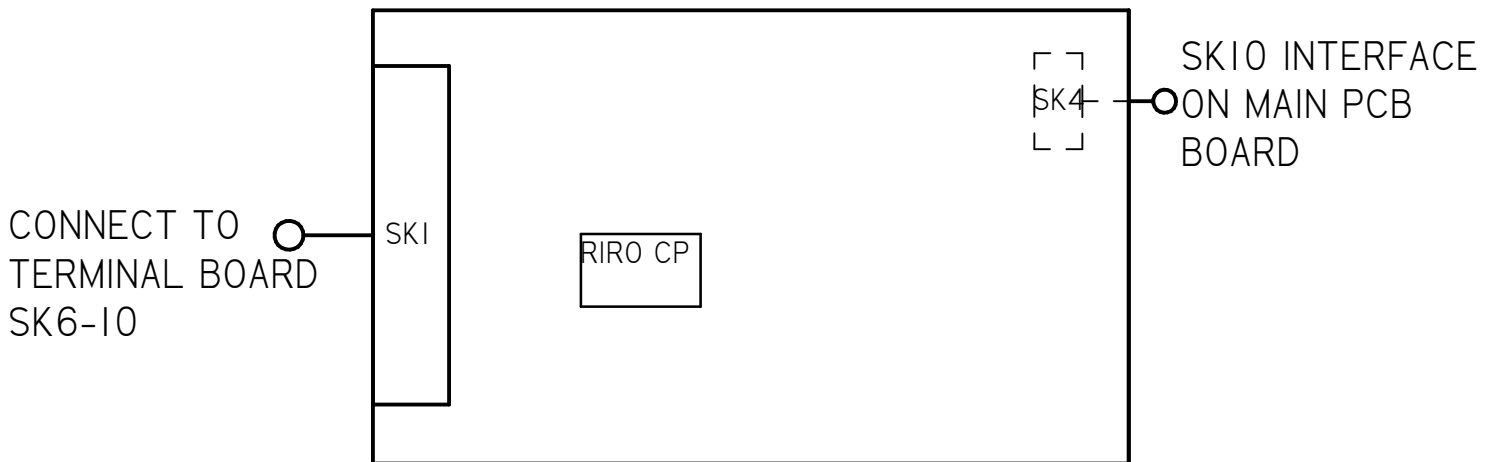
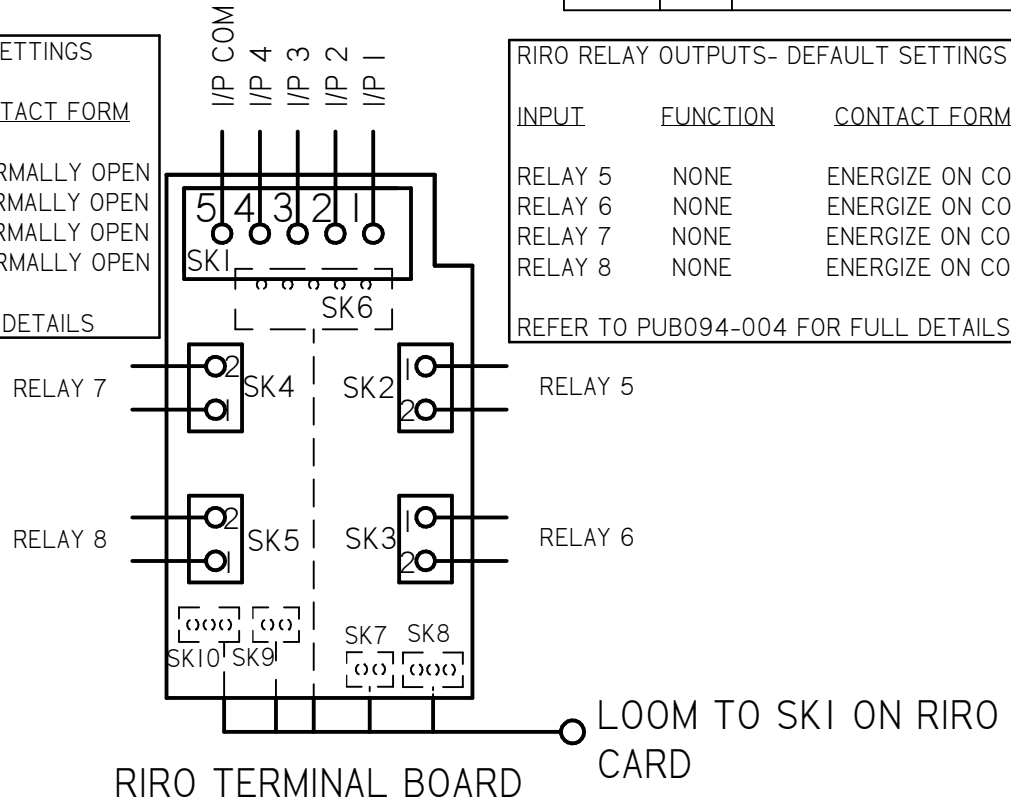
INPUT	FUNCTION	CONTACT FORM
I/P1	CLOSE COMMAND	NORMALLY OPEN
I/P2	STOP/MAINTAIN	NORMALLY OPEN
I/P3	OPEN COMMAND	NORMALLY OPEN
I/P4	ESD	NORMALLY OPEN

REFER TO PUB094-004 FOR FULL DETAILS

**RIRO RELAY OUTPUTS- DEFAULT SETTINGS**

INPUT	FUNCTION	CONTACT FORM
RELAY 5	NONE	ENERGIZE ON CONDITION
RELAY 6	NONE	ENERGIZE ON CONDITION
RELAY 7	NONE	ENERGIZE ON CONDITION
RELAY 8	NONE	ENERGIZE ON CONDITION

REFER TO PUB094-004 FOR FULL DETAILS



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**TOLERANCES**  
UNLESS OTHERWISE SPECIFIED  
.XX = ±.02    XXX = ±.005    ANGULAR ±1°

SCALE: **NTS**

DRAWN: <b>GVM</b>	PROD. DV.	PROD. ENG. <b>CHK</b>
DATE: <b>2-8-13</b>	DATE:	DATE: <b>2-8-13</b>

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SHT 2 OF 2	<b>A</b>	<b>M00-D0</b>