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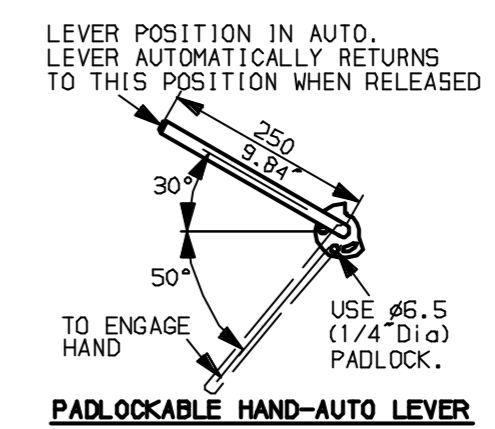
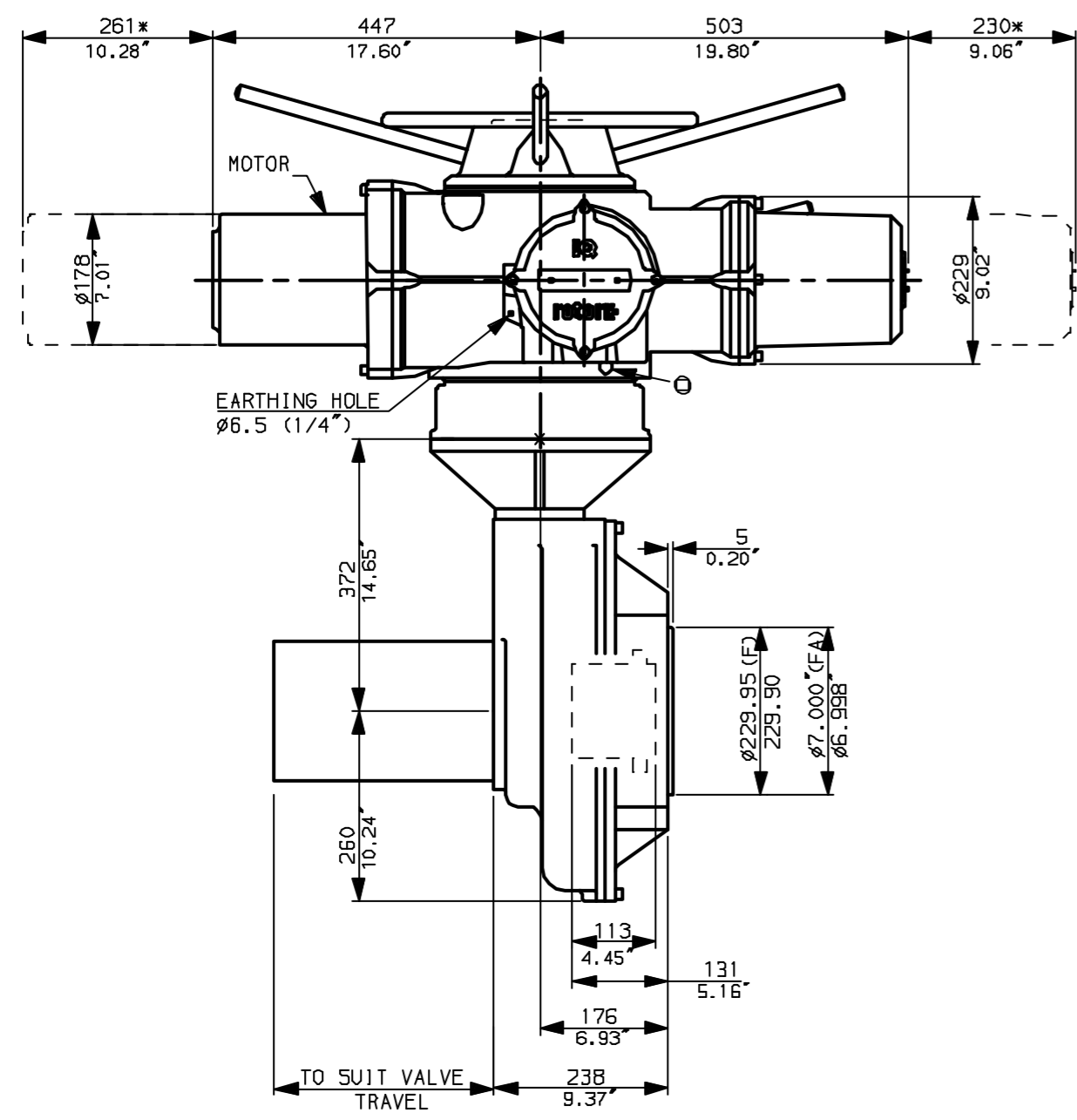
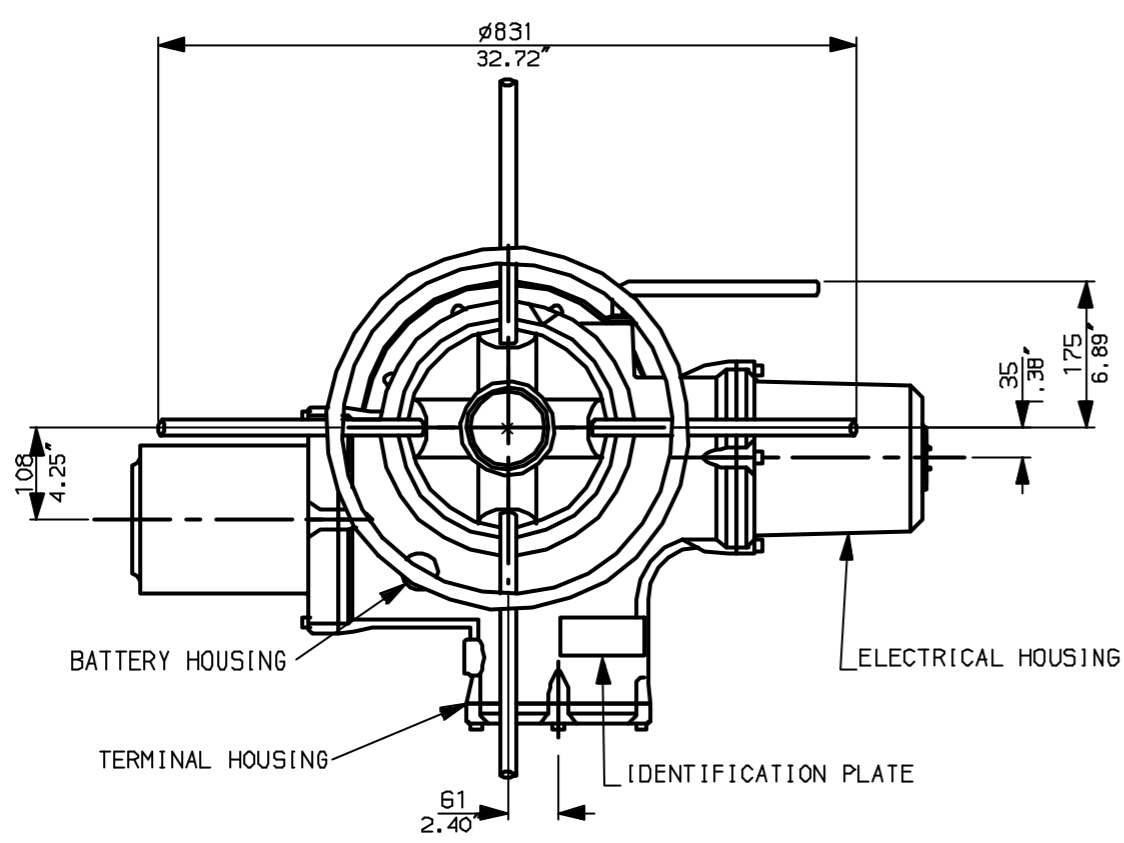
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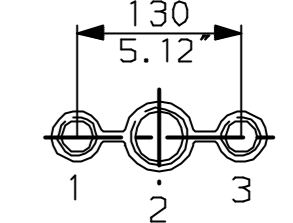
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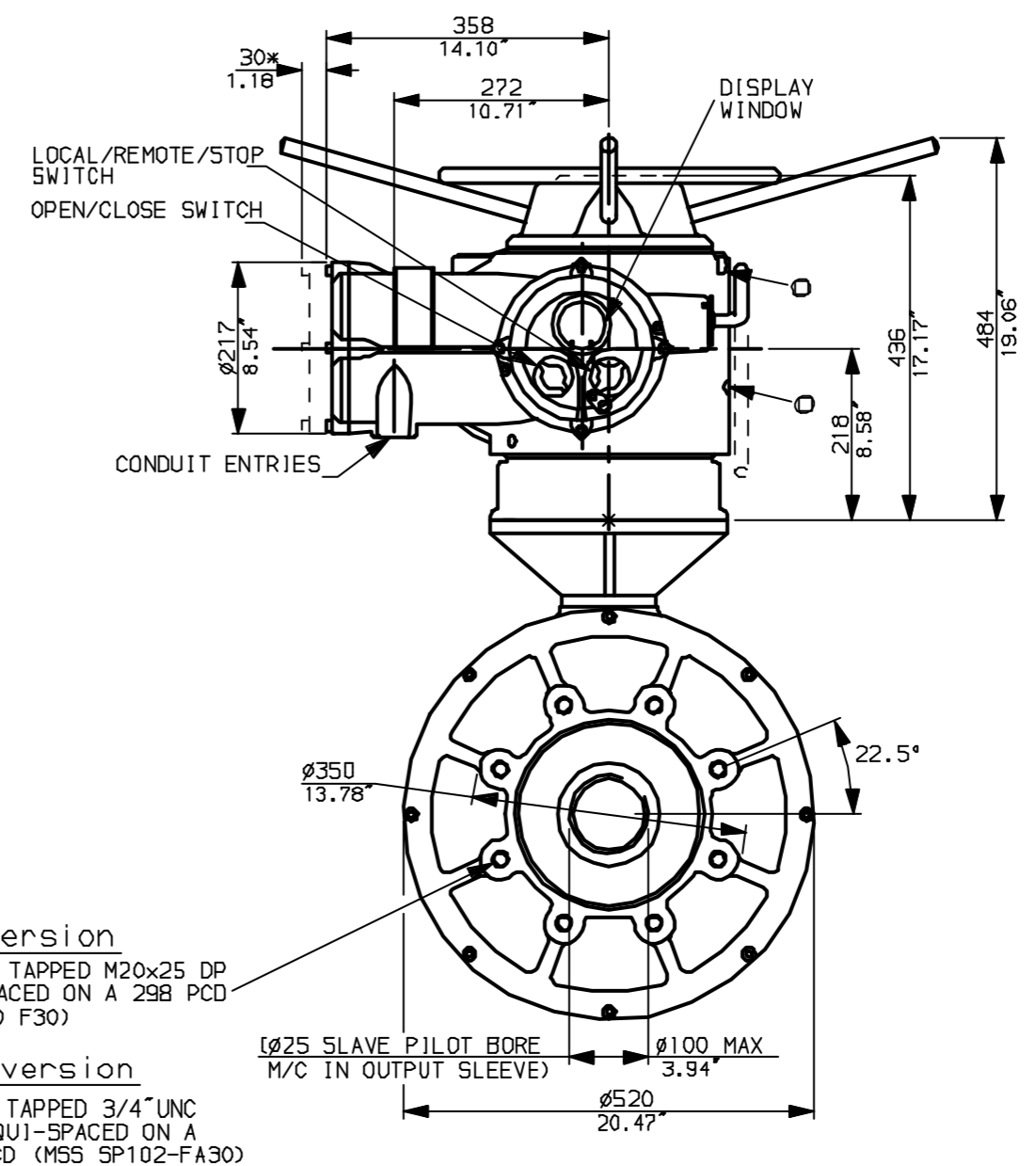


NOTES:
 * DIMENSIONS WITH '*' INDICATE COVER REMOVAL ALLOWANCE
 NETT WEIGHT = 372kg (818lbs)
 ○ = OIL FILLER/DRAIN PLUG
 THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
 No.2 TAPPED 1 1/2" NPT
 STD ALTERNATIVES IF SPECIFIED
 2 X M25, 1 X M40
 2 X PG16, 1 X PG29



"F" version
 8 HOLES TAPPED M20x25 DP EQU1-SPACED ON A 298 PCD (ISO5210 F30)
"FA" version
 8 HOLES TAPPED 3/4" UNC x1" dp EQU1-SPACED ON A 11.75" PCD (MSS 5P102-FA30)



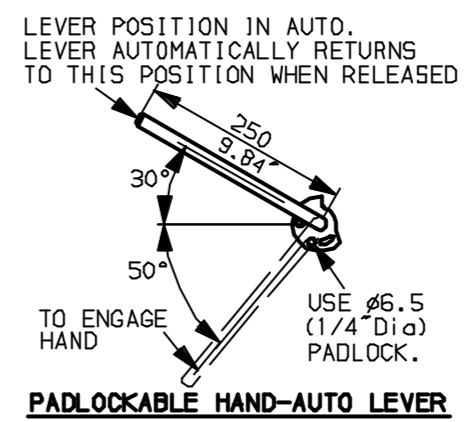
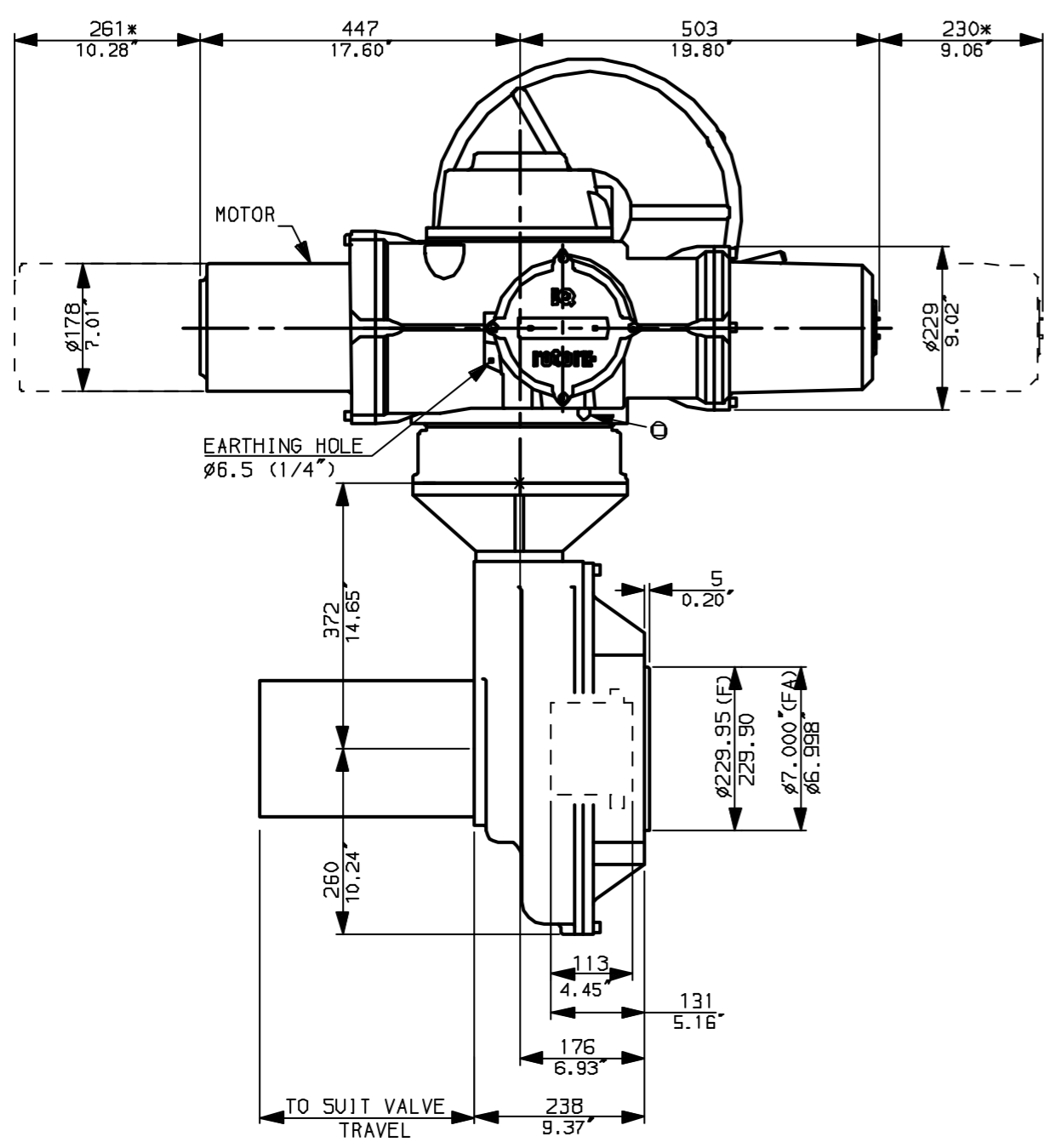
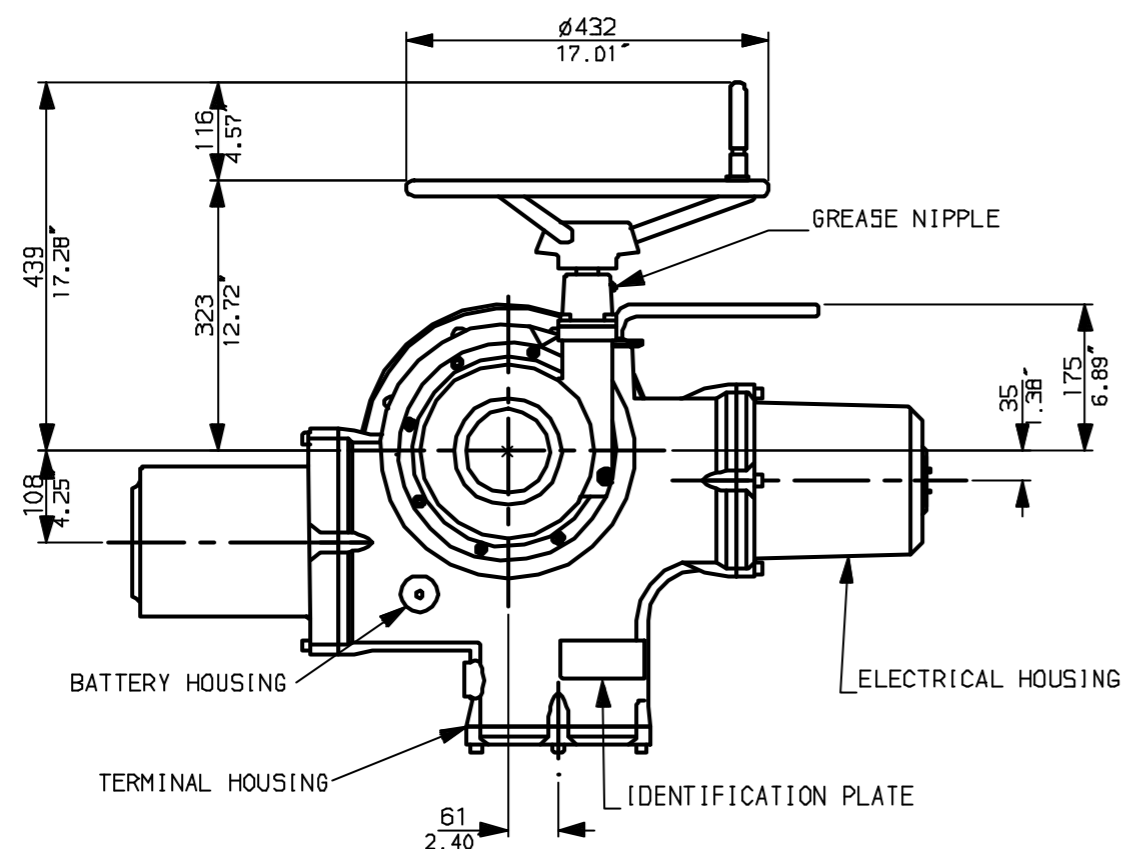
Rotork Controls Ltd.
 Bath England, BA1 3JQ.
 (Phone 01225-733200)
 Rotork Controls Inc.
 Rochester, NY 14624
 (Phone 585-328-1550)

Title IQ40, THW, IB12,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No	IQ40THW_IB12

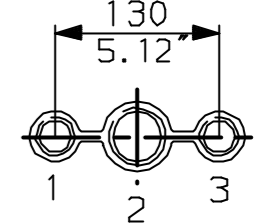
01	First Issue.
Scale	1:9 THIRD ANGLE PROJECTION
Drawing Number	IQ40THW_IB12

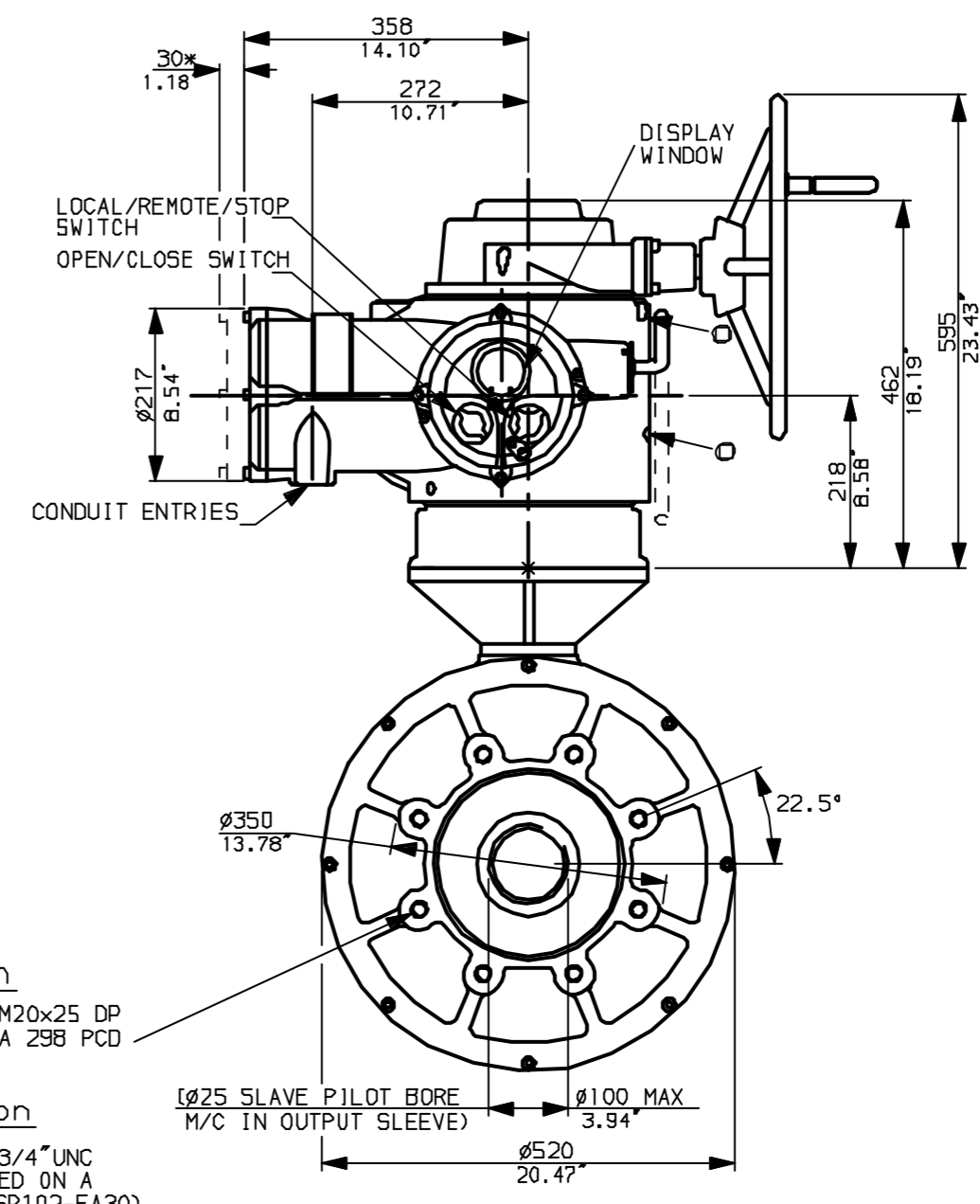
1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10

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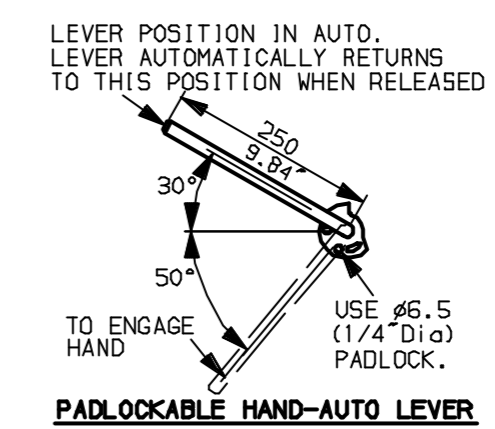
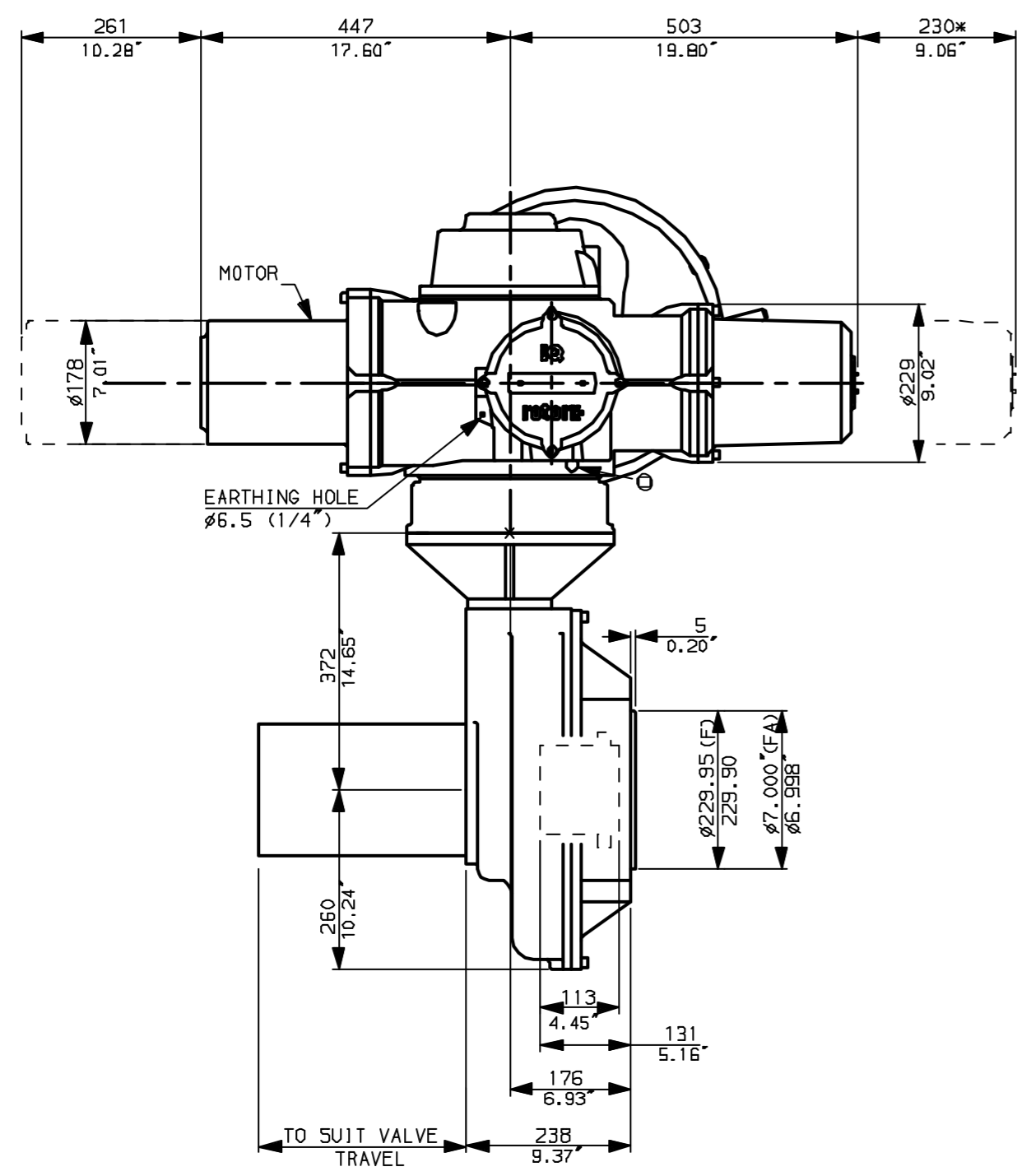
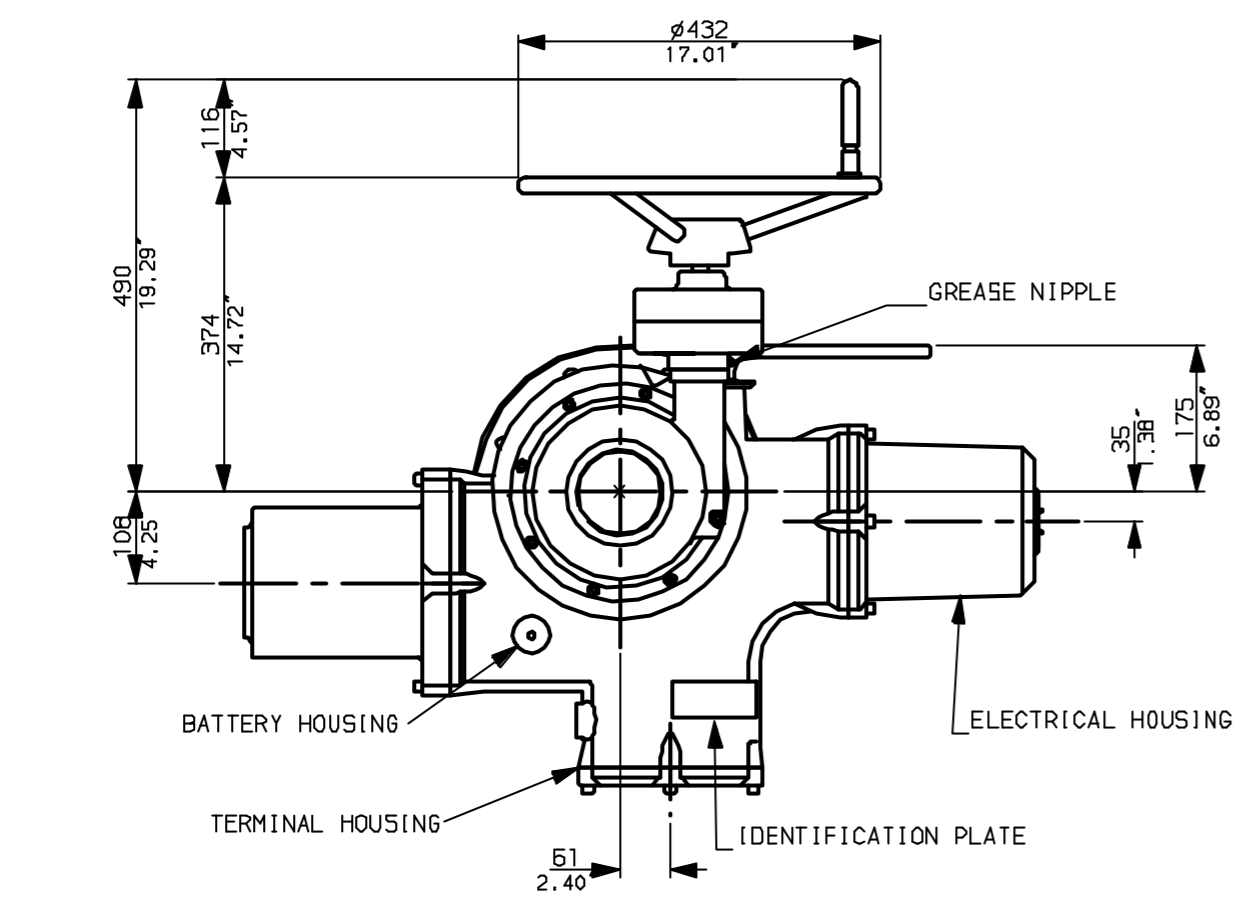
Rotork Controls Ltd.
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Title IQ40, SHW, IB12,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No	IQ40SHW_IB12

01	First Issue.
Scale	1:9 THIRD ANGLE PROJECTION
Drawing Number	IQ40SHW_IB12

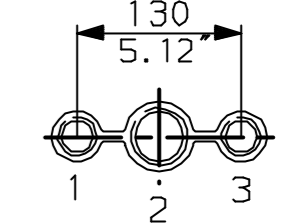
1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10

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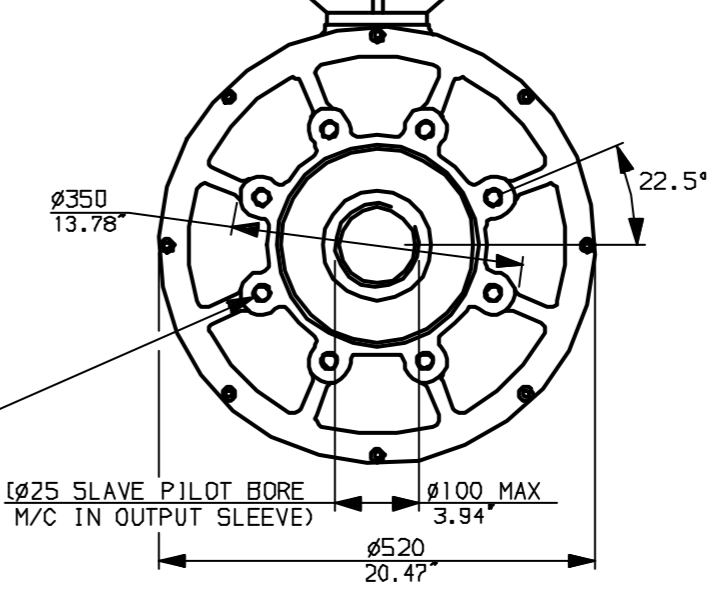
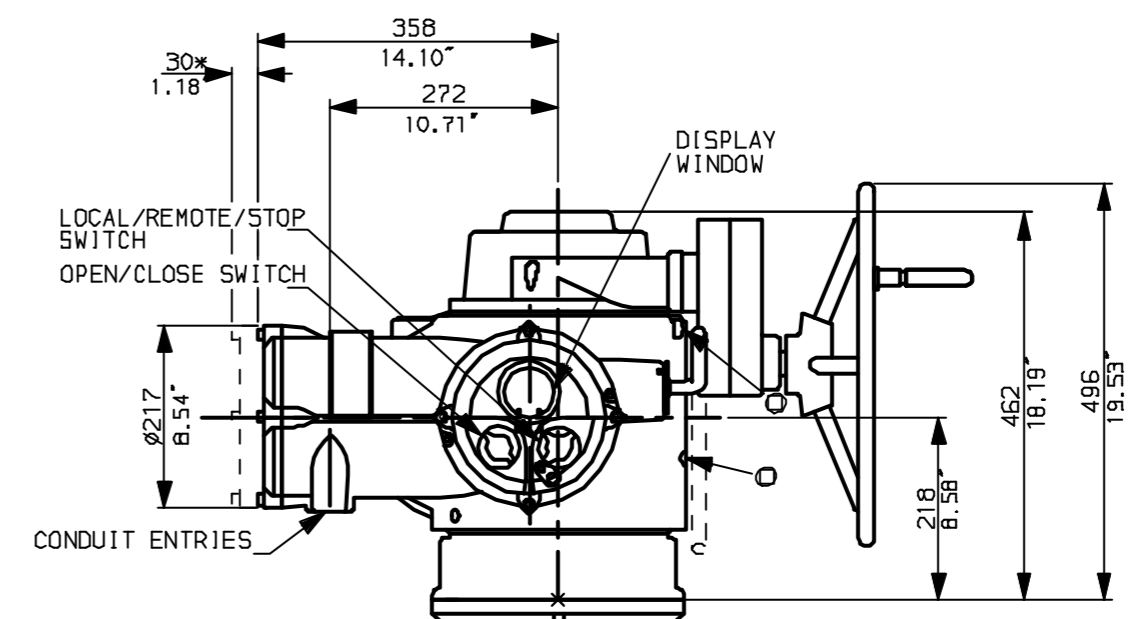


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STANDARD DIMENSIONAL DATA		
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Date April 04	Job No	IQ40SSHW_IB12

01	First Issue.
Scale	1:9 THIRD ANGLE PROJECTION
Drawing Number	IQ40SSHW_IB12

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