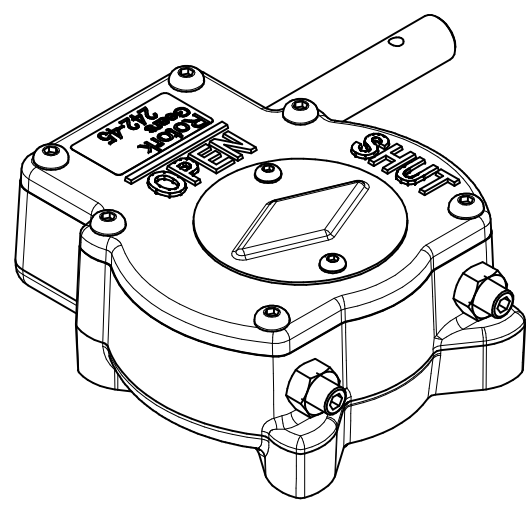
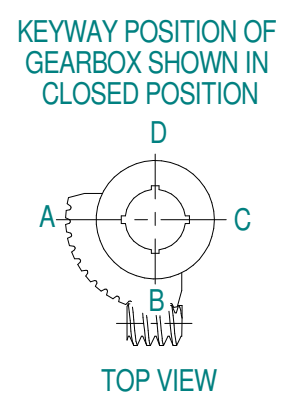
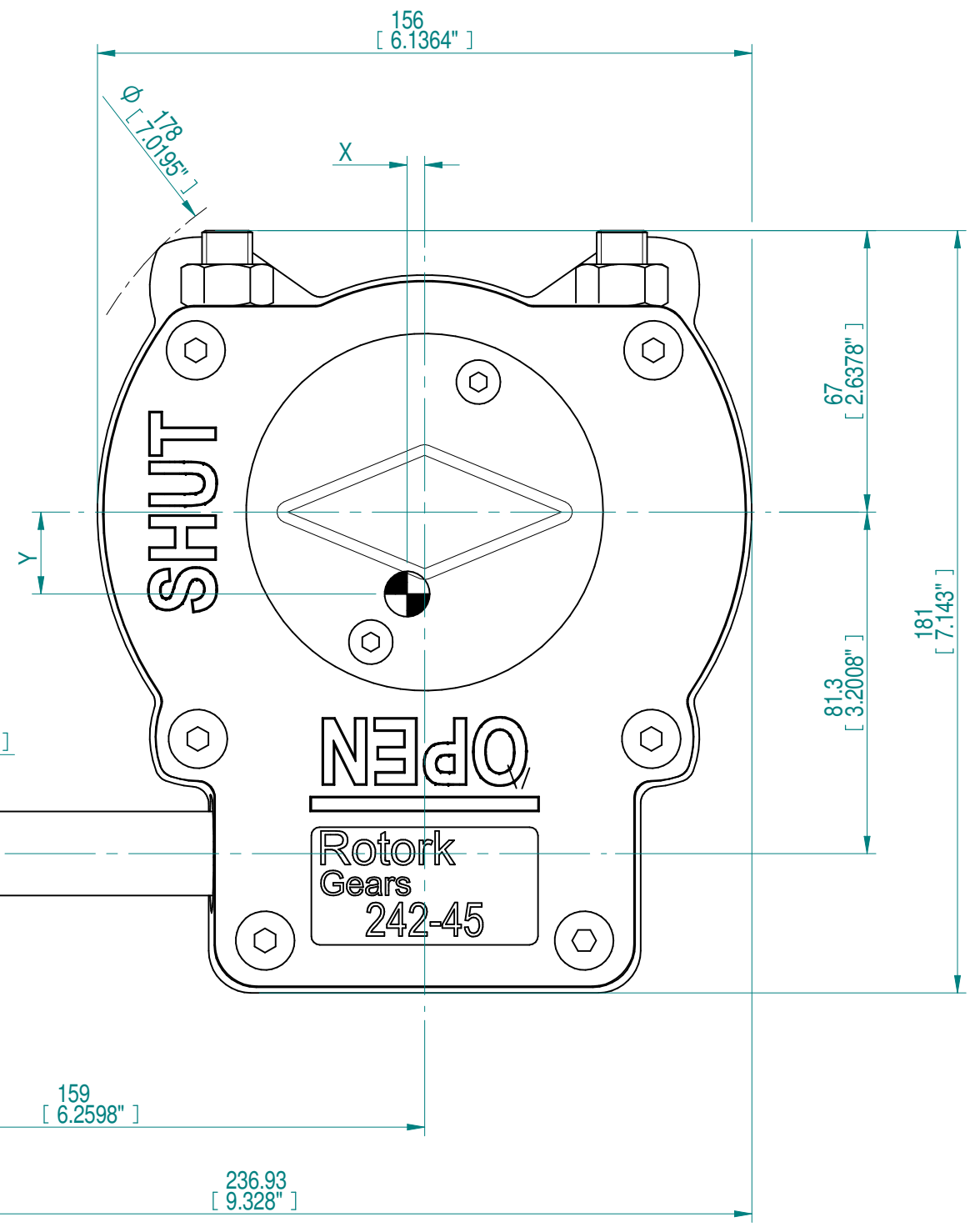
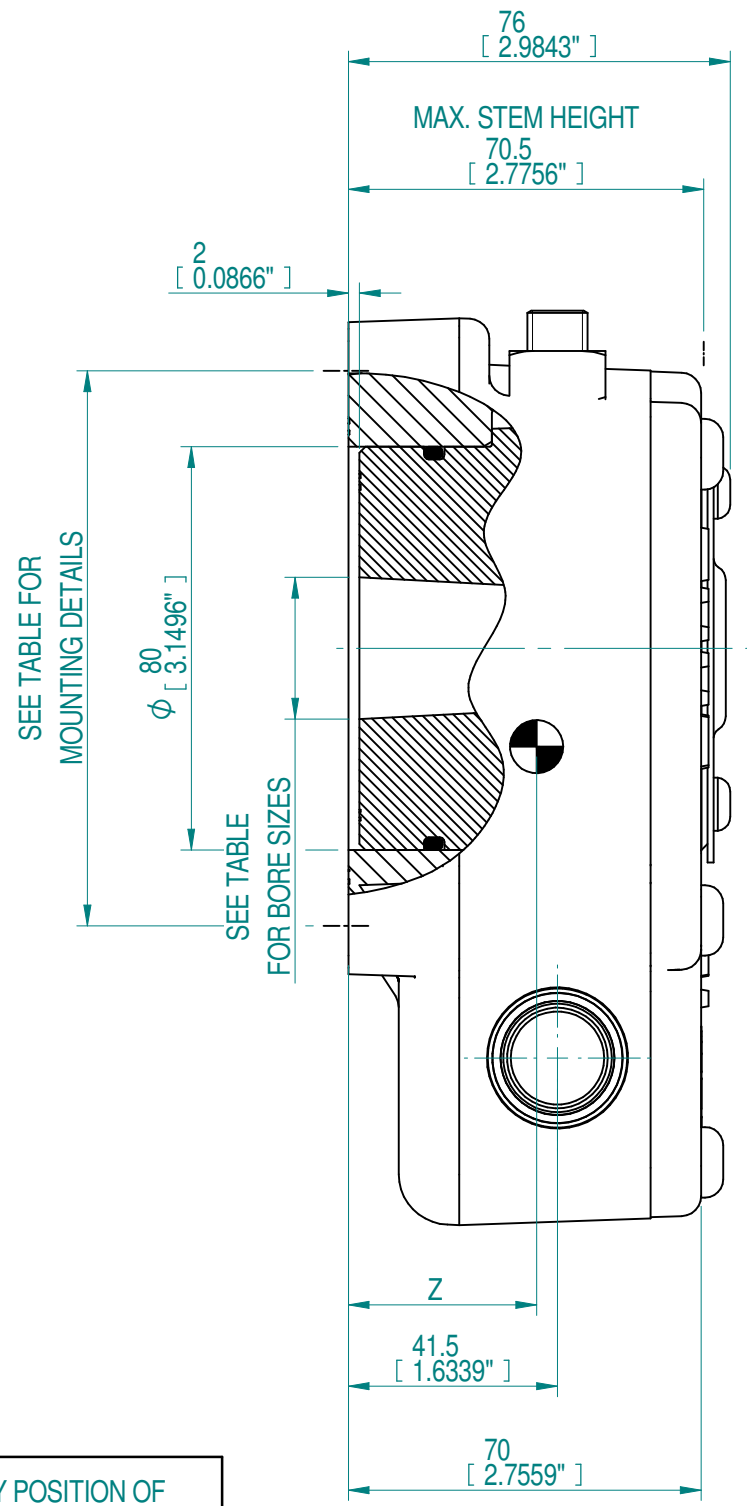


MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)			STEM ACCEPTANCE IN ACCORDANCE TO STANDARD								
ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (OFF CENTRES)	MAX OUTSIDE DIA. INCLUDING DRILLED HOLES	MIN INSIDE DIA. INCLUDING DRILLED HOLES	BORE MACHINED IN	STANDARD	MIN BORE	SQ. KEY MAX BORE	SQ. KEY SIZE	RECT. KEY MAX BORE	RECT. KEY SIZE	SQ BORE MAX
F14 (FA14)	4x M16* x 16 DEEP ON A Ø140P.C. (4x 5/8"UNC x 0.94" DEEP ON A Ø5.512"P.C.)	Ø156 (Ø6.14")	Ø92 (Ø3.63")	QUADRANT	DIN 6885 BS46	Ø32 Ø1.27"	- Ø2.25"	- 1/2" X 1/2"	Ø60 Ø2.37"	18 x 11 5/8" x 7/16"	□ 50 □ 1.97"



ISOMETRIC
1:3



NOTES:
 1. * THREAD DEPTH DOES NOT MATCH ISO STANDARD
 2. CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN

DESCRIPTION	TORQUE	CENTRE OF GRAVITY
50 : 1	12.5	15 ± 10%
RATIO	12.5	M.A.
17.4 lbs.	7.9 kg	WEIGHT EXCL. HW
1475 lbf.ft.	2000 Nm	MAX OUTPUT
98 lbf.ft.	133 Nm	MAX INPUT
0.16"	4	X
0.75"	19	Y
1.46"	37	Z

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT www.rotork.com

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Approved	-	-	Sheet 1 of 1 Size A3