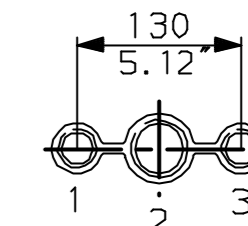
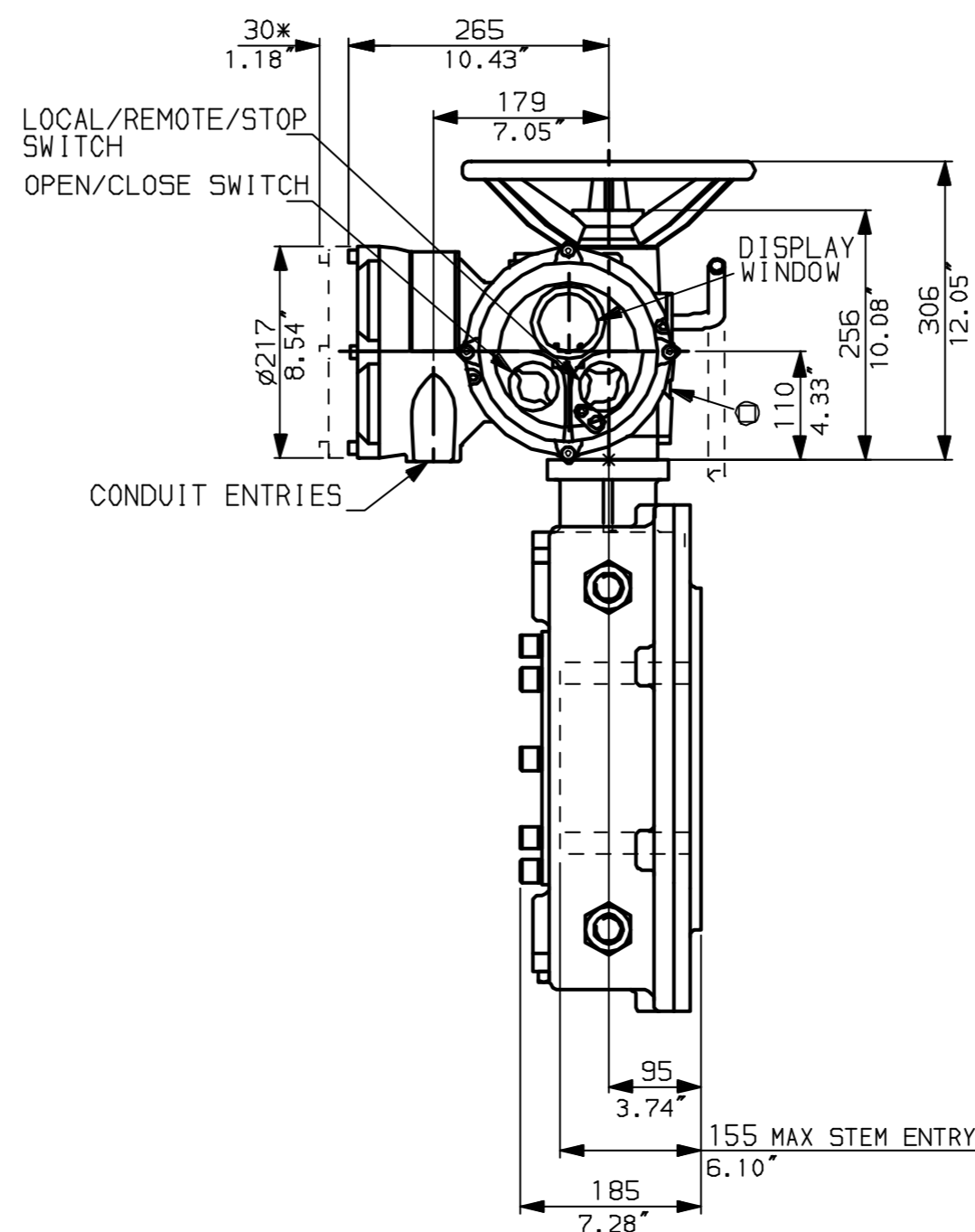
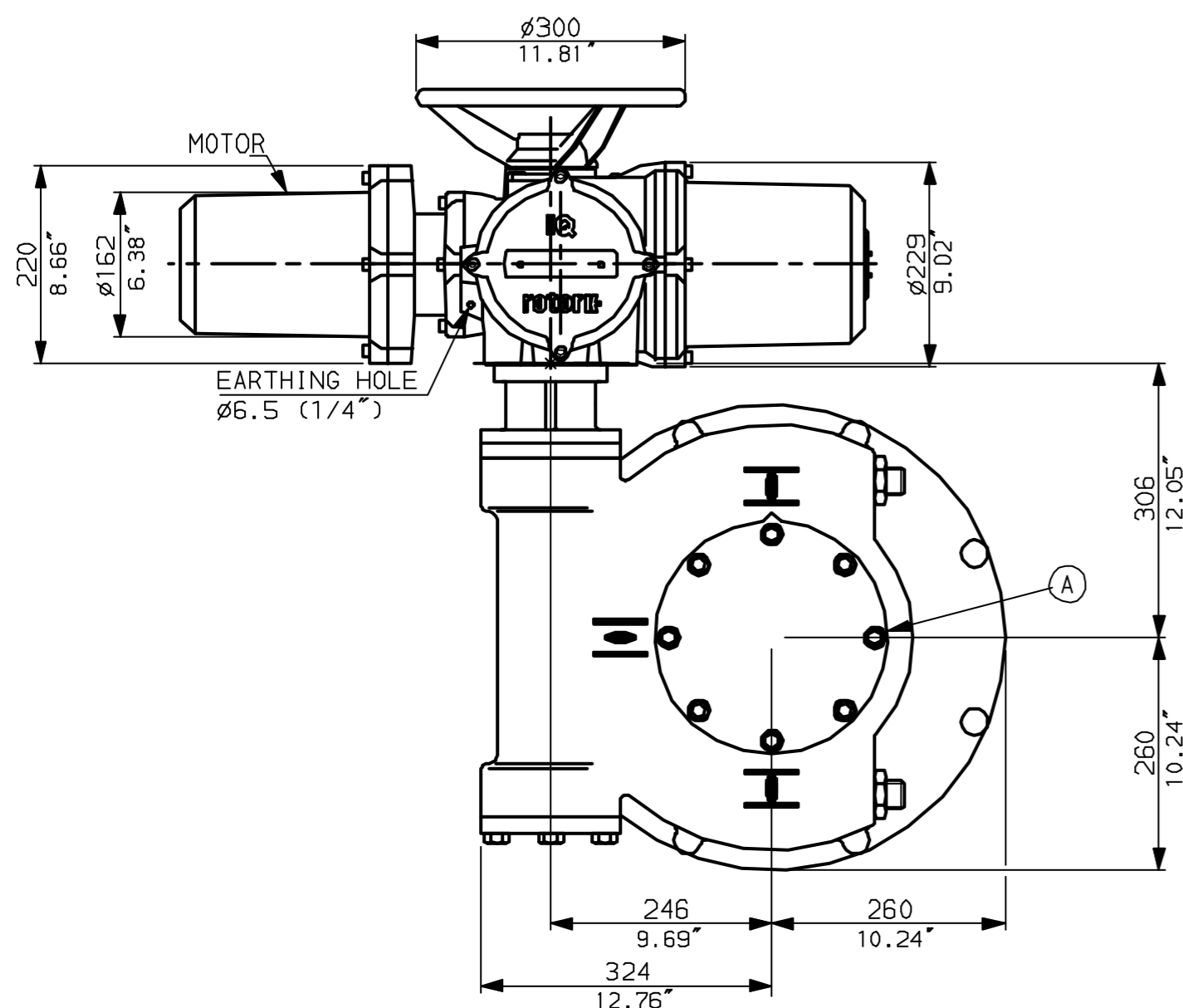


NOTES:
 : DIMENSIONS WITH '*' INDICATE COVER REMOVAL ALLOWANCE
 : NETT WEIGHT = 223kg (491 lbs)
 : ϕ = OIL FILLER/DRAIN PLUG
 : THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

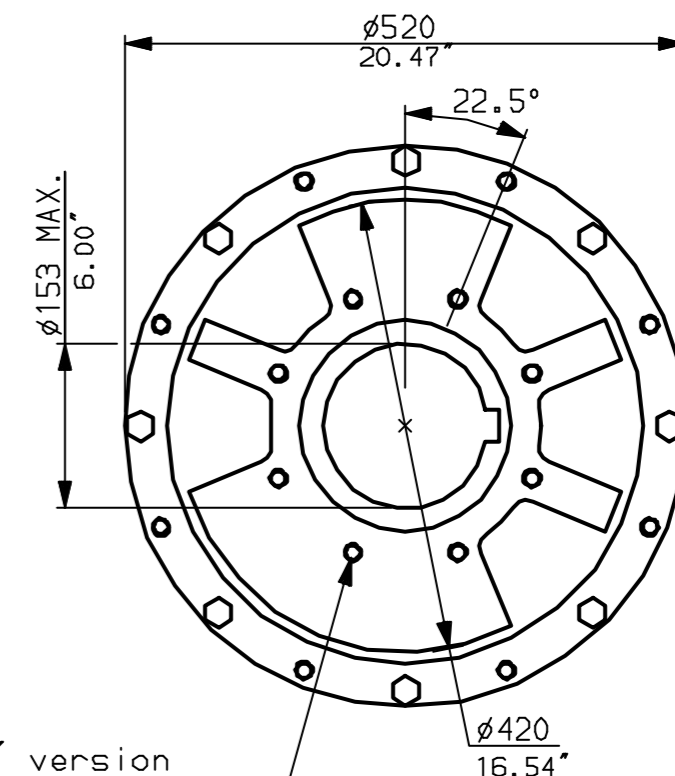
CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
 No.2 TAPPED 1 1/2" NPT
 STD ALTERNATIVES IF SPECIFIED
 2 X M25, 1 X M40
 2 X PG16, 1 X PG29



N.B. KEYWAY POS. CAN BE MOVED 90 OR 180° BY REMOVING 8 SCREWS MARKED (A) AND ROTATING OUTPUT SLEEVE.



"F" version
 8 HOLES TAPPED M16 x 30 DP
 EQUI-SPACED AS SHOWN ON A
 254 PCD (ISO 5211-F25).

"FA" version
 8 HOLES TAPPED 5/8" UNC x 1.18" dp
 EQUI-SPACED AS SHOWN ON A
 10" PCD (MSS SP101-FA25).

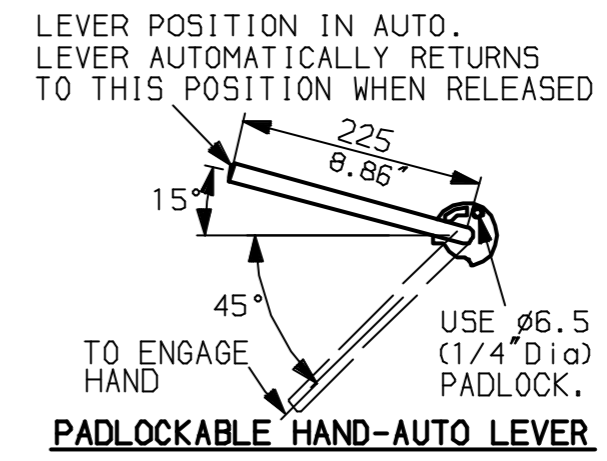
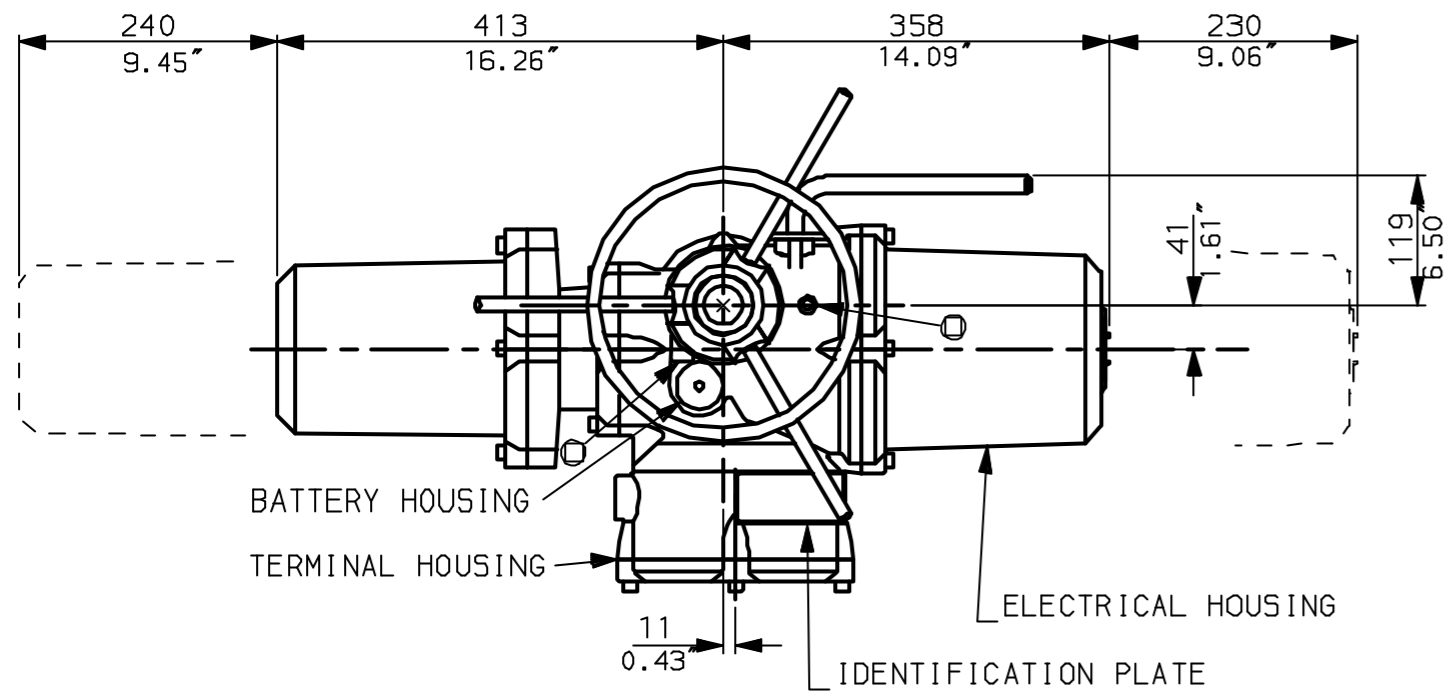


Rotork Controls Ltd.
 Bath England, BA1 3JQ.
 (Phone 01225-733200)

Rotork Controls Inc.
 Rochester, NY 14624
 (Phone 585-328-1550)

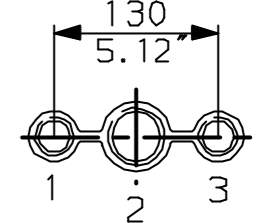
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STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQD1THW_IW8	

01	First Issue.
Scale 1:7	THIRD ANGLE PROJECTION
Drawing Number	IQD1THW_IW8

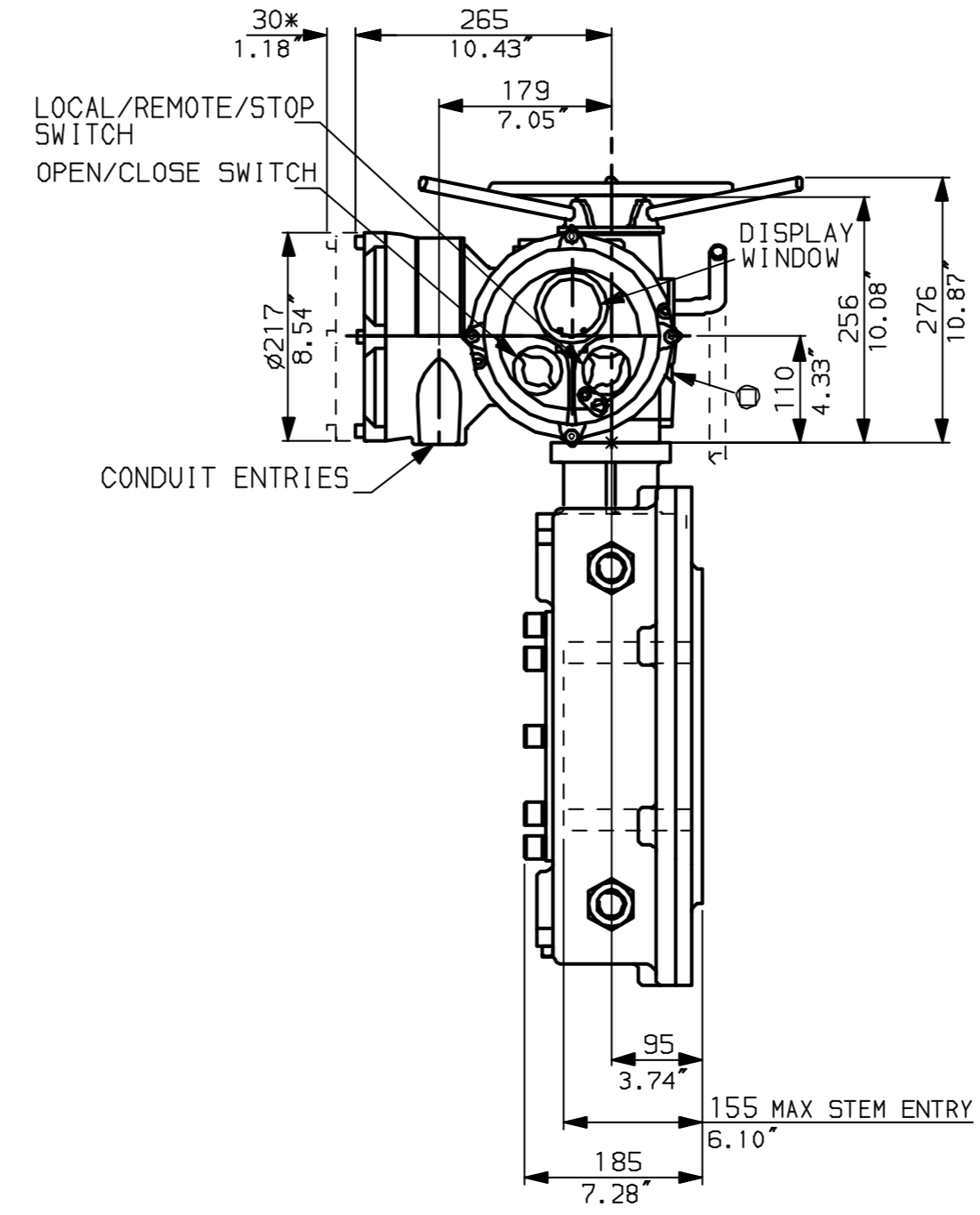
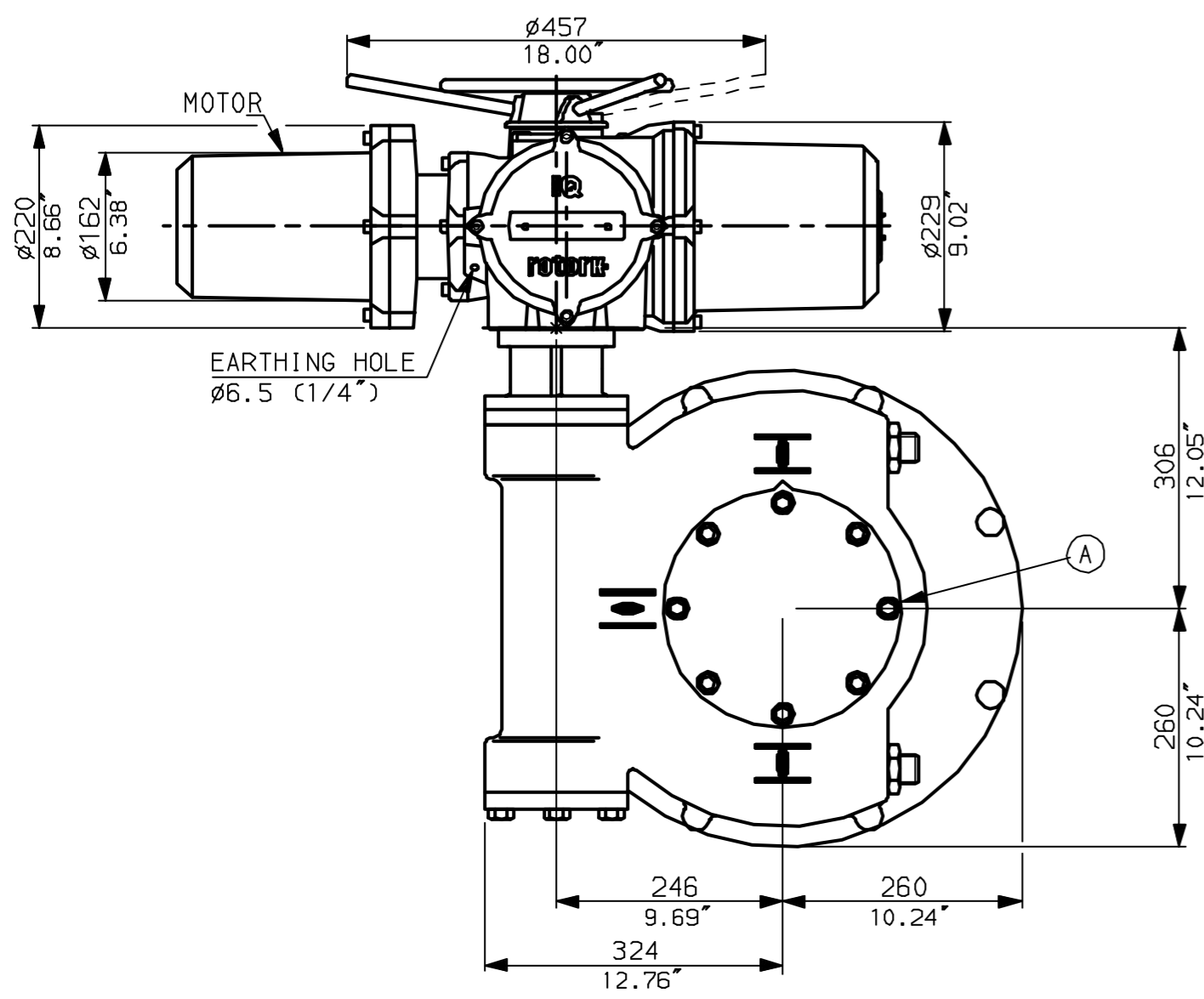


NOTES:
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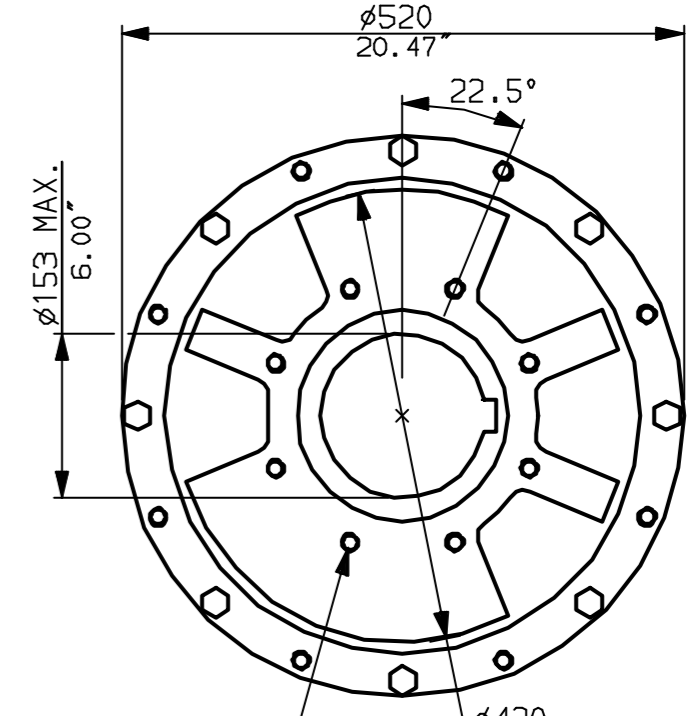
CONDUIT ENTRIES (N.T.S)



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 No.2 TAPPED 1 1/2" NPT
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"F" version
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 EQUI-SPACED AS SHOWN ON A
 254 PCD (ISO 5211-F25).

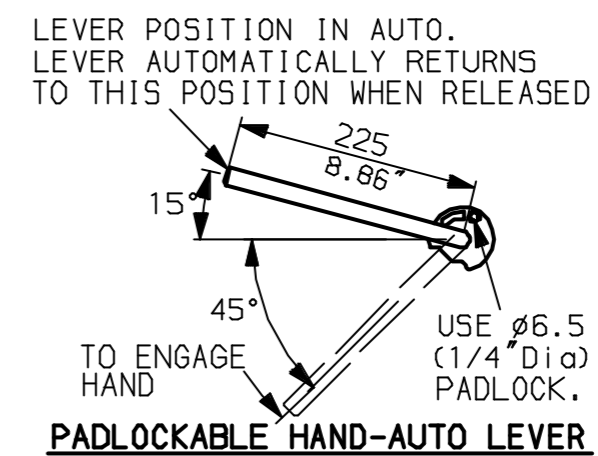
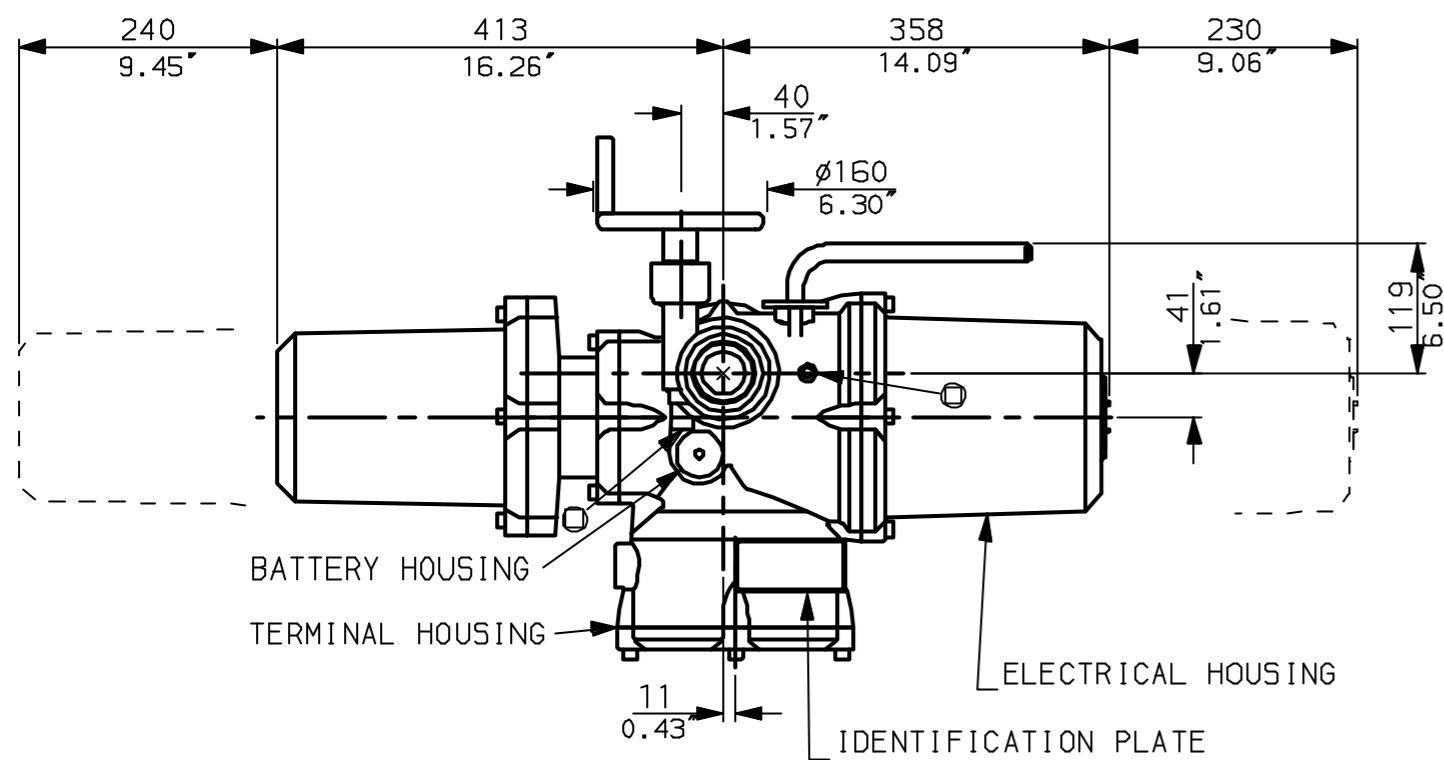
"FA" version
 8 HOLES TAPPED 5/8" UNC x 1.18" dp
 EQUI-SPACED AS SHOWN ON A
 10" PCD (MSS SP101-FA25).



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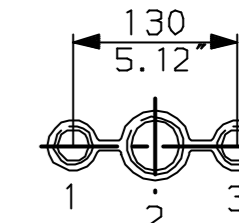
Title IQD10, 12, 18, LTHW, IW8 (+82+85),		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQD1LTHW_IW8	

01	First Issue.
Scale	1:7 THIRD ANGLE PROJECTION
Drawing Number	IQD1LTHW_IW8

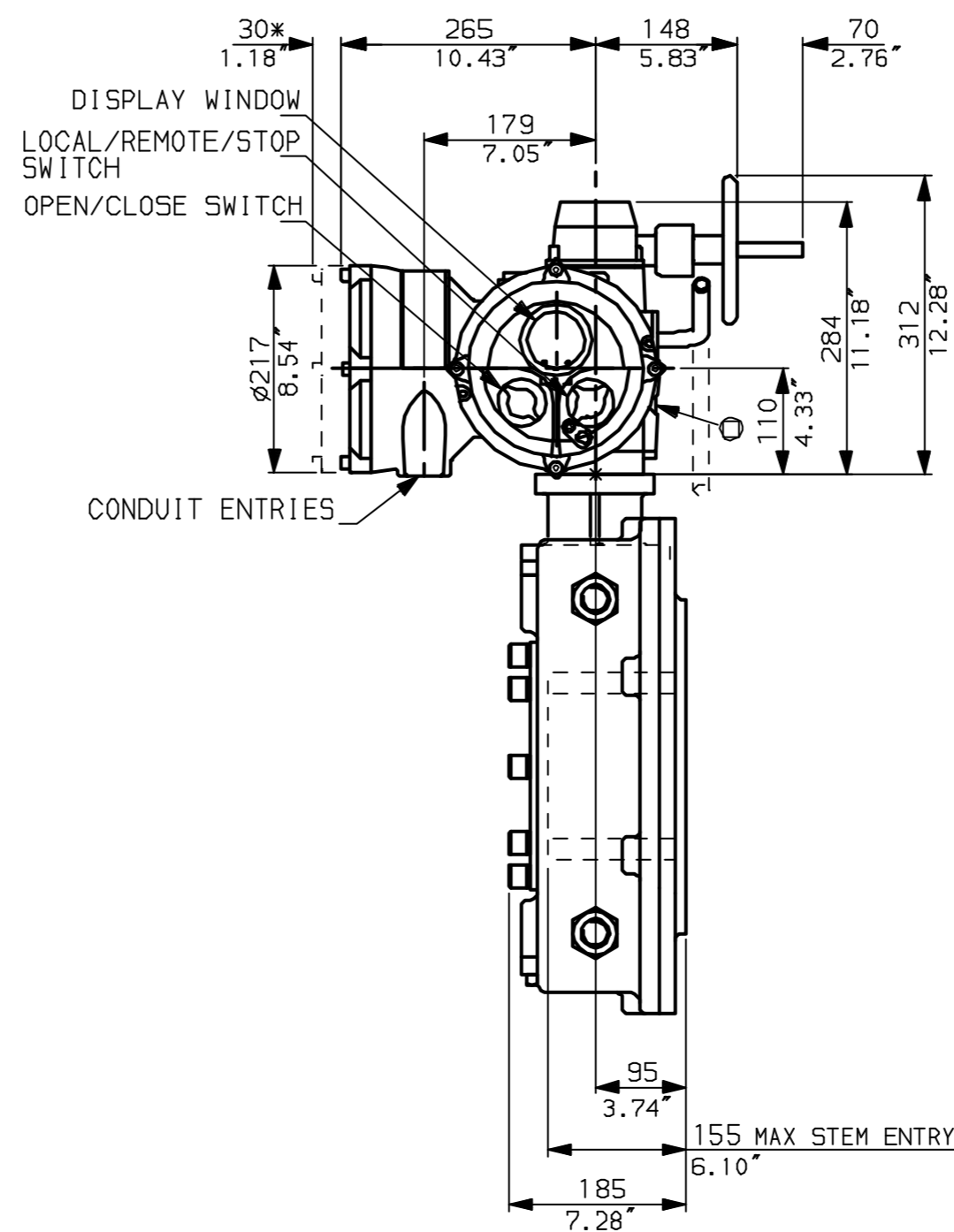
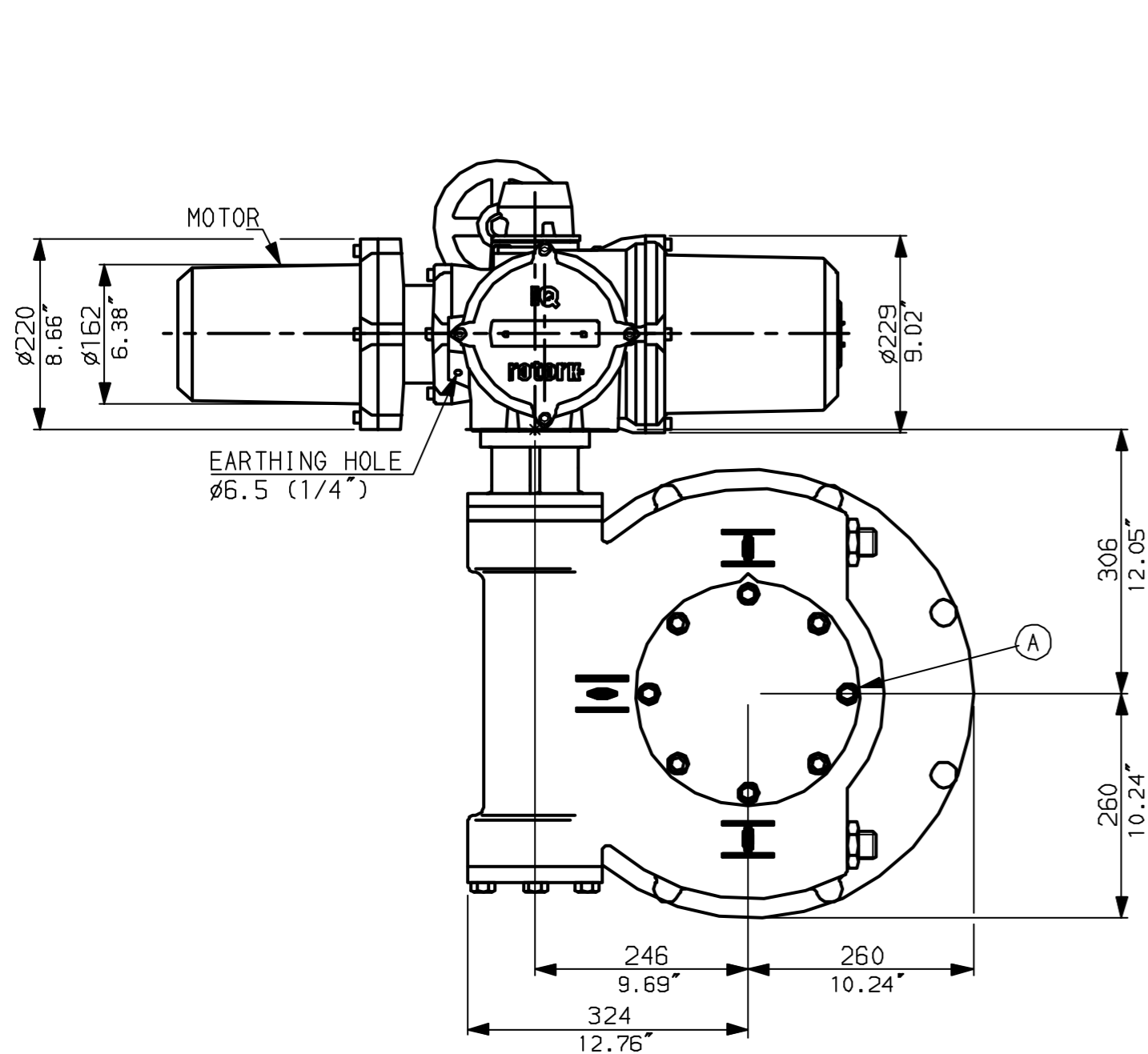


NOTES:
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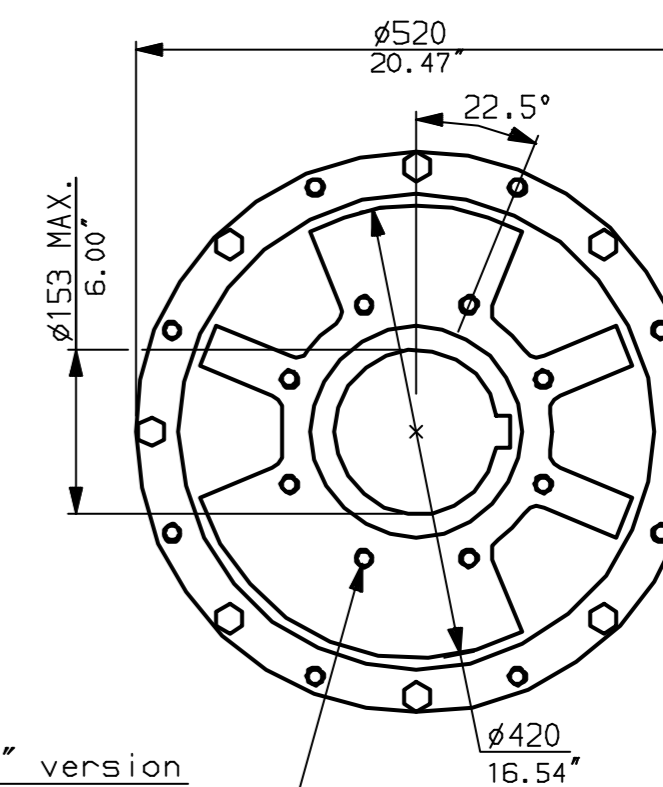
CONDUIT ENTRIES (N.T.S)



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 EQUI-SPACED AS SHOWN ON A
 10" PCD (MSS SP101-FA25).

rotork
 www.rotork.com

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 Rotork Controls Inc.
 Rochester, NY 14624
 (Phone 585-328-1550)

Title IQD10, 12, 18, SHW, IW8 (+82+85),		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No	IQD1SHW_IW8

01	First Issue.
Scale	1:7 THIRD ANGLE PROJECTION
Drawing Number	IQD1SHW_IW8