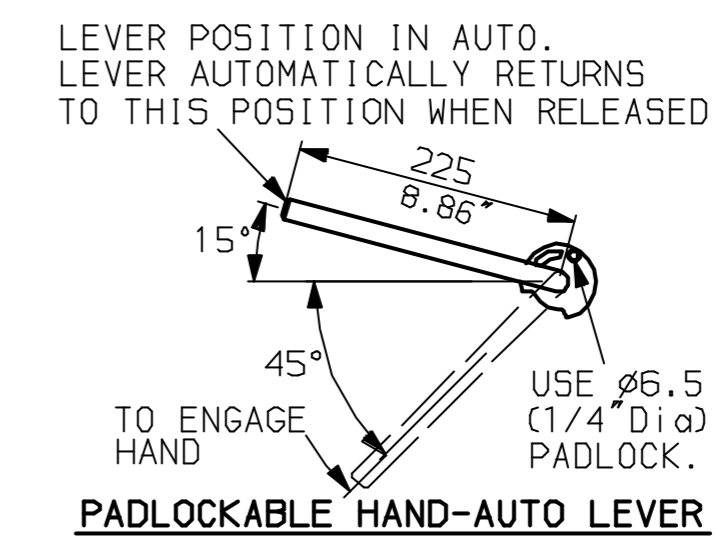
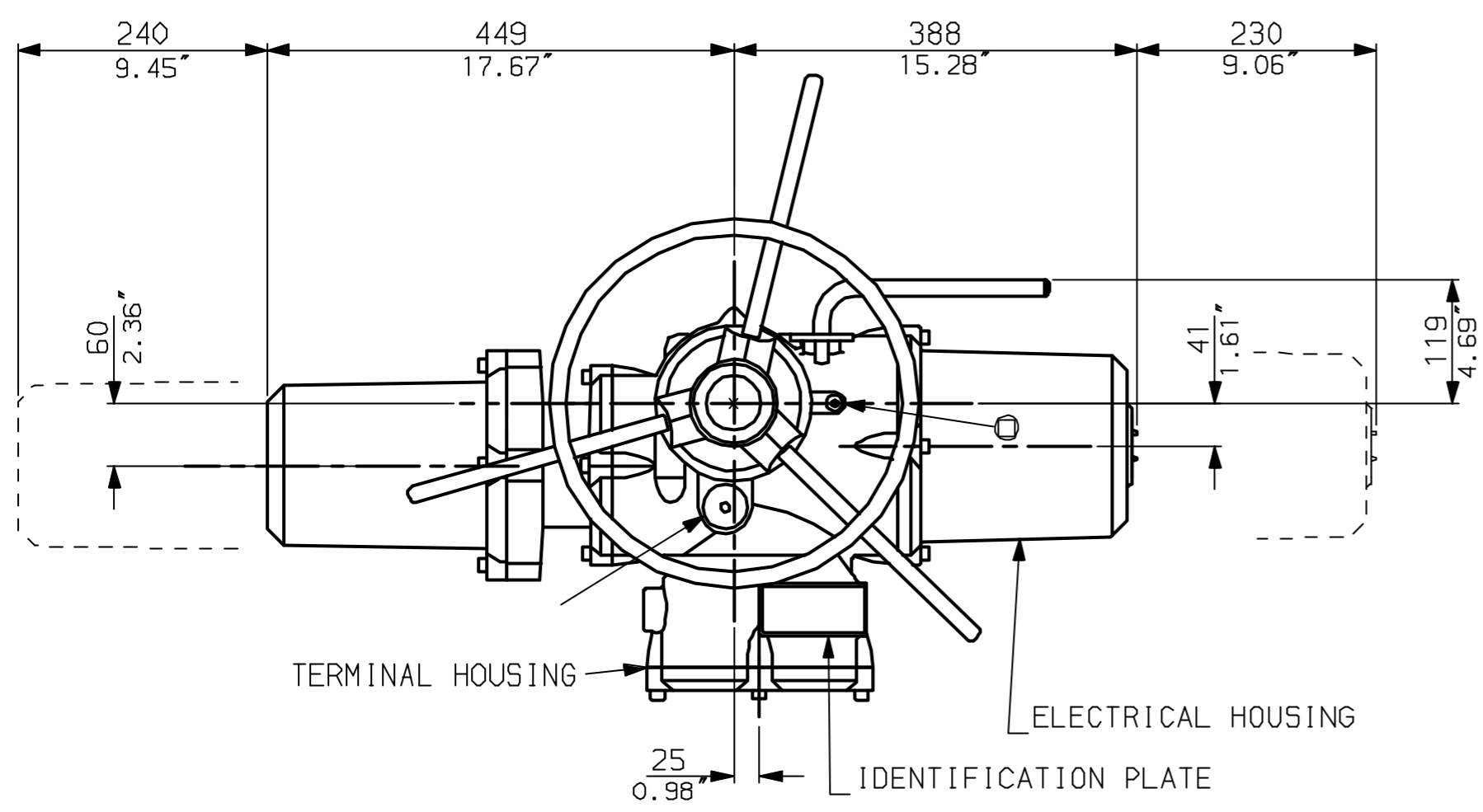
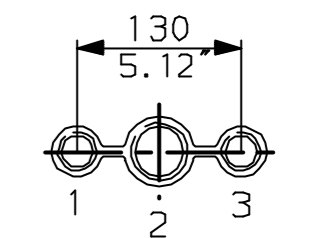


G  
F  
E  
D  
C  
B  
A

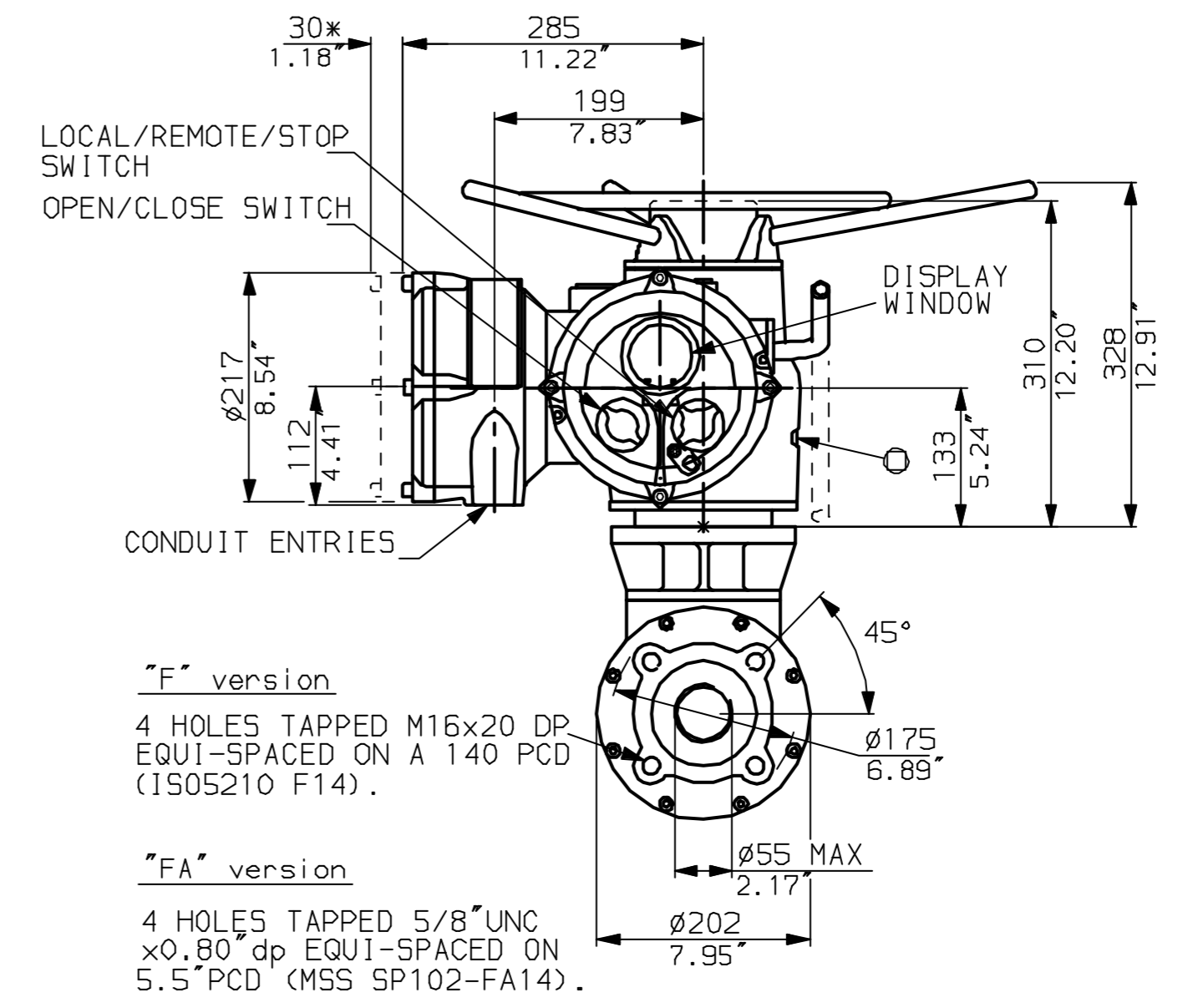
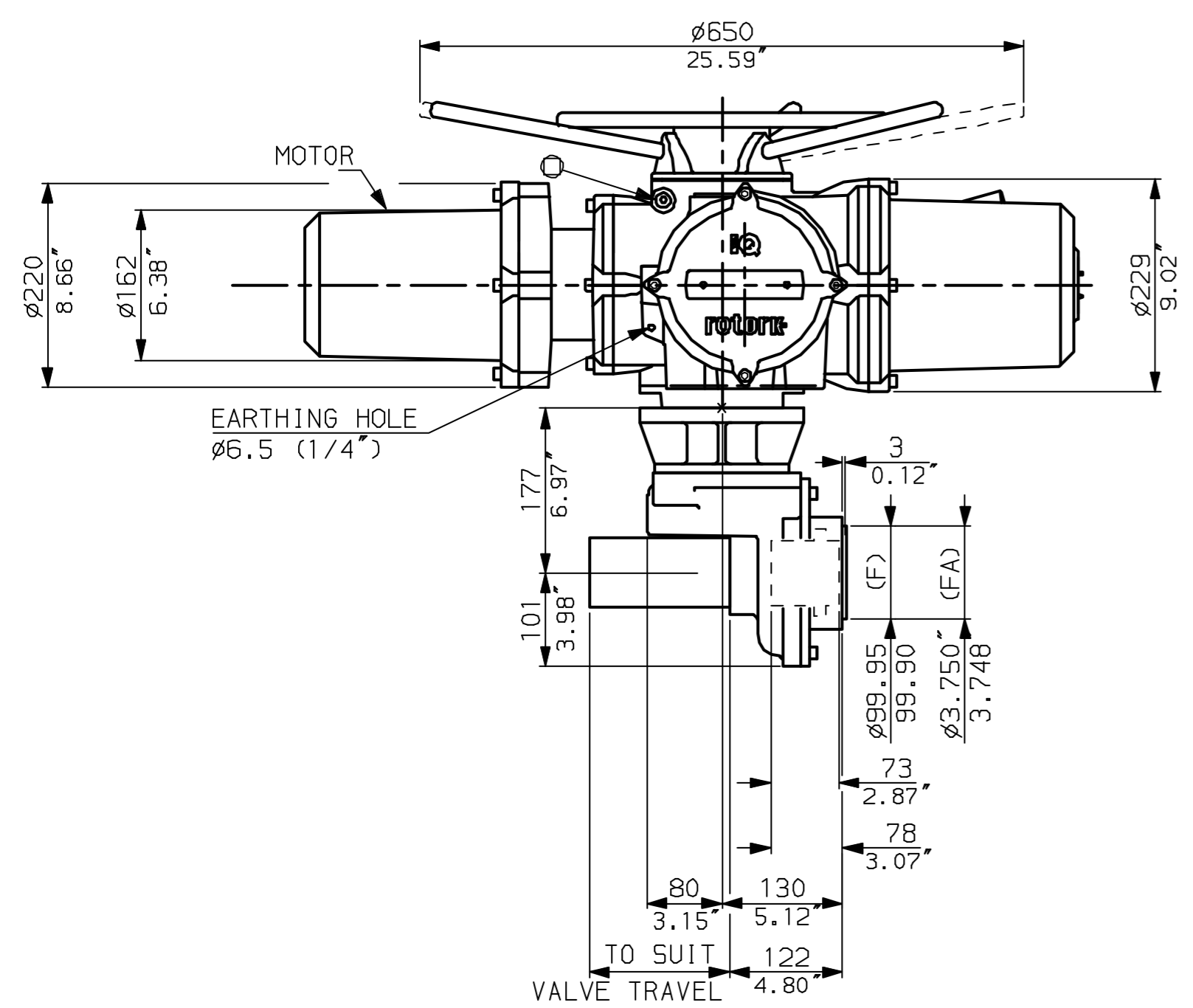


NOTES:  
 \*DIMENSIONS WITH '\*' INDICATE COVER REMOVAL ALLOWANCE  
 :NETT WEIGHT = 71kg (156lbs)  
 : $\odot$  = OIL FILLER/DRAIN PLUG  
 :THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

**CONDUIT ENTRIES** (N.T.S)



Nos.1 & 3 TAPPED 1" NPT  
 No.2 TAPPED 1 1/2" NPT  
 STD ALTERNATIVES IF SPECIFIED  
 2 X M25, 1 X M40  
 2 X PG16, 1 X PG29



Rotork Controls Ltd.  
 Bath England, BA1 3JQ.  
 (Phone 01225-733200)

Rotork Controls Inc.  
 Rochester, NY 14624  
 (Phone 585-328-1550)

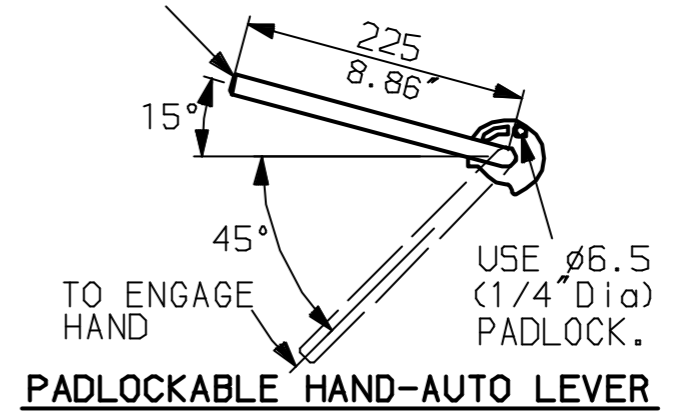
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STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQD20THW_IB3	

01	First Issue.
Scale 1:6	THIRD ANGLE PROJECTION
Drawing Number	IQD20THW_IB3

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10

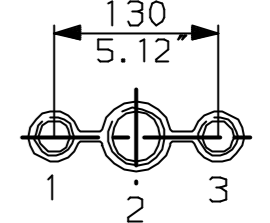
G  
F  
E  
D  
C  
B  
A

LEVER POSITION IN AUTO.  
LEVER AUTOMATICALLY RETURNS  
TO THIS POSITION WHEN RELEASED

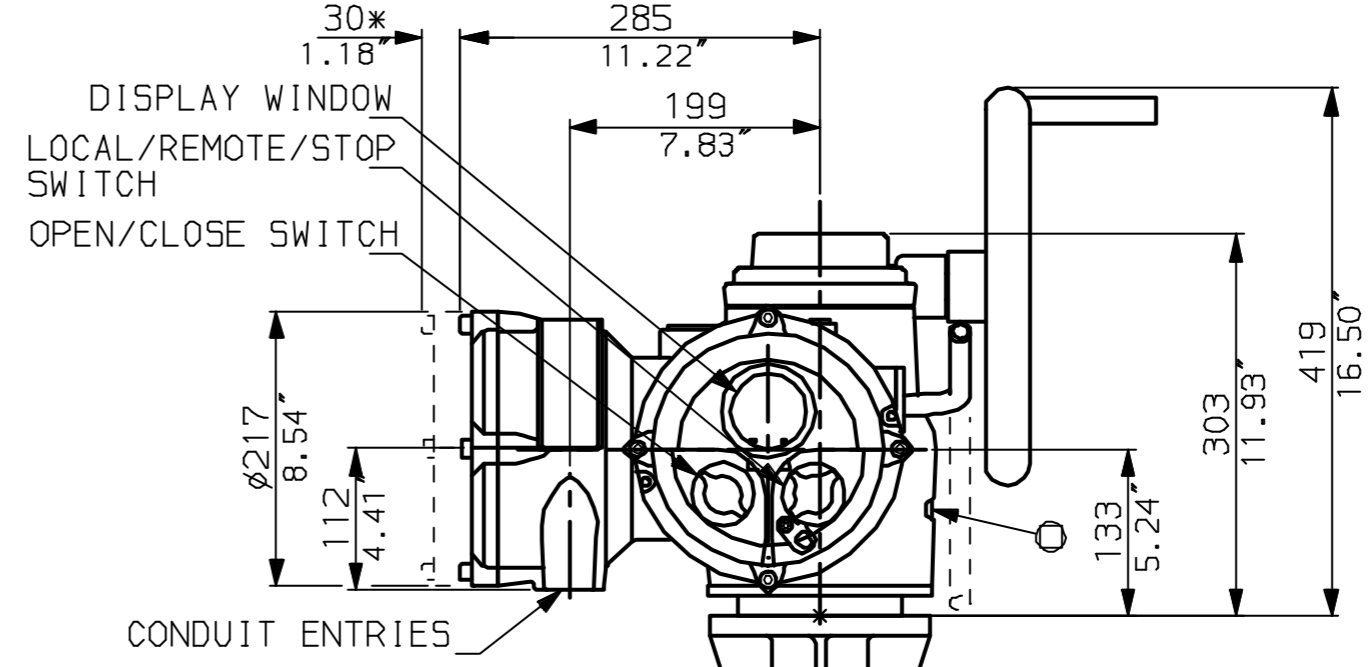
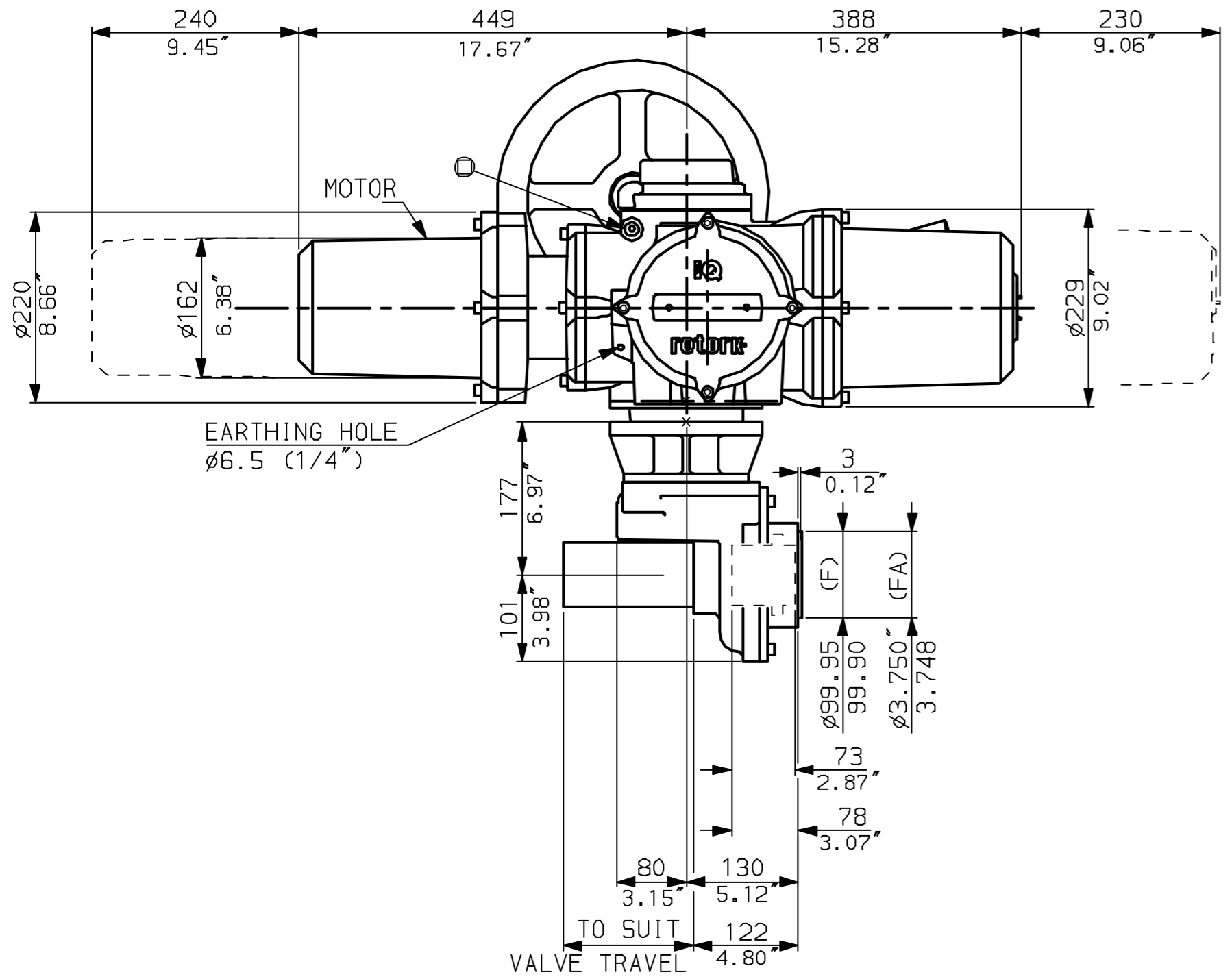
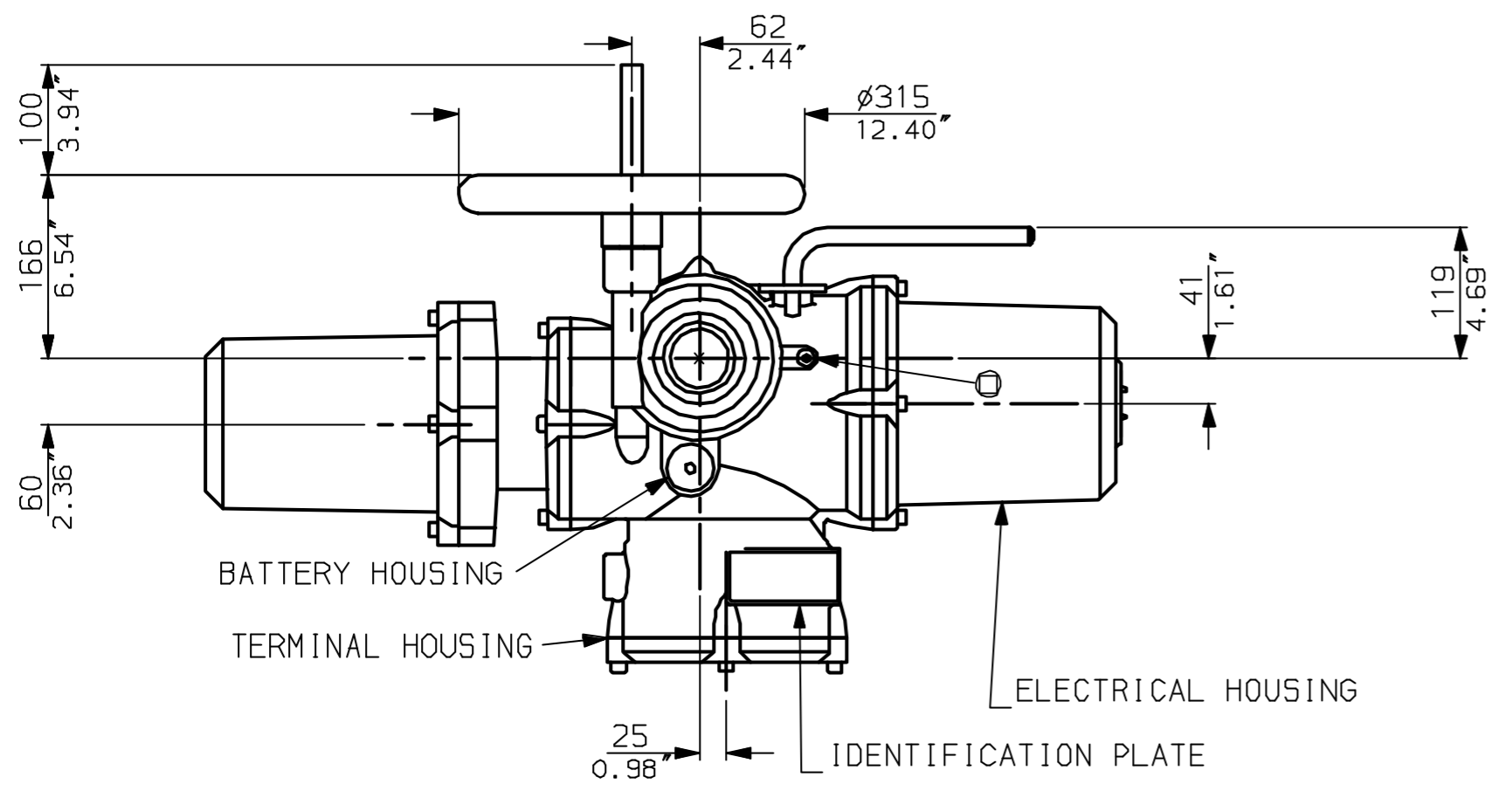


NOTES:  
DIMENSIONS WITH '\*' INDICATE  
COVER REMOVAL ALLOWANCE  
NETT WEIGHT = 71kg (156lbs)  
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**CONDUIT ENTRIES** (N.T.S)



Nos.1 & 3 TAPPED 1" NPT  
No.2 TAPPED 1 1/2" NPT  
STD ALTERNATIVES IF SPECIFIED  
2 X M25, 1 X M40  
2 X PG16, 1 X PG29



"F" version  
4 HOLES TAPPED M16x20 DP  
EQUI-SPACED ON A 140 PCD  
(ISO5210 F14).

"FA" version  
4 HOLES TAPPED 5/8" UNC  
x0.80" dp EQUI-SPACED ON  
5.5" PCD (MSS SP102-FA14).



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Title IQD20, SHW, IB3,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQD20SHW_IB3	

01	First Issue.
Scale 1:6	THIRD ANGLE PROJECTION
Drawing Number	IQD20SHW_IB3

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10