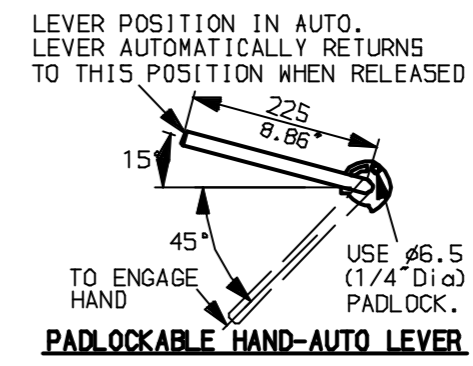
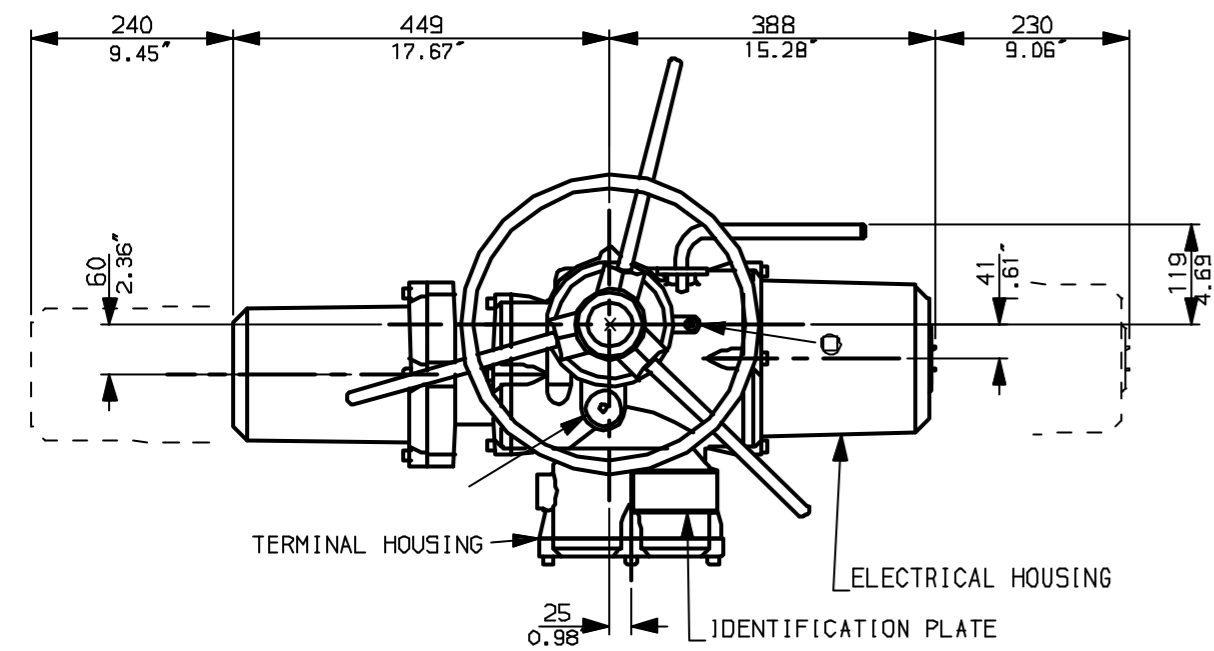


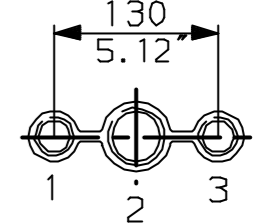
G
F
E
D
C
B
A



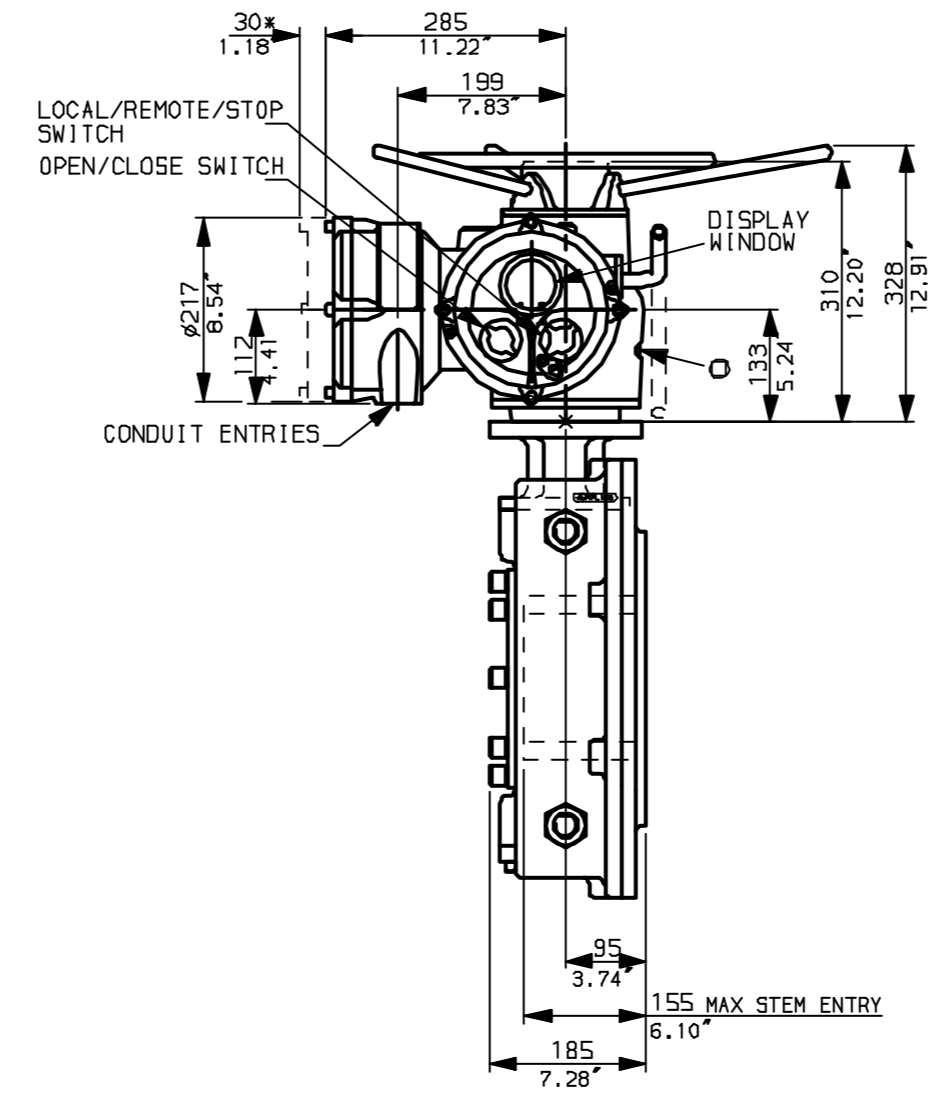
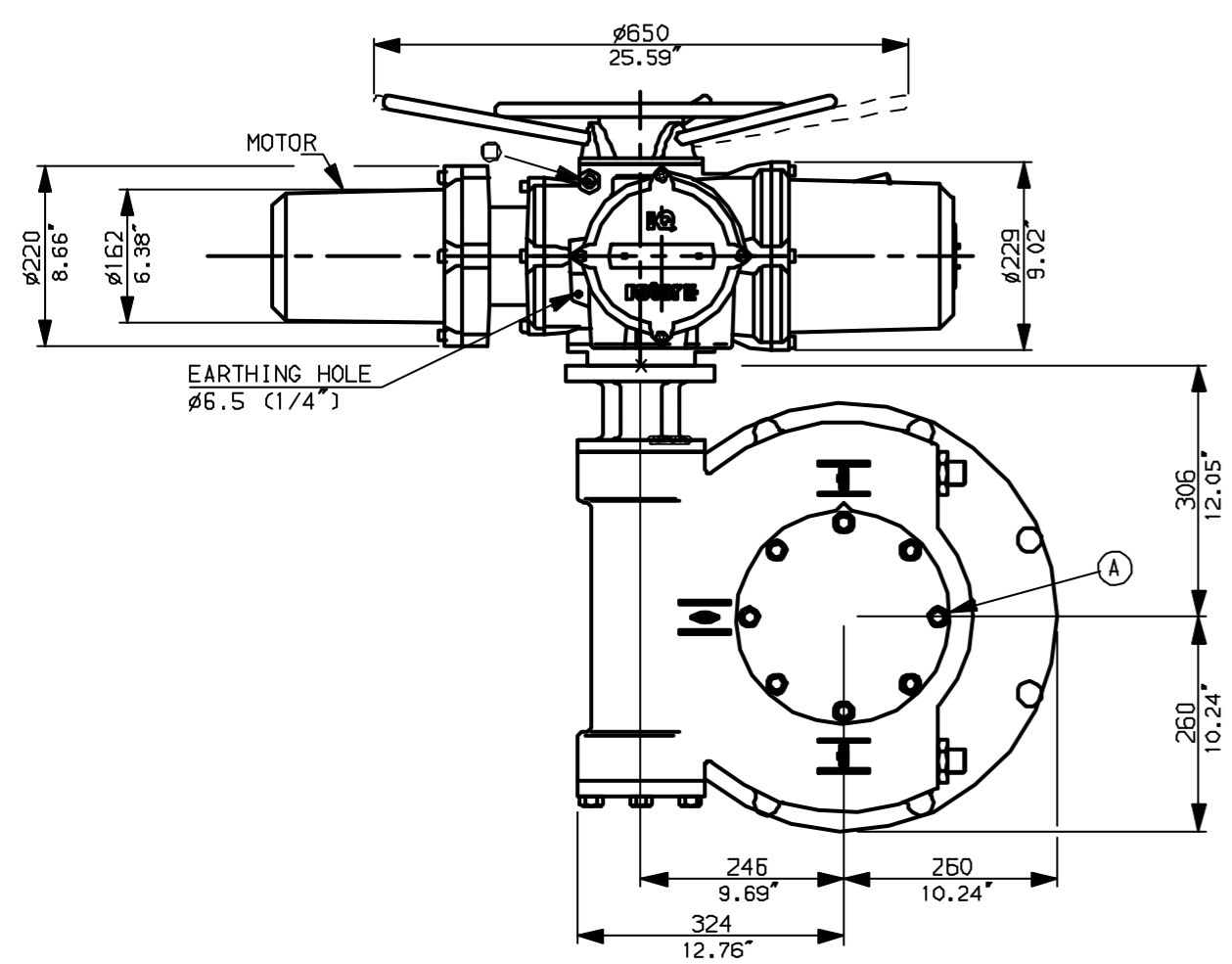
NOTES:

- DIMENSIONS WITH '*' INDICATE COVER REMOVAL ALLOWANCE
- NETT WEIGHT = 233kg (513lbs)
- \odot = OIL FILLER/DRAIN PLUG
- THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

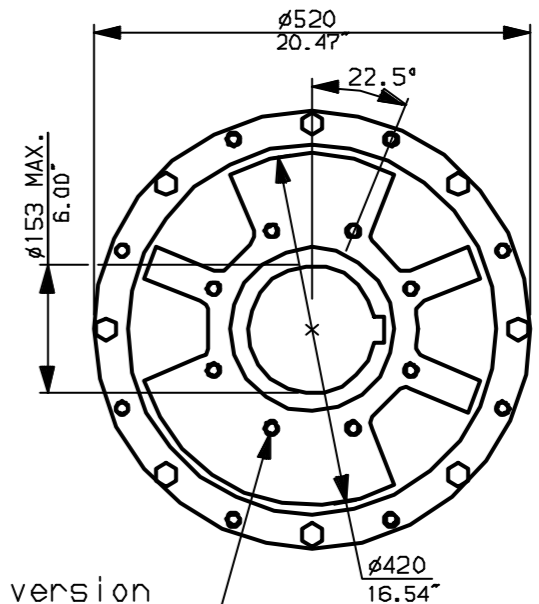
CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
 No.2 TAPPED 1 1/2" NPT
 STD ALTERNATIVES IF SPECIFIED
 2 X M25, 1 X M40
 2 X PG16, 1 X PG29



N.B. KEYWAY POS. CAN BE MOVED 90 OR 180° BY REMOVING 6 SCREWS MARKED (A) AND ROTATING OUTPUT SLEEVE.



"F" version
 8 HOLES TAPPED M16 x 30 DP
 EQUI-SPACED AS SHOWN ON A
 254 PCD (ISO 5211-F25).

"FA" version
 8 HOLES TAPPED 5/8"UNCx1.18"dp
 EQUI-SPACED AS SHOWN ON A
 10" PCD (M55 5P101-FA25).

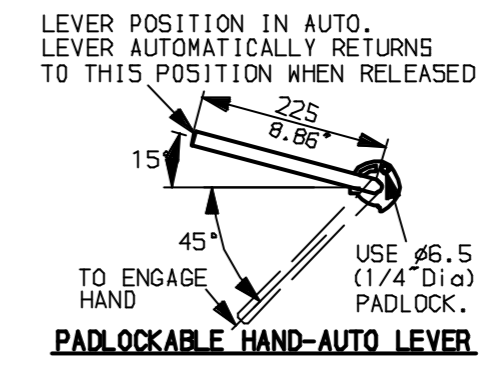
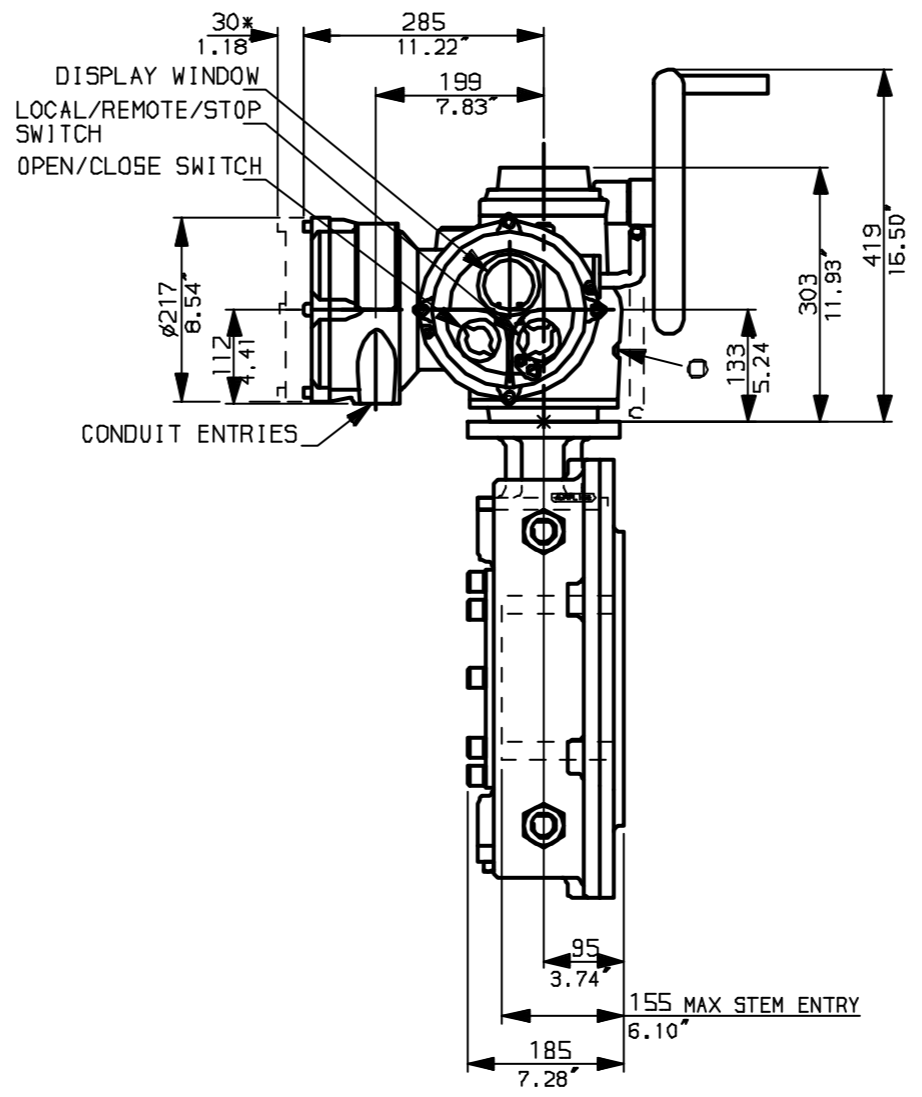
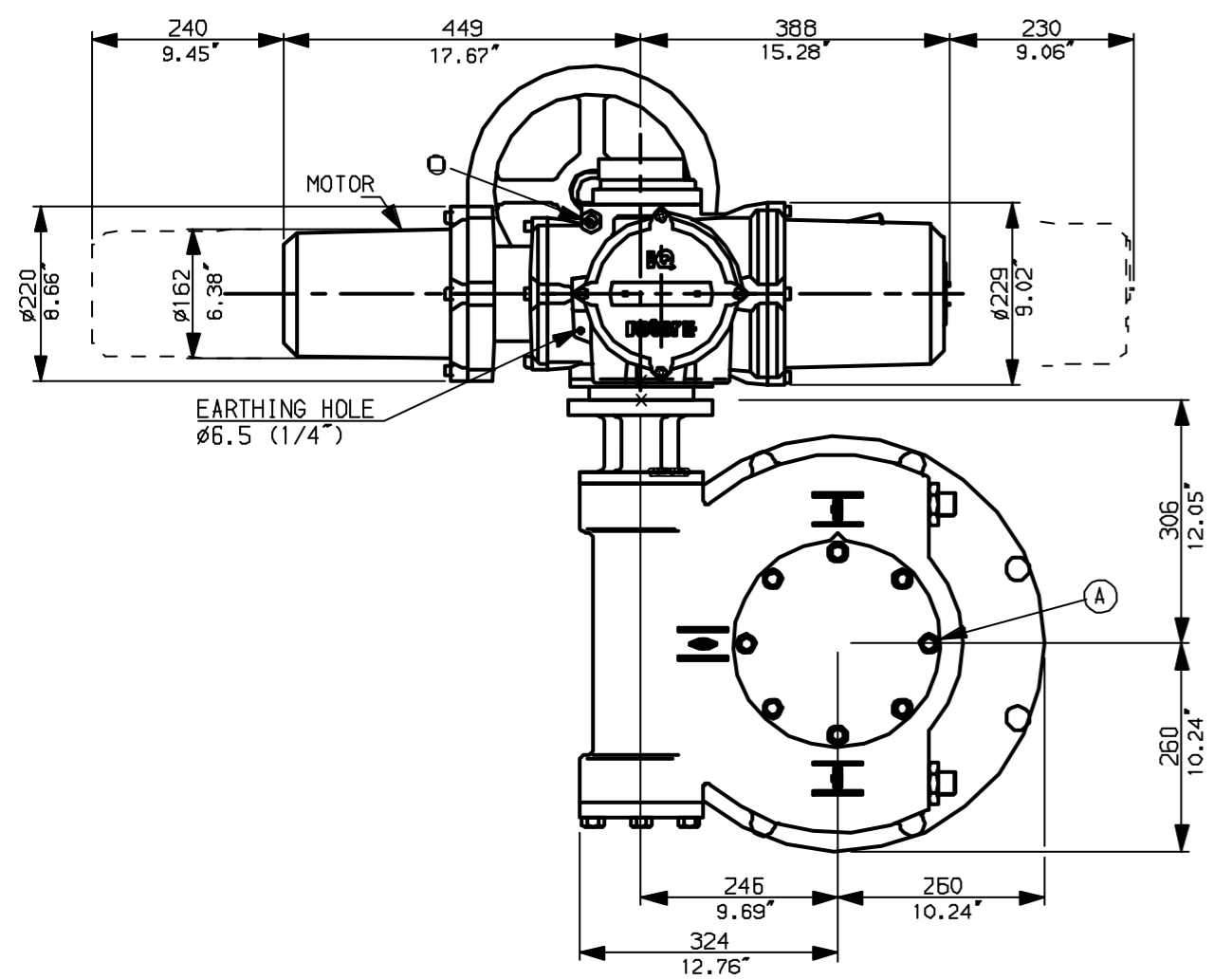
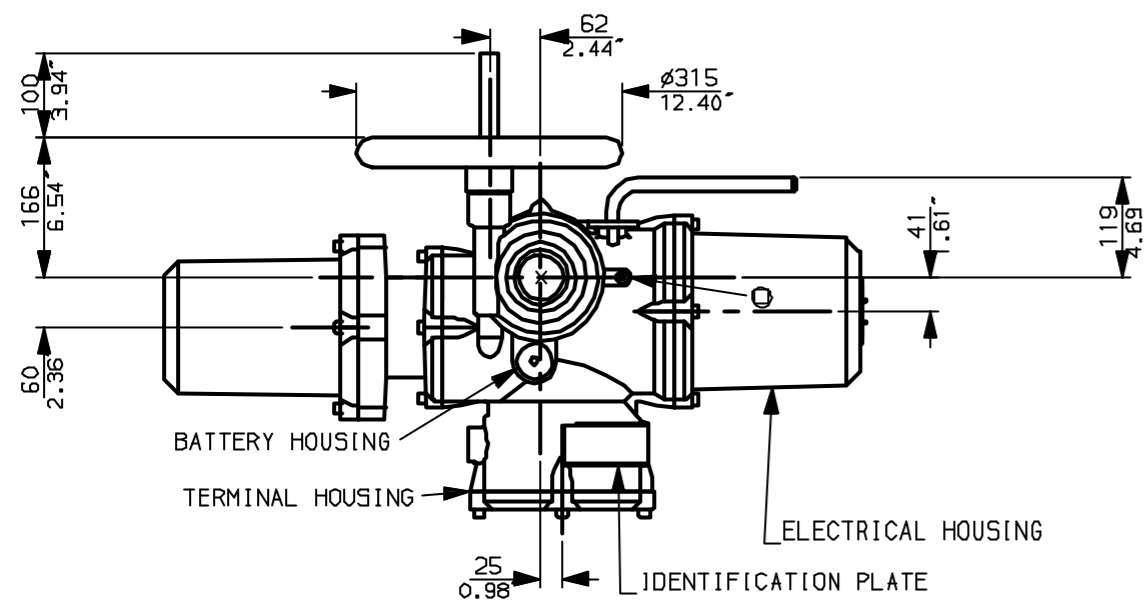


Rotork Controls Ltd. Bath England, BA1 3JQ. (Phone 01225-733200)		Title IQD20, THW, IWB (+82+85), STANDARD DIMENSIONAL DATA	
Rotork Controls Inc. Rochester, NY 14624 (Phone 585-328-1550)		Drawn CAD Checked PRE Ref Data Sheet	
Date April 04 Job No IQD20THW_IWB			

01	First Issue.
Scale	1:9 THIRD ANGLE PROJECTION
Drawing Number	IQD20THW_IWB

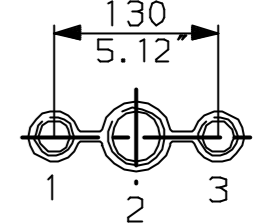
1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10

G
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C
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A



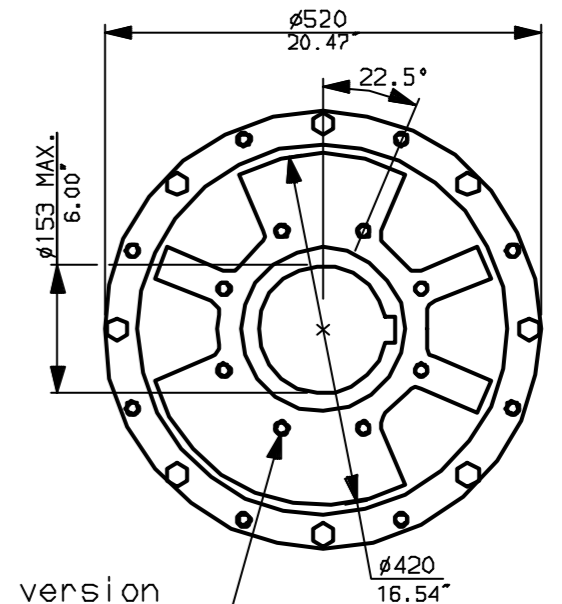
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Rotork Controls Inc. Rochester, NY 14624 (Phone 585-328-1550)	Drawn CAD Checked PRE Ref Data Sheet
Date April 04 Job No IQD20SHW_IWB	

01 Issue	First Issue.
Scale	1:9 THIRD ANGLE PROJECTION
Drawing Number	I IQD20SHW_IWB

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10