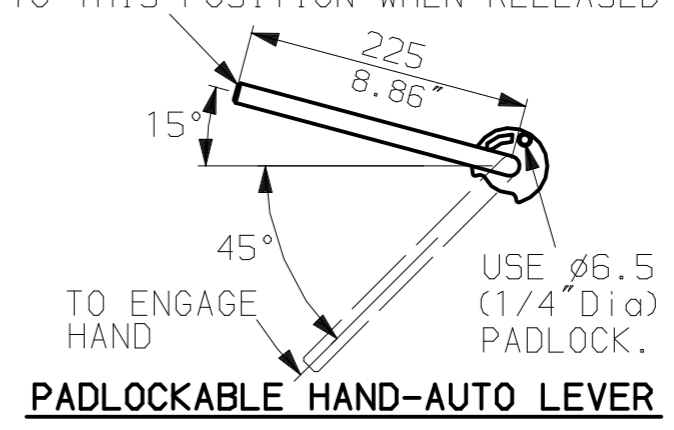
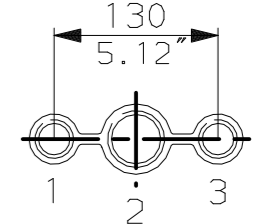


LEVER POSITION IN AUTO.
LEVER AUTOMATICALLY RETURNS
TO THIS POSITION WHEN RELEASED

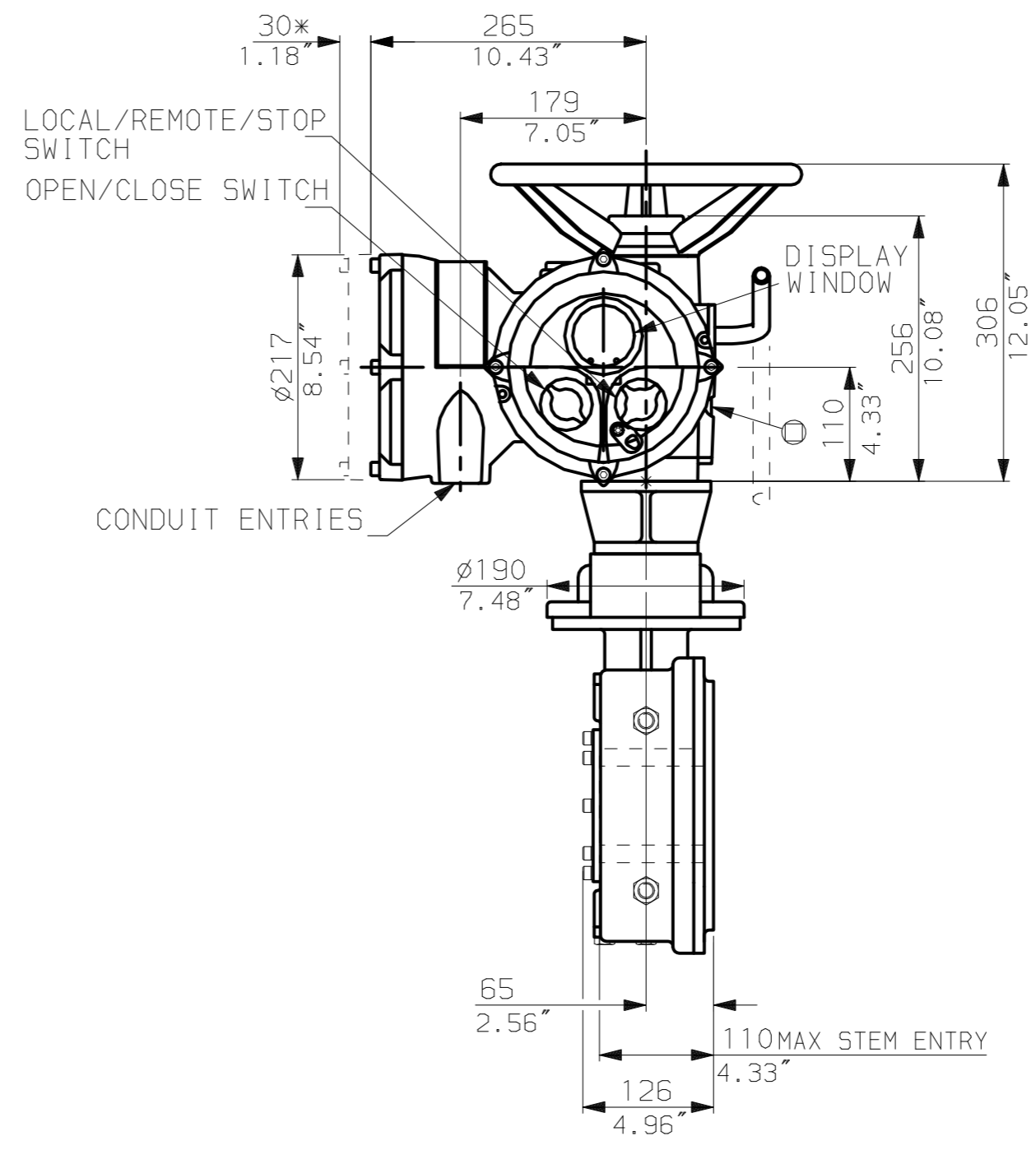
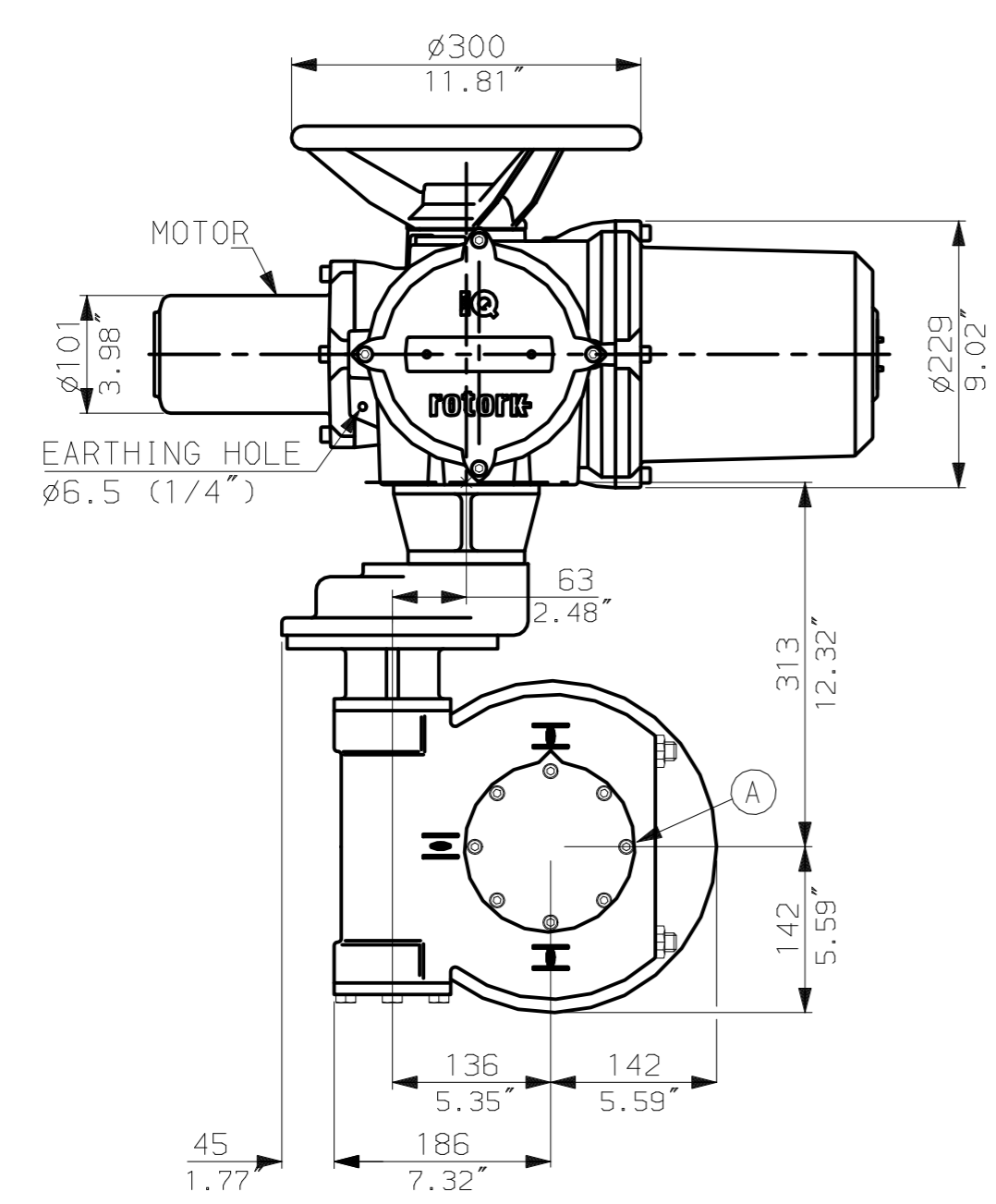


NOTES:
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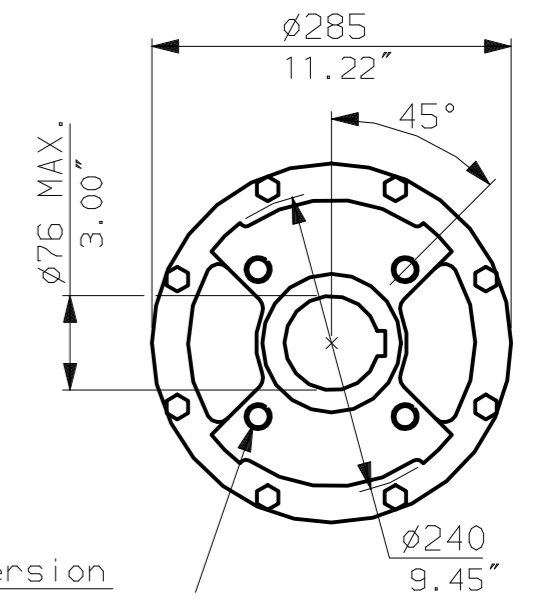
CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
No.2 TAPPED 1 1/2" NPT
STD ALTERNATIVES IF SPECIFIED
2 X M25, 1 X M40
2 X PG16, 1 X PG29



N.B. KEYWAY POS. CAN BE MOVED 45° STEPS BY REMOVING 8 SCREWS MARKED (A) AND ROTATING OUTPUT SLEEVE.



"F" version
4 HOLES TAPPED M20 x 16 DP
EQUI-SPACED AS SHOWN ON A
165 PCD (ISO 5211-F16).

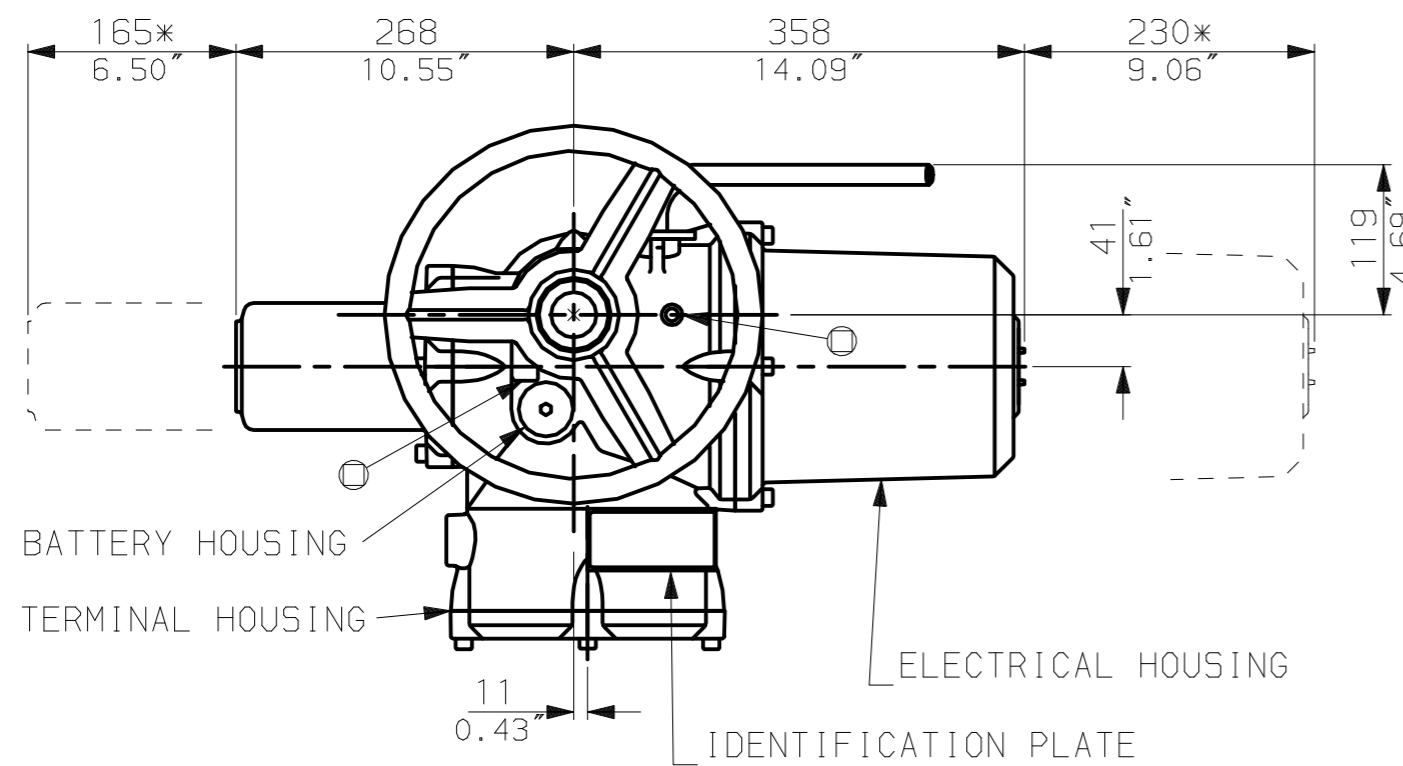
"FA" version
4 HOLES TAPPED 3/4" UNC x 0.63" dp
EQUI-SPACED AS SHOWN ON A
6.5" PCD (MSS SP101-FA16).

NOTE:
Gearbox is shown with LOW Ratio Input Reducer.
(ie Ratios 80, 120, 140, 160, 210, 280)
See Data Sheet with IW5Rh for HIGH ratio option.

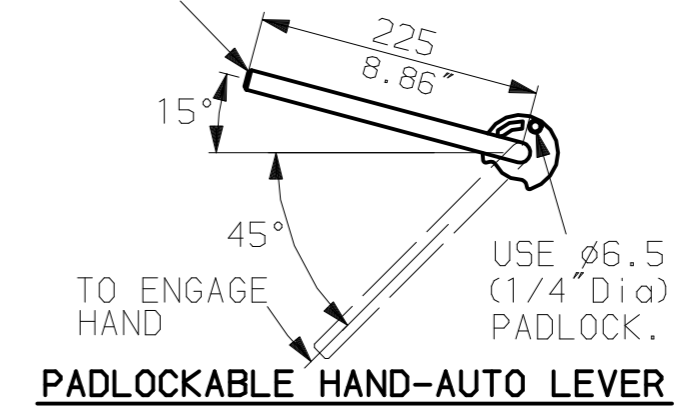
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Bath England, BA1 3JQ.
(Phone 01225-733200)
Rotork Controls Inc.
Rochester, NY 14624
(Phone 585-328-1550)

Title IQ10, 12, 18, (+IQ512), THW, IW (MOW) 5 (+52) RL,	
STANDARD DIMENSIONAL DATA	
Drawn CAD	Checked PRE Ref Data Sheet
Date 150605	Job No IQ1THW_IW5RL

02	4.69" corrected from 6.50"
01	First Issue.
Scale 1:6 THIRD ANGLE PROJECTION	
Drawing Number	IQ1THW_IW5RL

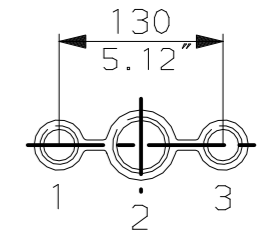


LEVER POSITION IN AUTO.
LEVER AUTOMATICALLY RETURNS
TO THIS POSITION WHEN RELEASED

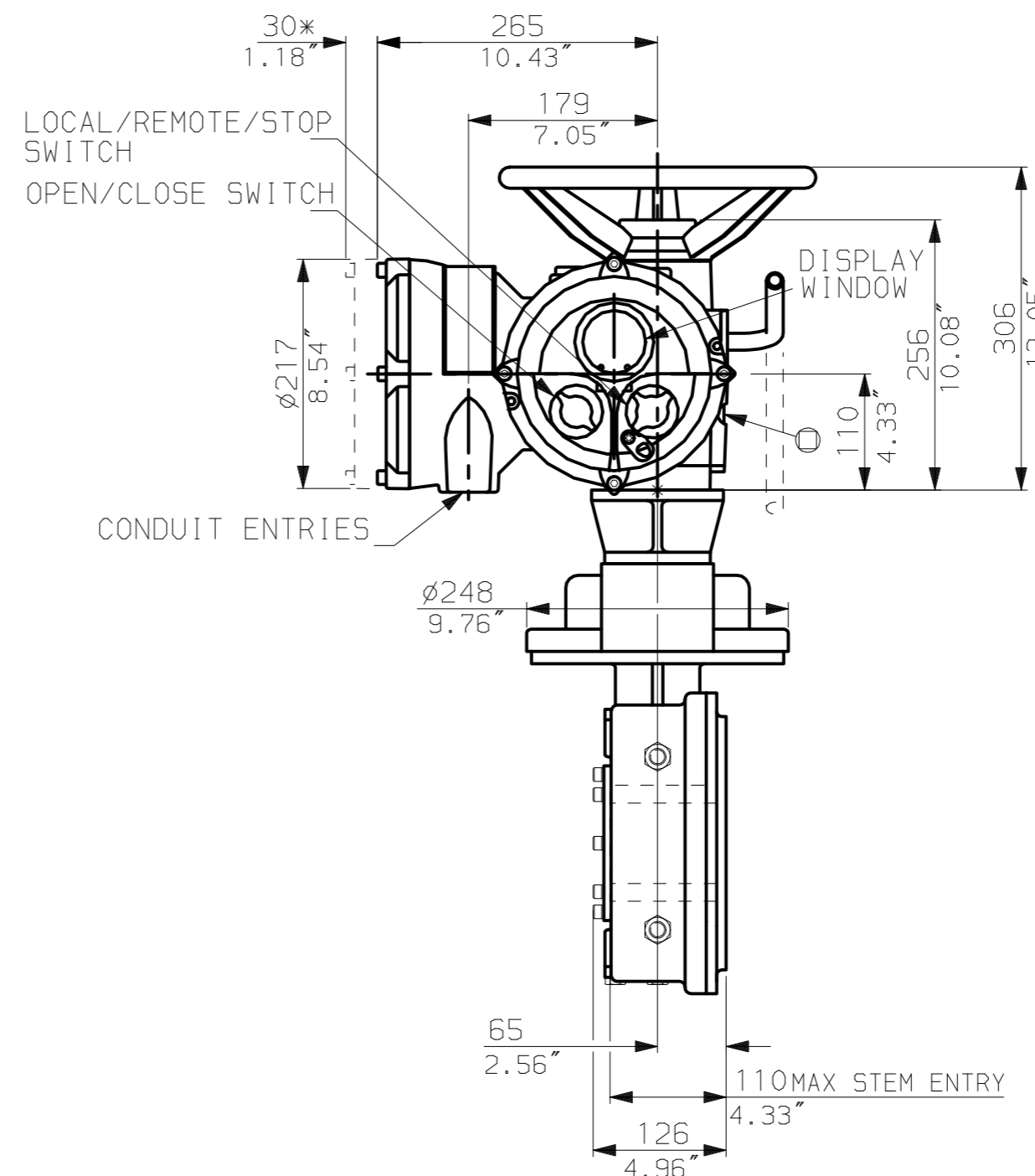
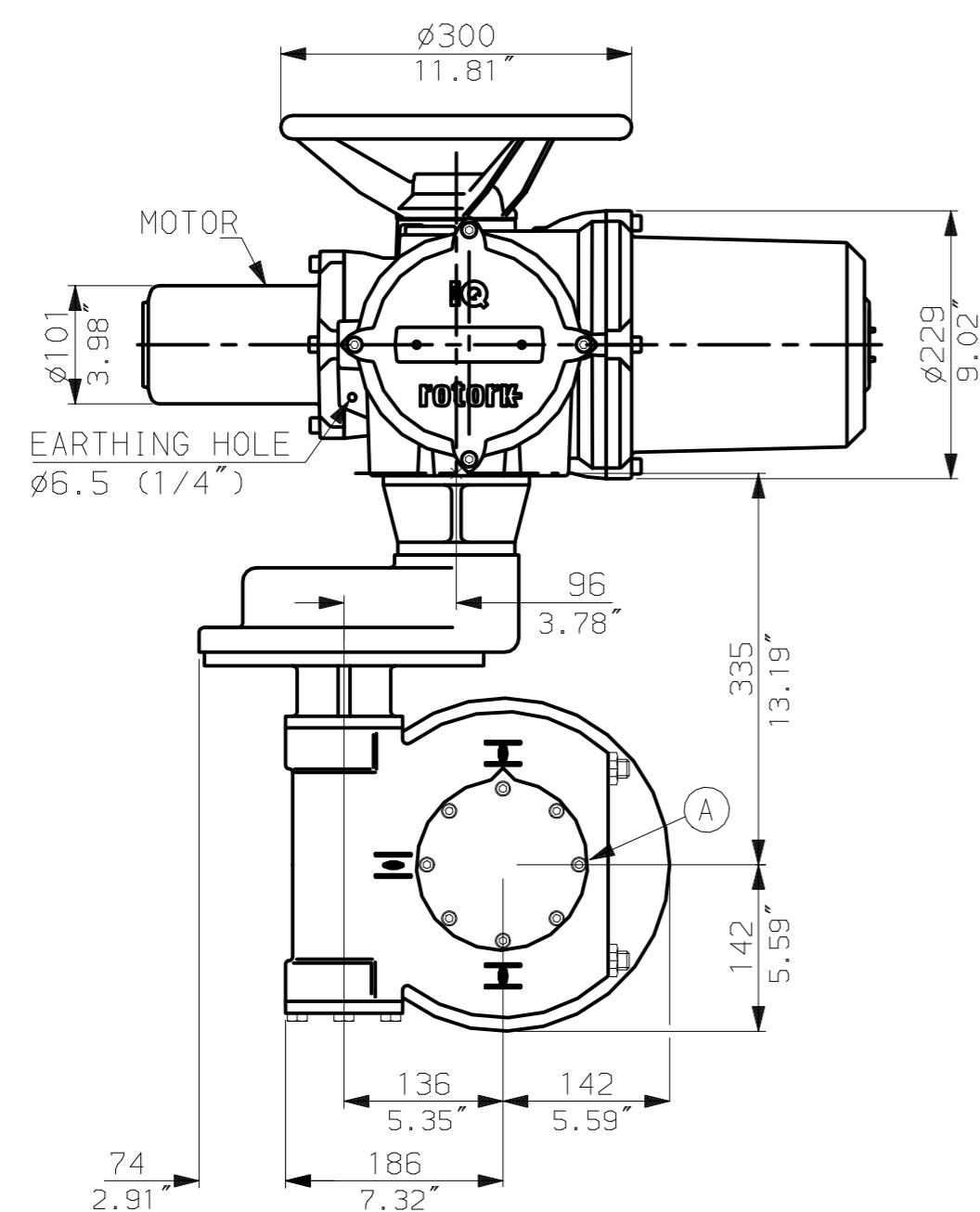


NOTES:
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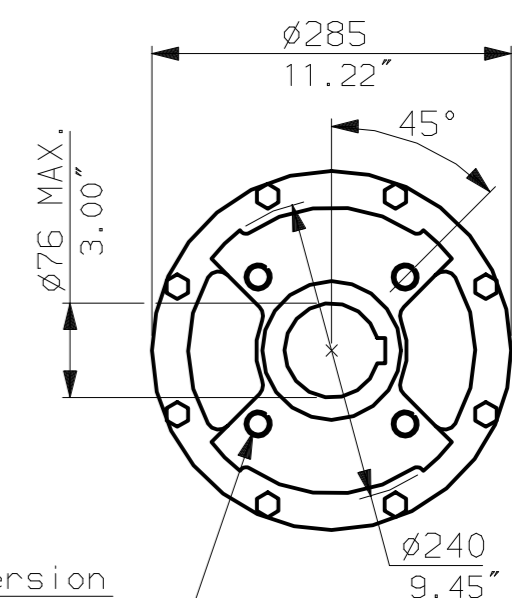
CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
No.2 TAPPED 1 1/2" NPT
STD ALTERNATIVES IF SPECIFIED
2 X M25, 1 X M40
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4 HOLES TAPPED 3/4" UNC x 0.63" dp
EQUI-SPACED AS SHOWN ON A
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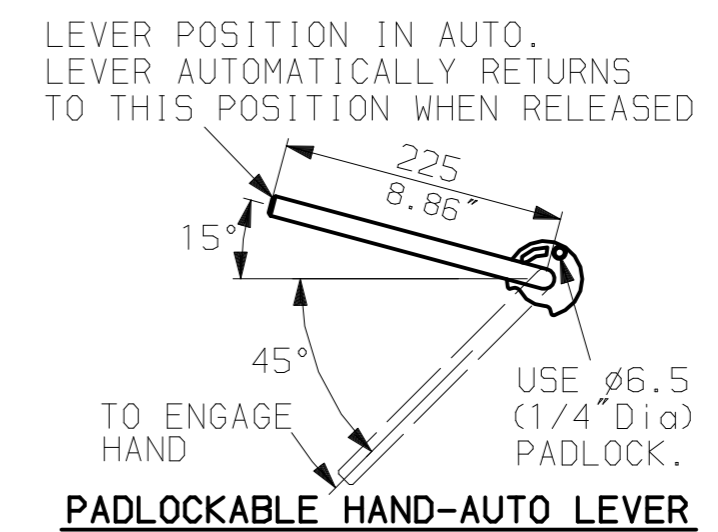
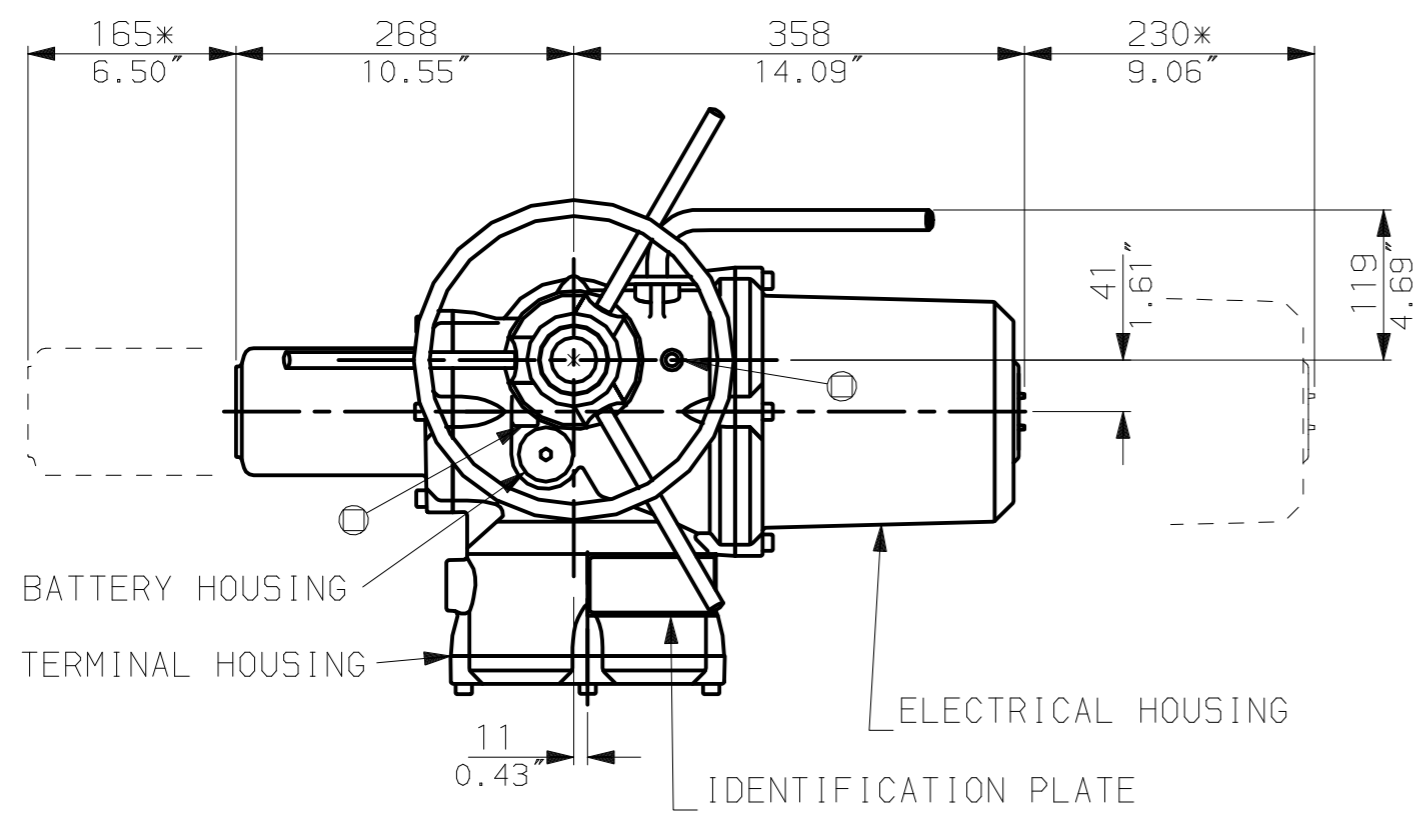
NOTE:
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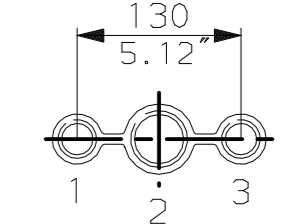
Title IQ10, 12, 18, (+IQ512), THW, IW (MOW) 5 (+52) Rh,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date 150605	Job No IQ1THW_IW5Rh	

02	4.69" corrected from 6.50"
01 Issue	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ1THW_IW5Rh

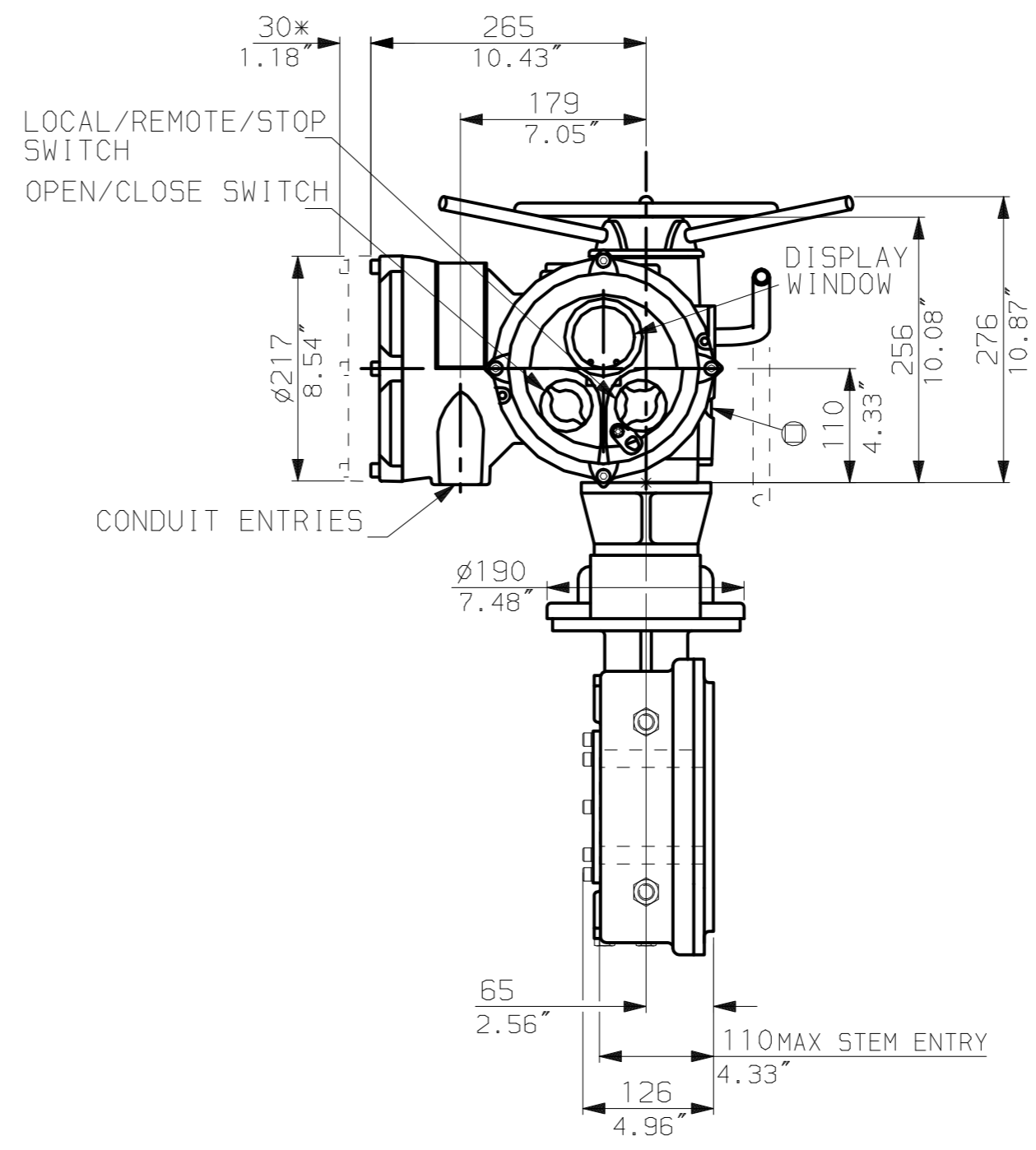
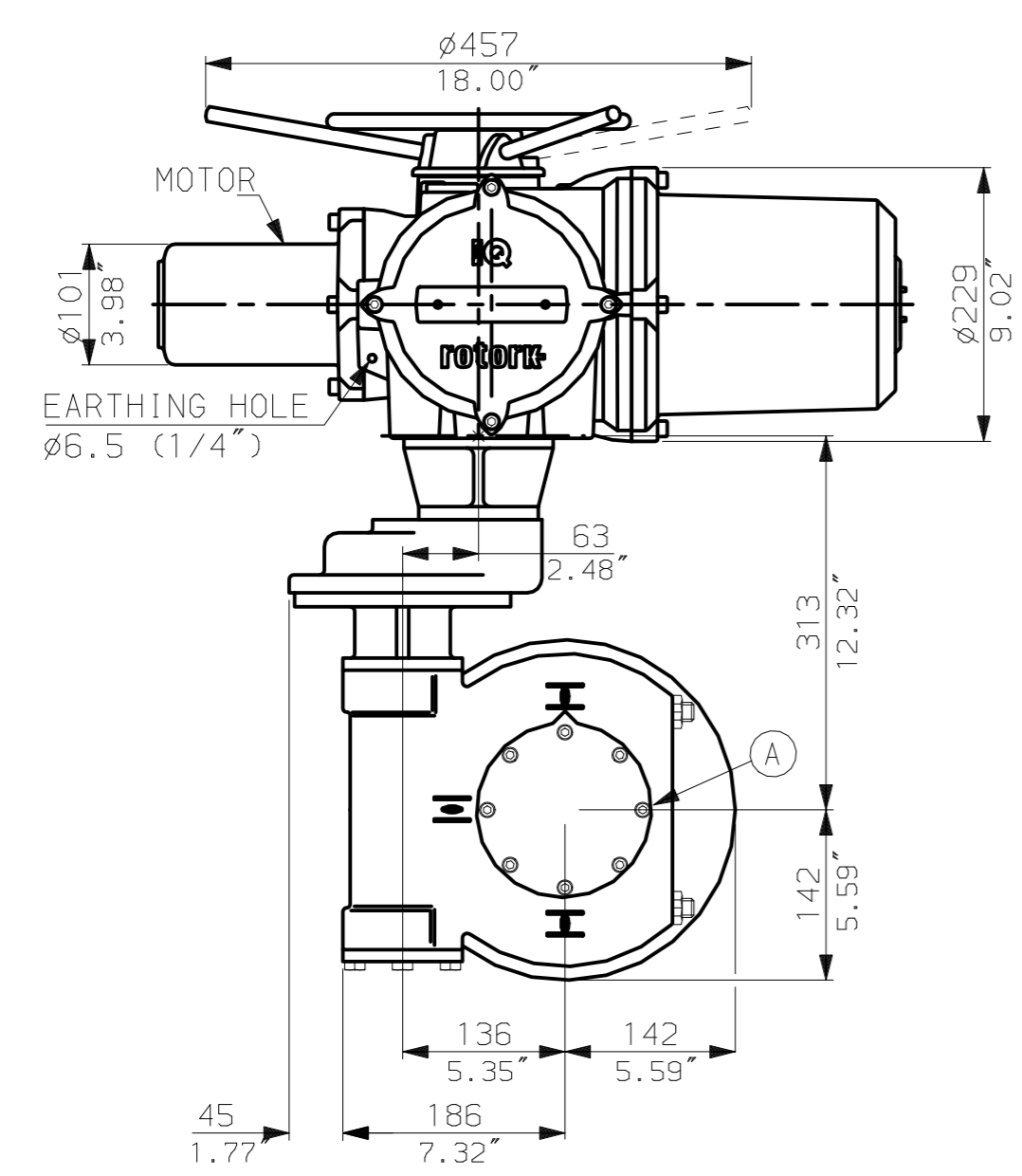


NOTES:
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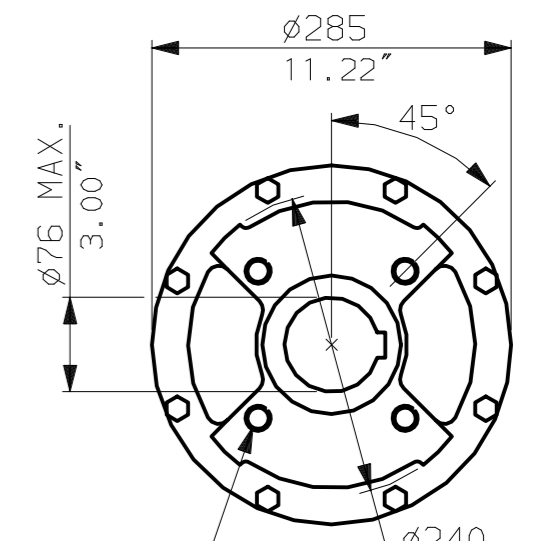
CONDUIT ENTRIES (N.T.S.)



Nos.1 & 3 TAPPED 1" NPT
 No.2 TAPPED 1 1/2" NPT
 STD ALTERNATIVES IF SPECIFIED
 2 X M25, 1 X M40
 2 X PG16, 1 X PG29



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"FA" version
 4 HOLES TAPPED 3/4" UNC x 0.63" dp EQUI-SPACED AS SHOWN ON A 6.5" PCD (MSS SP101-FA16).

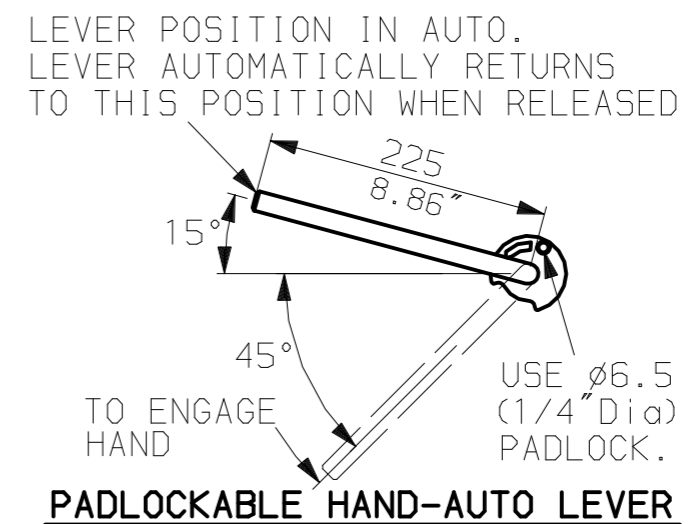
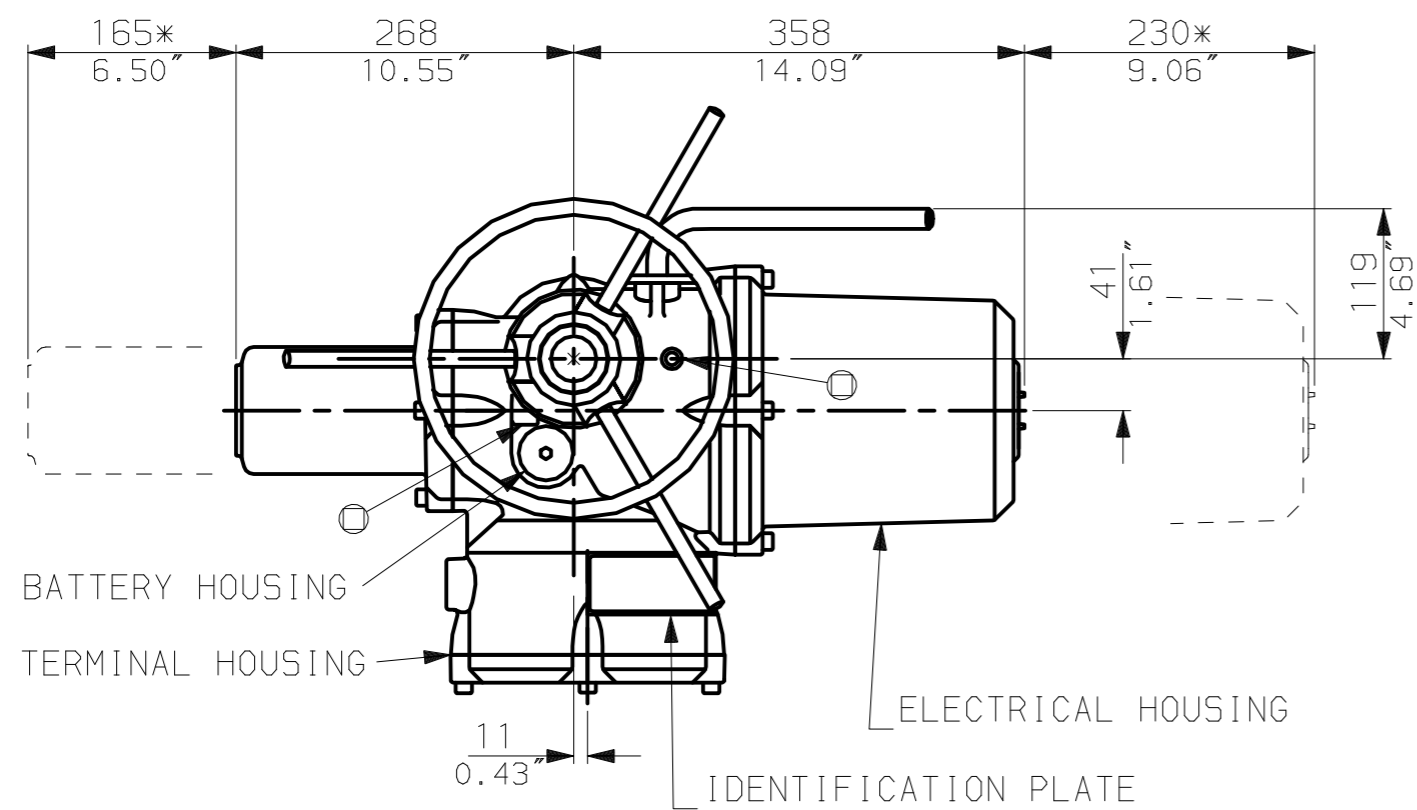


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 Rotork Controls Inc.
 Rochester, NY 14624
 (Phone 585-328-1550)

Title IQ10, 12, 18, (+IQ512), LTHW, IW(MOW)5(S2)RL,	
STANDARD DIMENSIONAL DATA	
Drawn CAD	Checked PRE Ref Data Sheet
Date 150605	Job No. IQ1LTHW_IW5RL

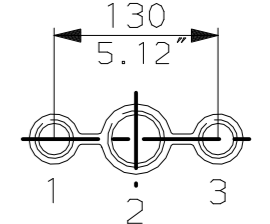
NOTE:
 Gearbox is shown with LOW Ratio Input Reducer.
 (ie Ratios 80, 120, 140, 160, 210, 280)
 See Data Sheet with IW5Rh for HIGH ratio option.

02	4.69" corrected from 6.50"
01	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ1LTHW_IW5RL

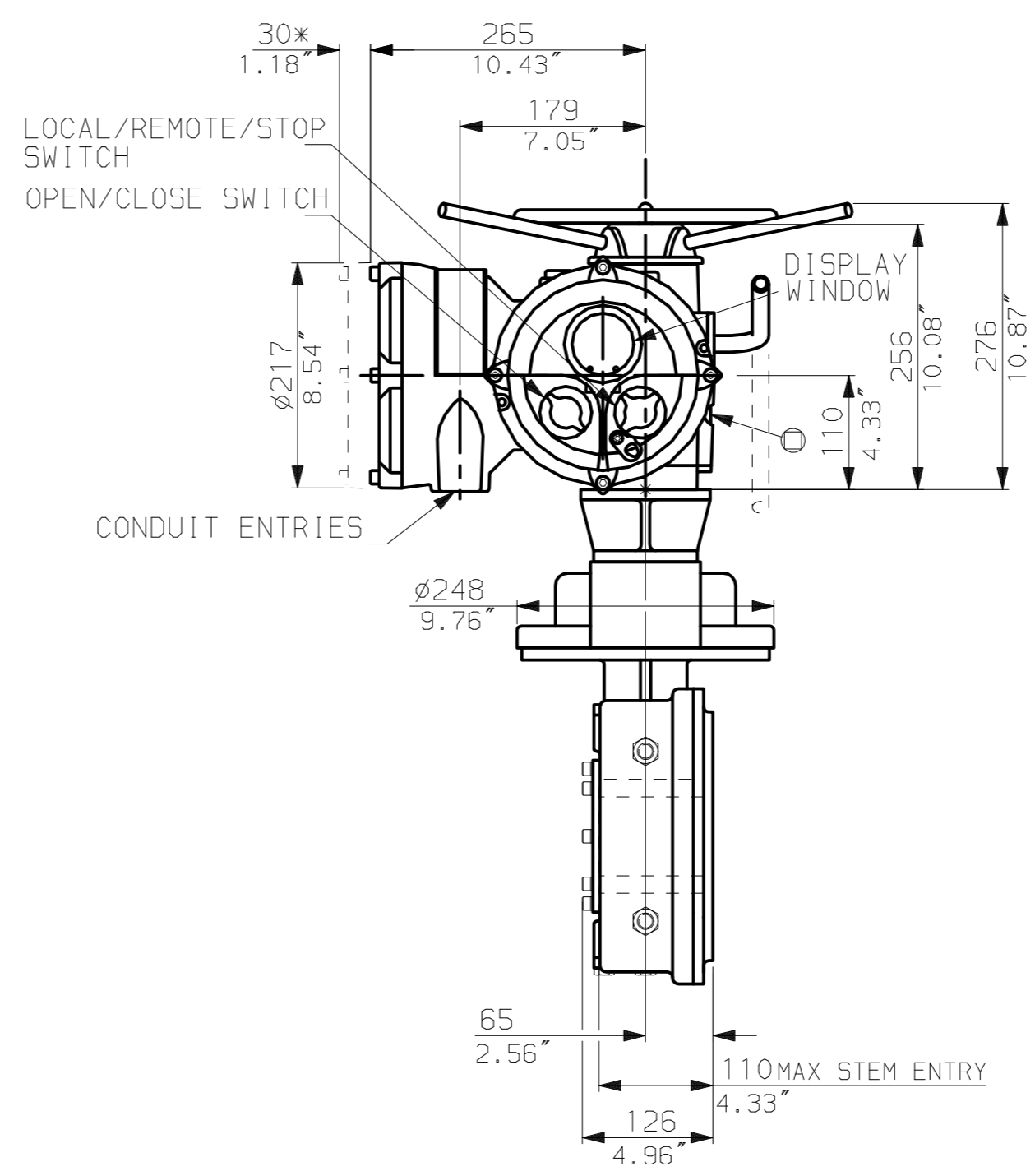
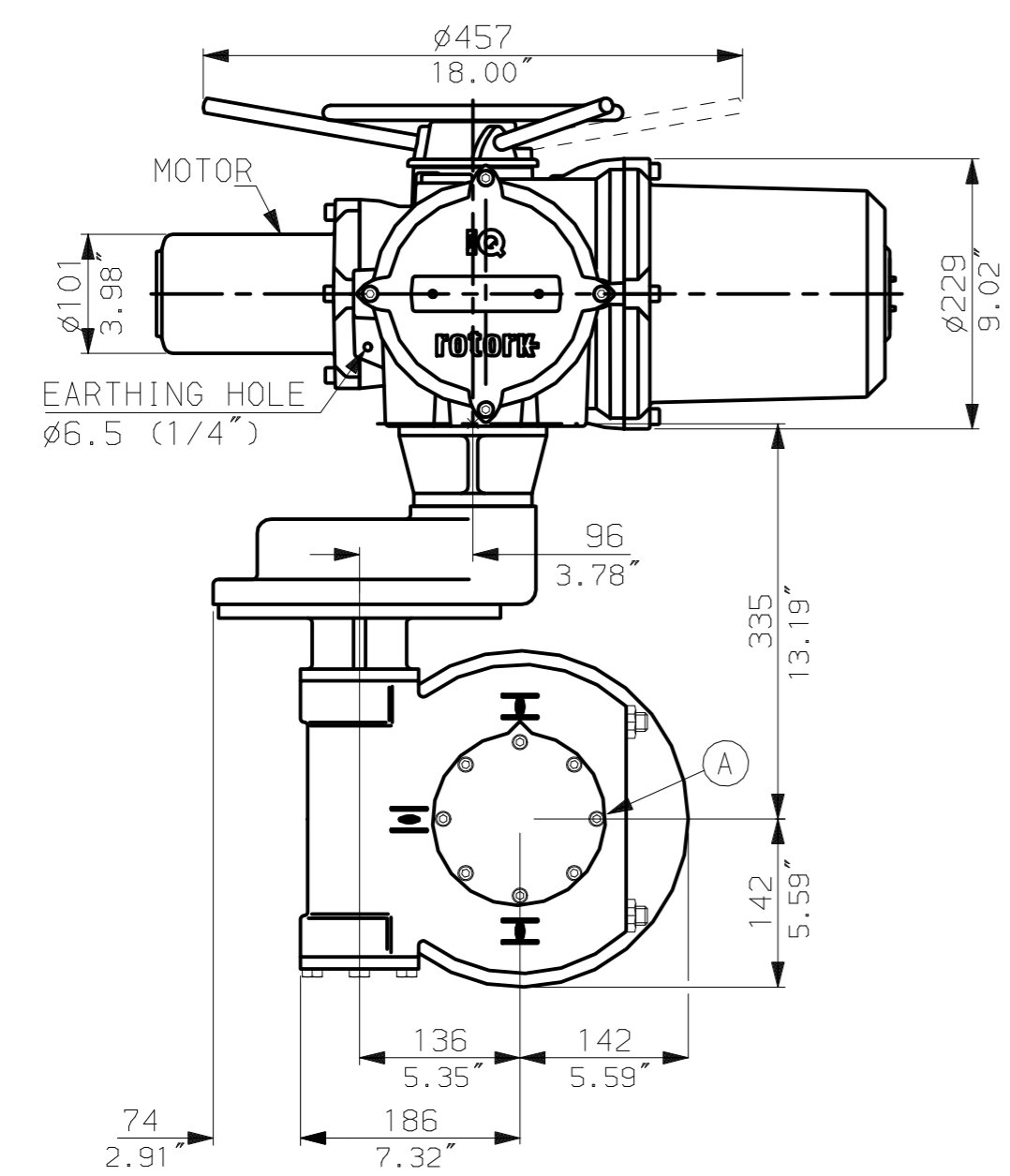


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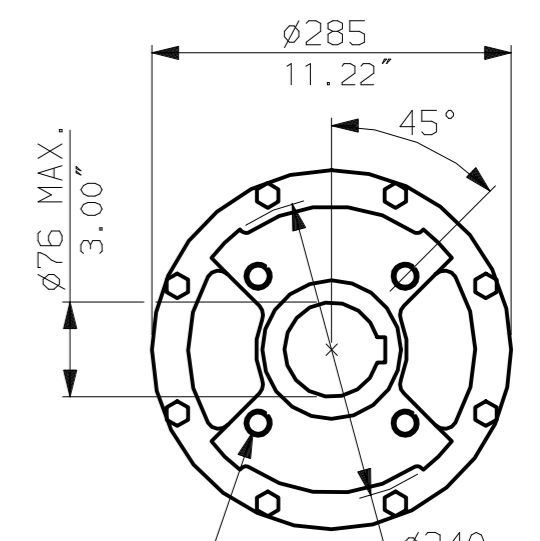
CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
 No.2 TAPPED 1 1/2" NPT
 STD ALTERNATIVES IF SPECIFIED
 2 X M25, 1 X M40
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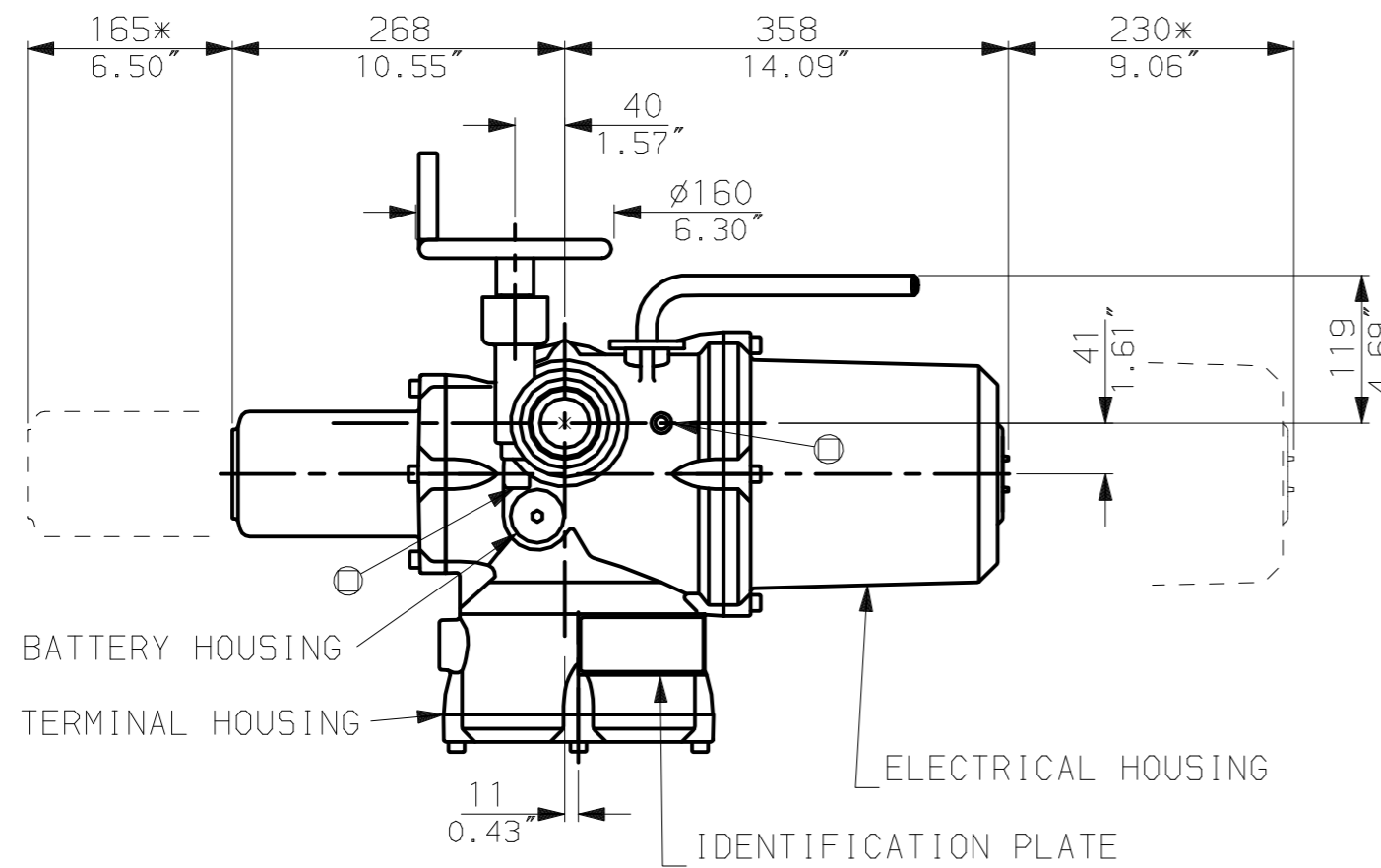
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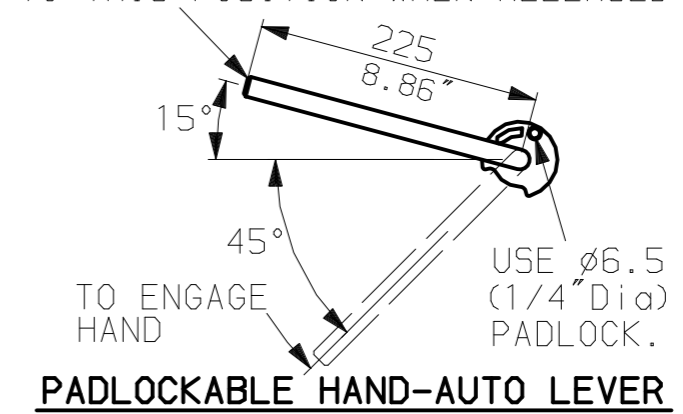
Rotork Controls Inc.
 Rochester, NY 14624
 (Phone 585-328-1550)

Title IQ10, 12, 18, (+IQ512), LTHW, IW(MOW)5(S2)Rh,	
STANDARD DIMENSIONAL DATA	
Drawn CAD	Checked PRE Ref Data Sheet
Date 150605	Job No IQ1LTHW_IW5Rh

02	4.69" corrected from 6.50"
01 Issue	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ1LTHW_IW5Rh

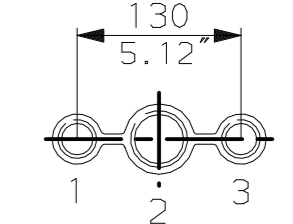


LEVER POSITION IN AUTO.
LEVER AUTOMATICALLY RETURNS
TO THIS POSITION WHEN RELEASED

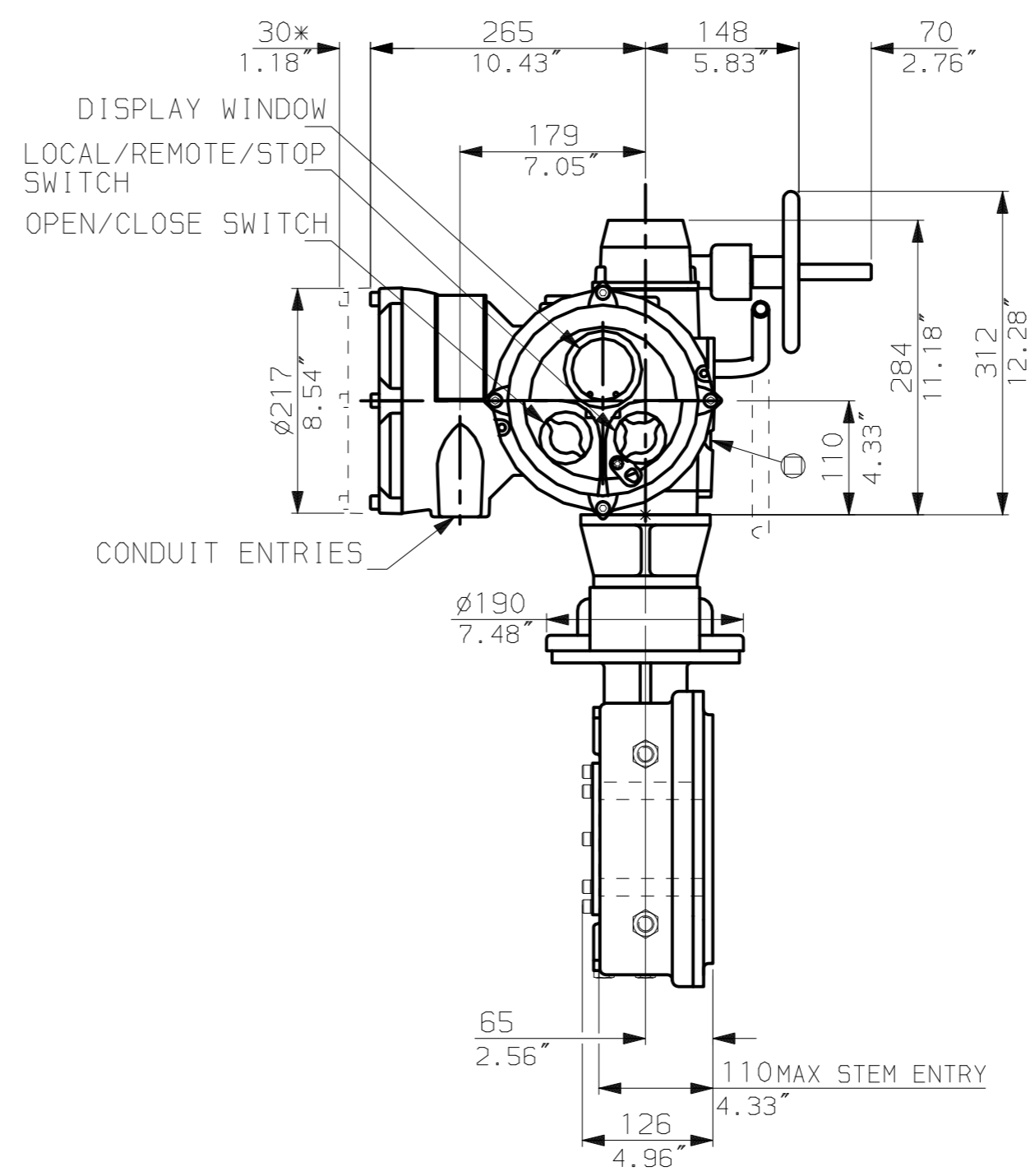
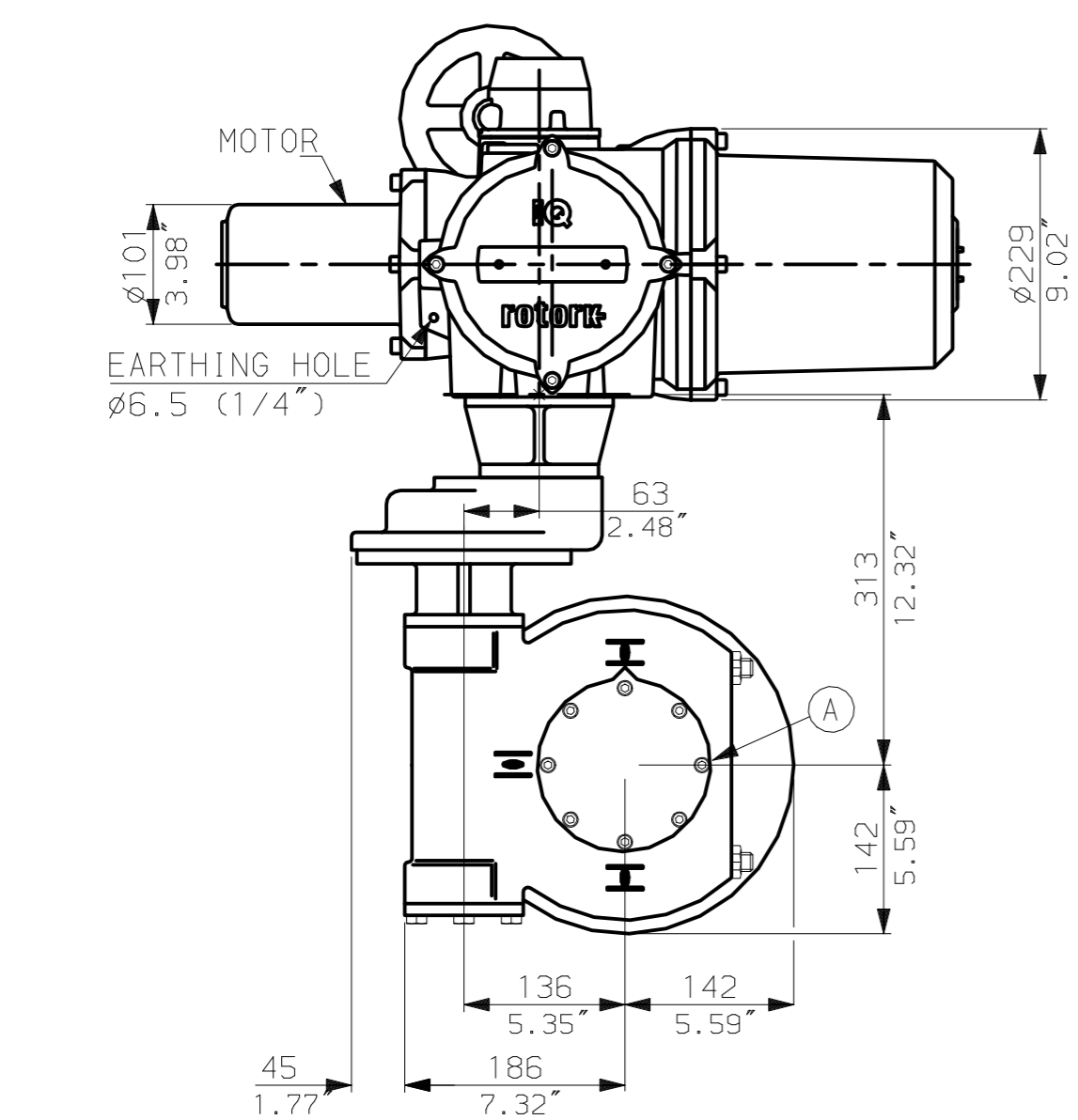


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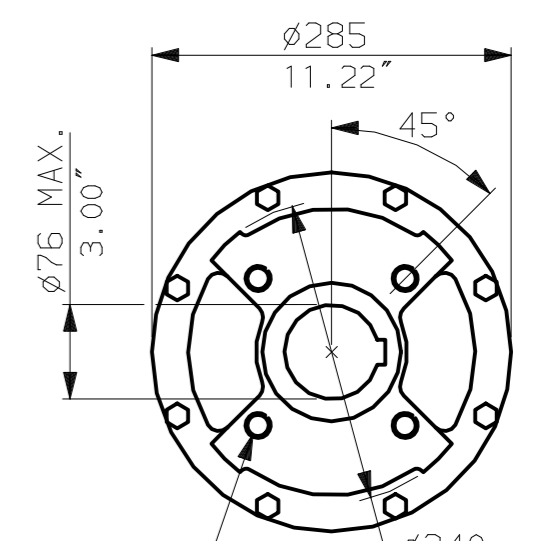
CONDUIT ENTRIES (N.T.S)



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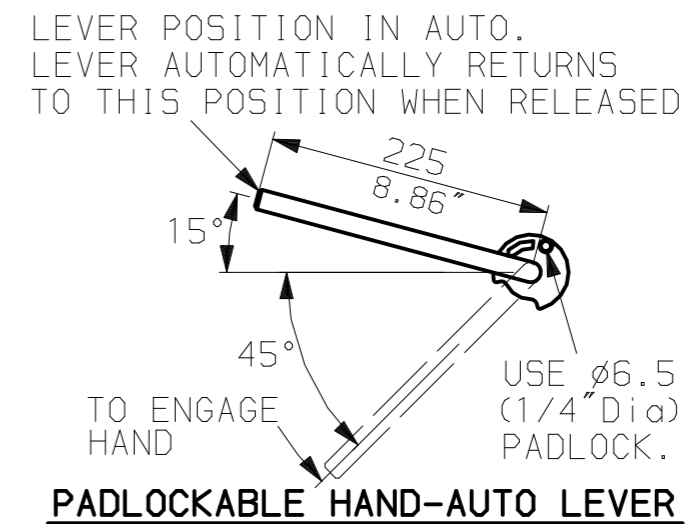
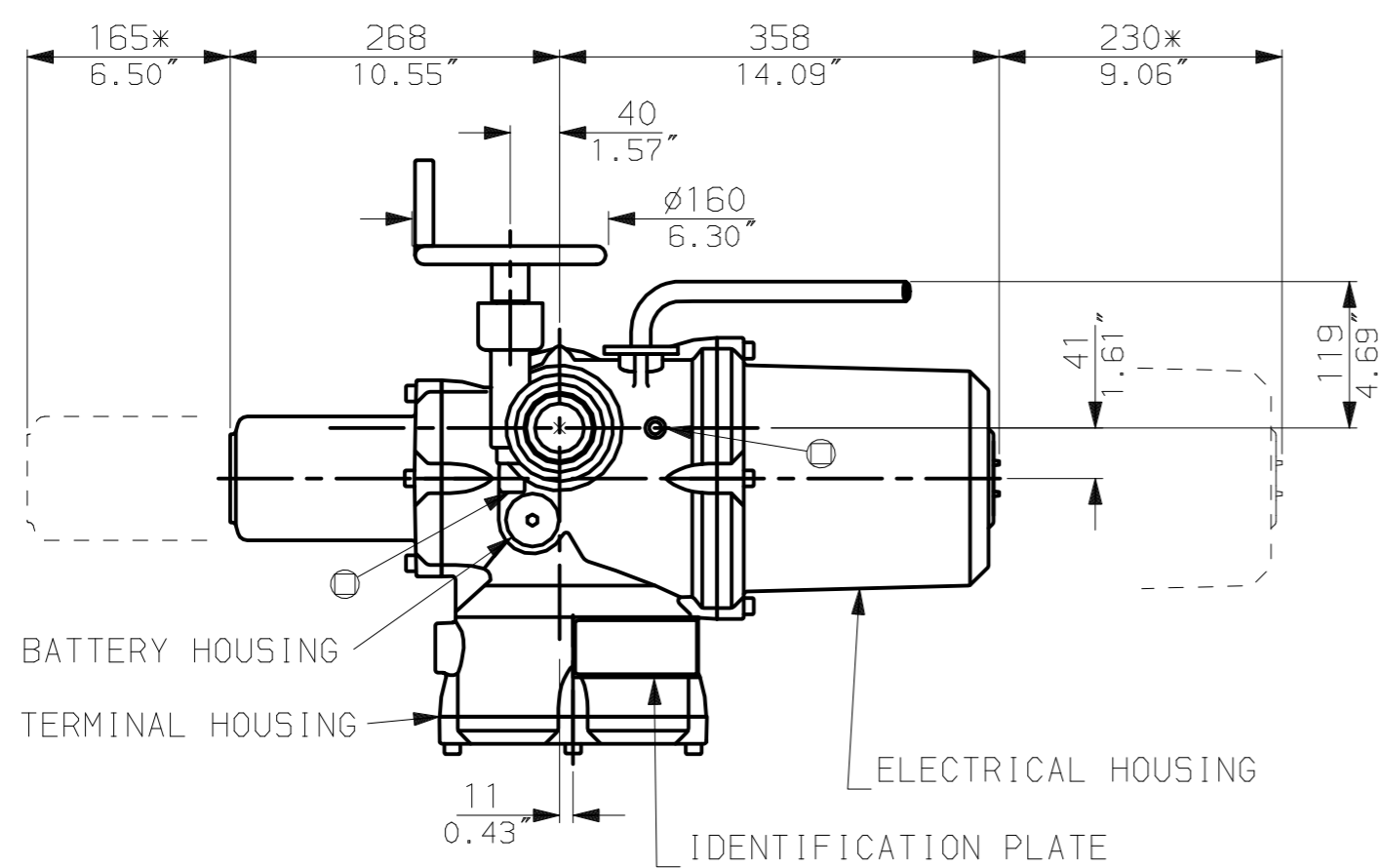
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NOTE:
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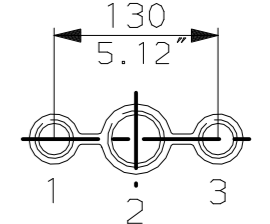
Title IQ10, 12, 18, (+IQ512), SHW, IW (MOW) 5 (+52) RL,	
STANDARD DIMENSIONAL DATA	
Drawn CAD	Checked PRE Ref Data Sheet
Date 150605	Job No IQ1SHW_IW5RL

02	4.69" corrected from 6.50"
01	First Issue.
Scale 1:6 THIRD ANGLE PROJECTION	
Drawing Number	IQ1SHW_IW5RL

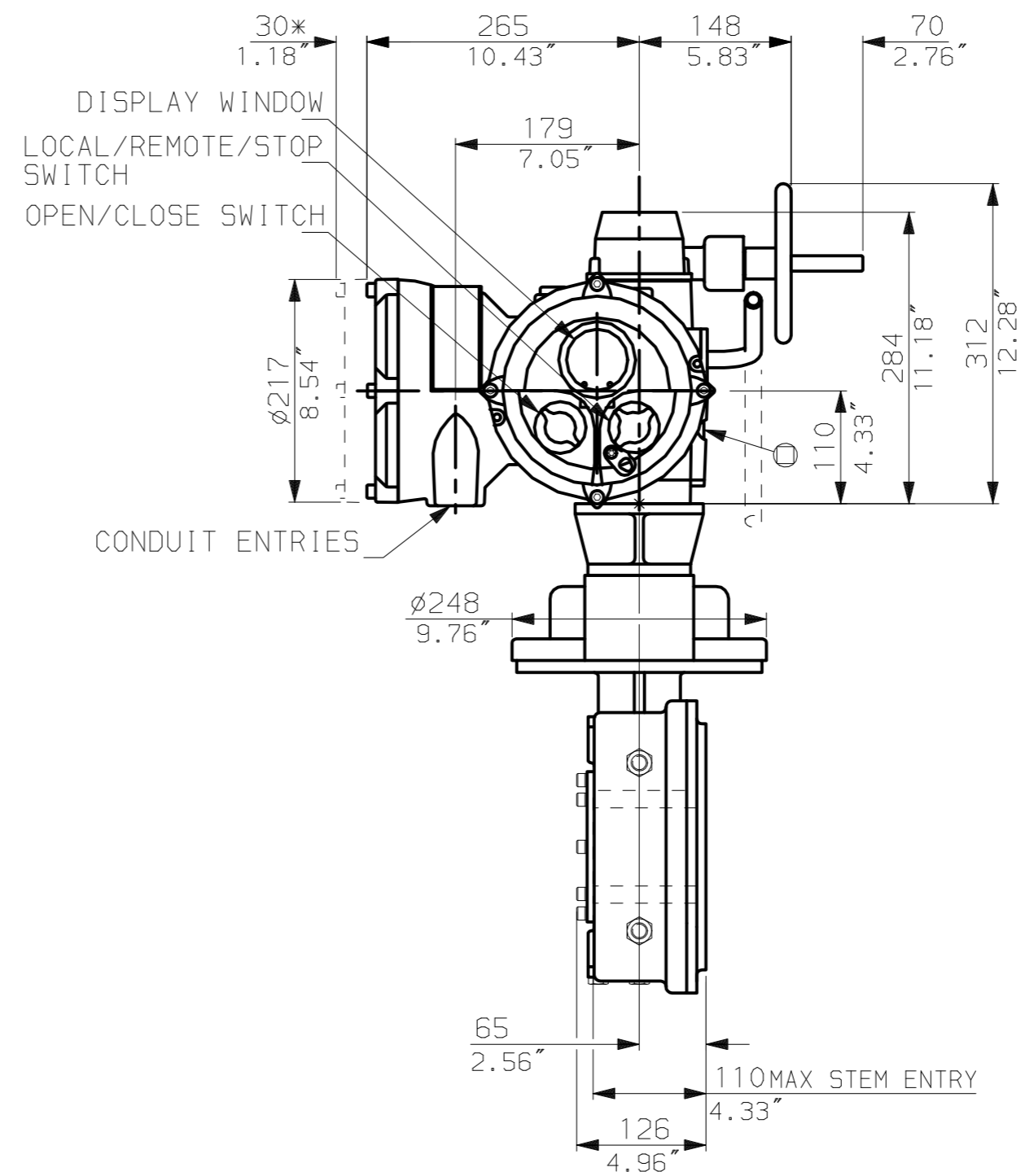
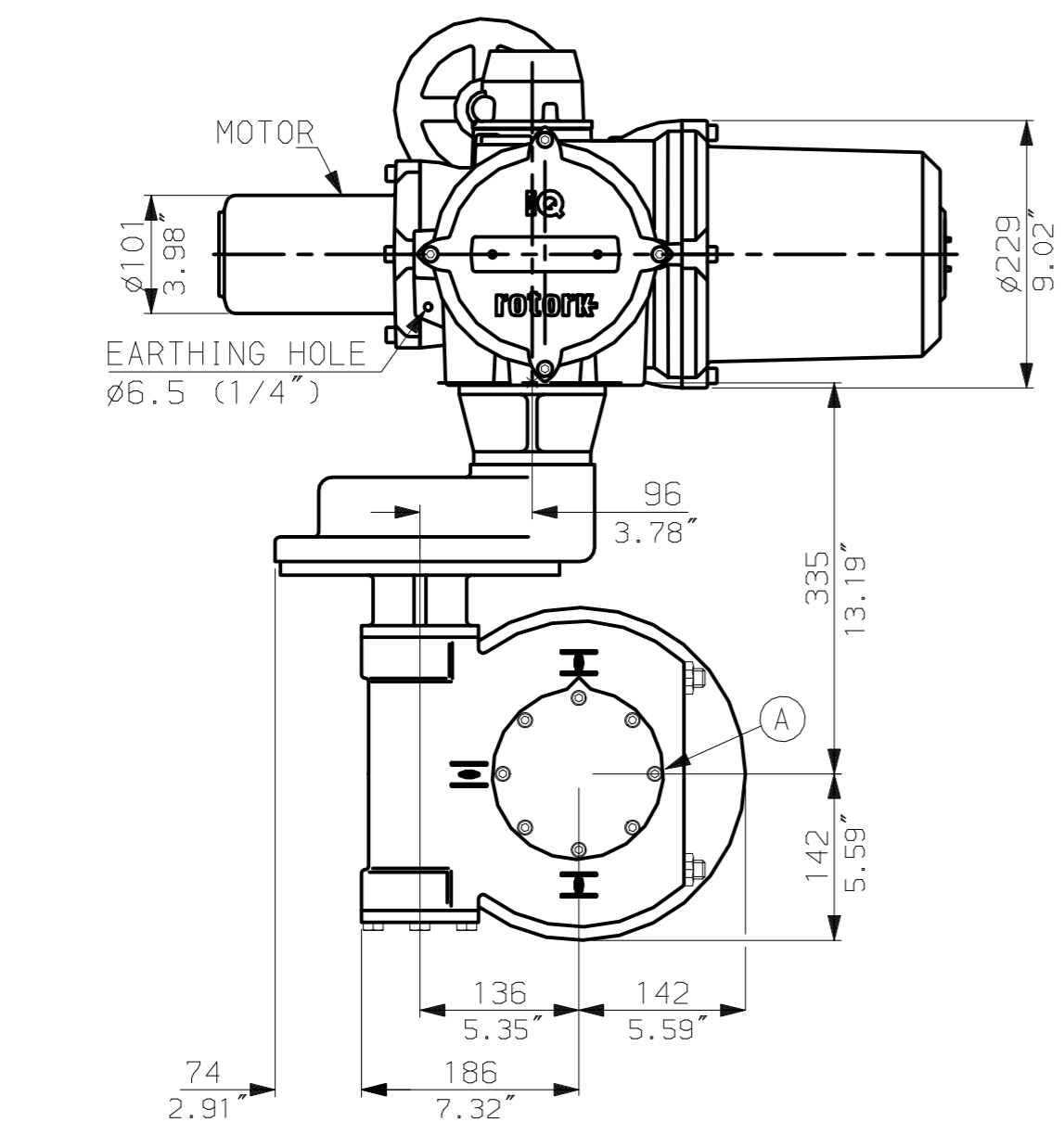


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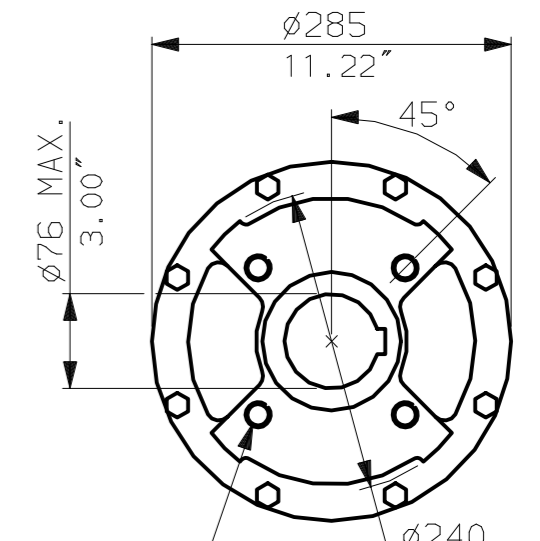
CONDUIT ENTRIES (N.T.S)



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Title IQ10, 12, 18, (+IQ512), SHW, IW (MOW) 5 (+52) Rh,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date 150605	Job No	IQ1SHW_IW5Rh

02	4.69" corrected from 6.50"
01	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ1SHW_IW5Rh