



# HMI INTERFACE BOARD



SKI2 INTERFACE ON  
MAIN PCB BOARD

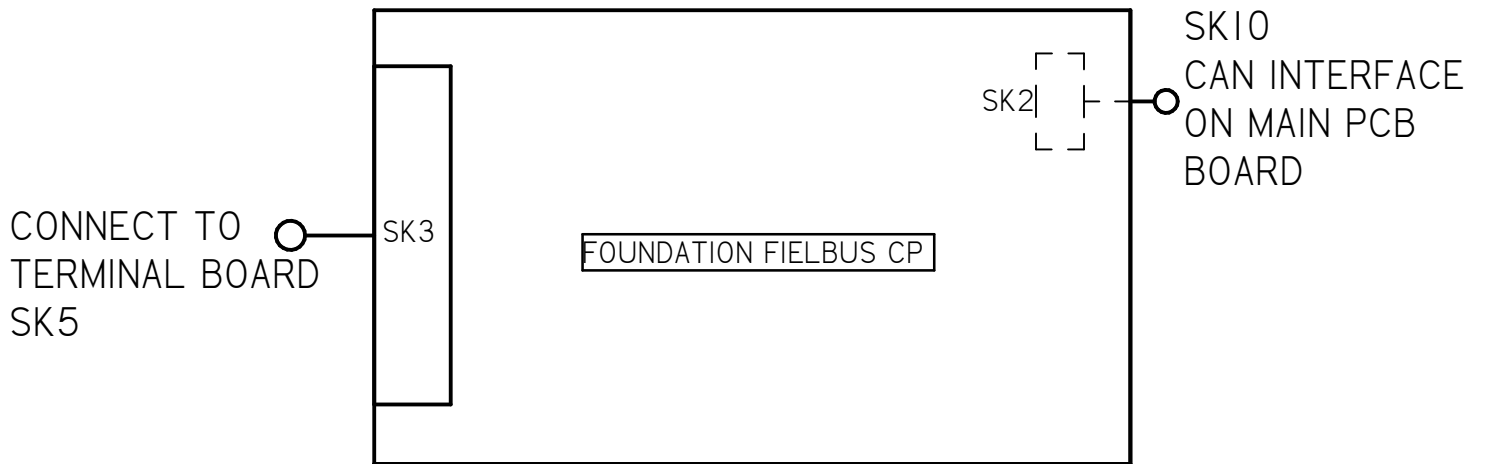
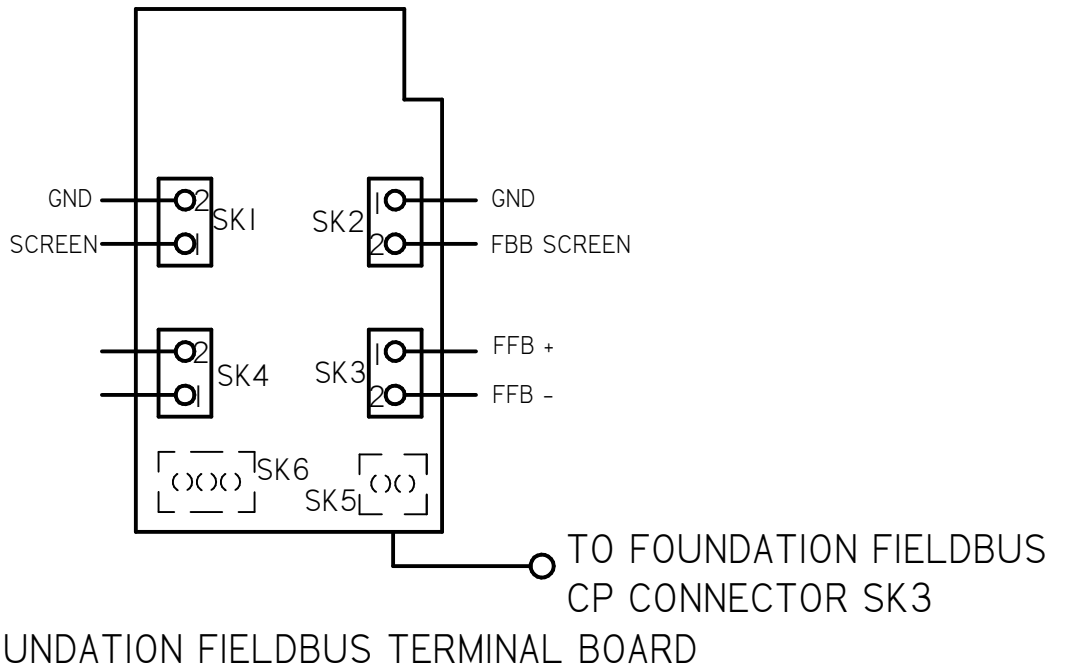
B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
A	INITIAL RELEASE	GVM 1-12-15
REV	DESCRIPTION	DATE

<p><b>TOLERANCES</b> UNLESS OTHERWISE SPECIFIED .XX = ±.02    XXX = ±.005    ANGULAR ±1°</p>		
<p>SCALE:    <b>NTS</b></p>		
DRAWN:	PROD. DV.	PROD. ENG.
GVM		
DATE:	DATE:	DATE:
1-12-15		

**rotork**<sup>®</sup>  
**Process Controls**  
MILWAUKEE, WISCONSIN, USA

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TITLE :		CMA WIRING DIAGRAM	
FOR :		AC POWER OPERATION LOCAL CONTROLS, FOUNDATION FIELDBUS & RIRO TERMINAL CONNECTIONS	
SHT 2 OF 4	<b>A</b>	M02-FD	



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RIRO REMOTE INPUTS - DEFAULT SETTINGS

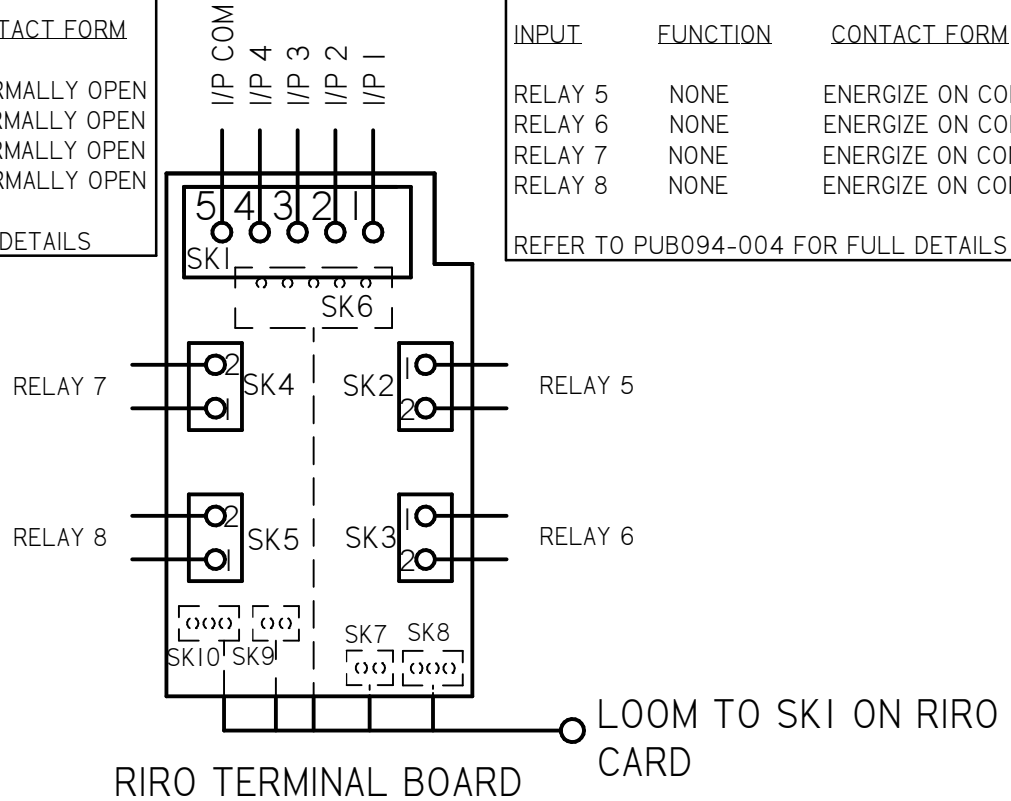
INPUT	FUNCTION	CONTACT FORM
I/P1	CLOSE COMMAND	NORMALLY OPEN
I/P2	STOP/MAINTAIN	NORMALLY OPEN
I/P3	OPEN COMMAND	NORMALLY OPEN
I/P4	ESD	NORMALLY OPEN

REFER TO PUB094-004 FOR FULL DETAILS

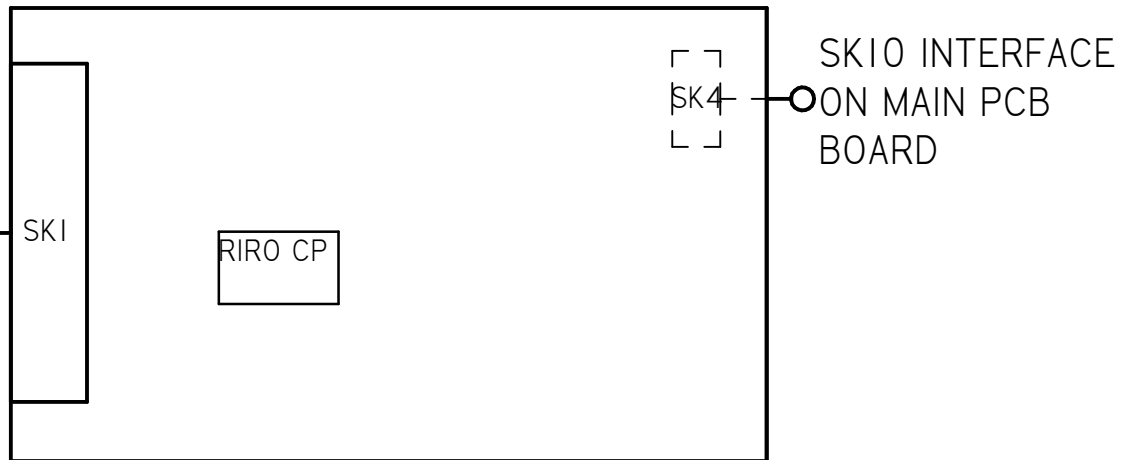
RIRO RELAY OUTPUTS- DEFAULT SETTINGS

INPUT	FUNCTION	CONTACT FORM
RELAY 5	NONE	ENERGIZE ON CONDITION
RELAY 6	NONE	ENERGIZE ON CONDITION
RELAY 7	NONE	ENERGIZE ON CONDITION
RELAY 8	NONE	ENERGIZE ON CONDITION

REFER TO PUB094-004 FOR FULL DETAILS



CONNECT TO  
TERMINAL BOARD  
SK6-10



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<b>A</b>	INITIAL RELEASE	GVM 1-12-15
<b>REV</b>	<b>DESCRIPTION</b>	<b>DATE</b>

**TOLERANCES**

UNLESS OTHERWISE SPECIFIED

.XX = ±.02    XXX = ±.005    ANGULAR ±1°

SCALE: **NTS**

DRAWN: <b>GVM</b>	PROD. DV.	PROD. ENG.
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DATE: <b>1-12-15</b>	DATE:	DATE:
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