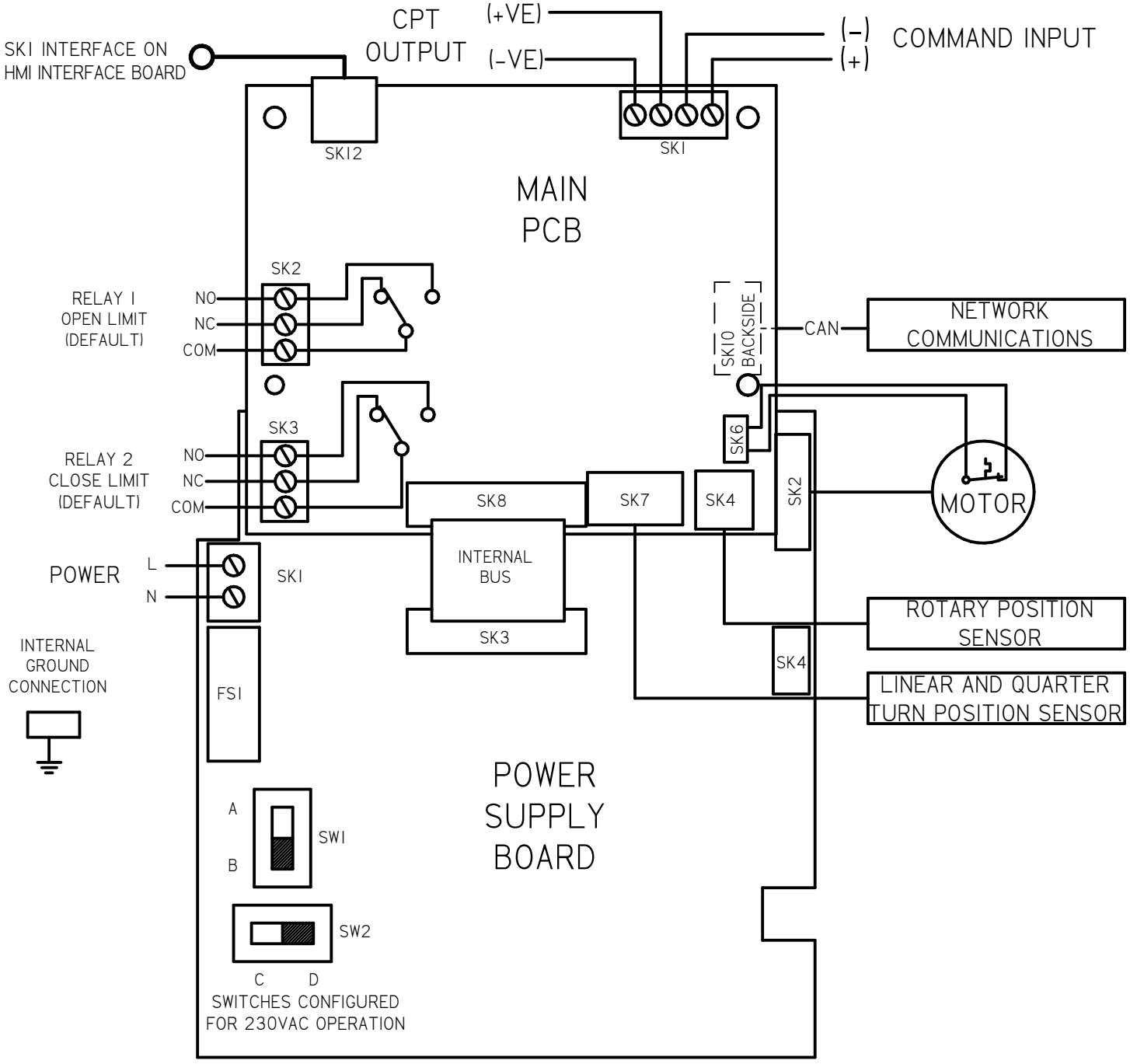
NOTES:
1. 4-20 mA OUTPUT, 24VDC NOMINAL, (18-30 VDC MAX)
2. SEE ADDITIONAL PAGES FOR COMMUNICATIONS WD IF ATTACHED

SHT			REV
1 OF 4	A	M02-HD	B



INPUT VOLTAGE	SW1	SW2
110 VAC	A	C
115 VAC	A	D
208 VAC	B	C
230 VAC	B	D

REV	DESCRIPTION	DATE
B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
A	INITIAL RELEASE	GVM 1-12-15

TOLERANCES
UNLESS OTHERWISE SPECIFIED
.XX = ±.02 XXX = ±.005 ANGULAR ±1°

SCALE: NTS

DRAWN:	PROD. DV.	PROD. ENG.
GVM		
DATE:	DATE:	DATE:
1-12-15		

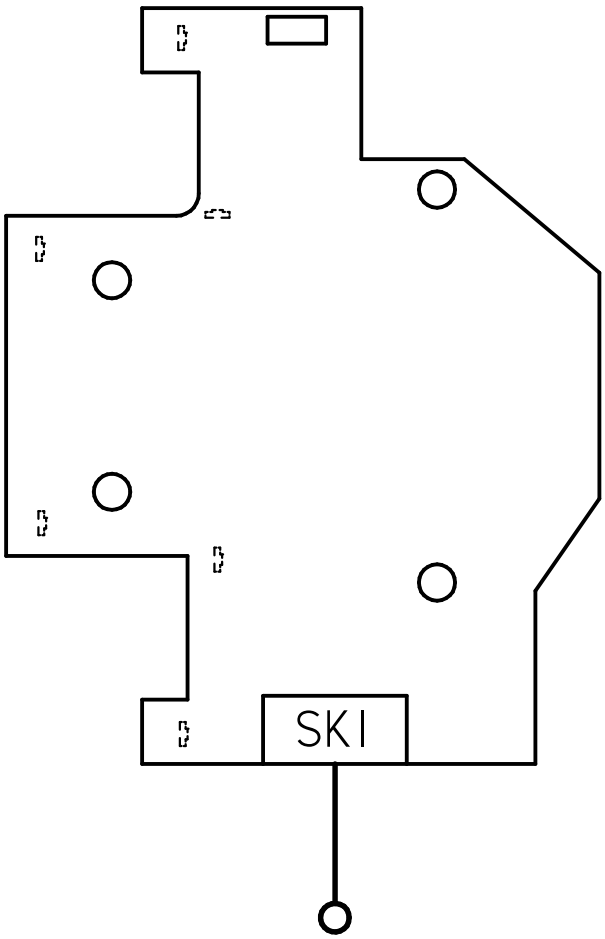
rotork®
Process Controls
MILWAUKEE, WISCONSIN, USA

TITLE :
CMA WIRING DIAGRAM

FOR :
AC POWER OPERATION
LOCAL CONTROLS, HART & RIRO
TERMINAL CONNECTIONS

SHT		
1 OF 4	A	M02-HD

HMI INTERFACE BOARD



SK12 INTERFACE ON MAIN PCB BOARD

REV	DESCRIPTION	DATE
B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
A	INITIAL RELEASE	GVM 1-12-15

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UNLESS OTHERWISE SPECIFIED
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SCALE: NTS

DRAWN:	PROD. DV.	PROD. ENG.
GVM		
DATE:	DATE:	DATE:
1-12-15		

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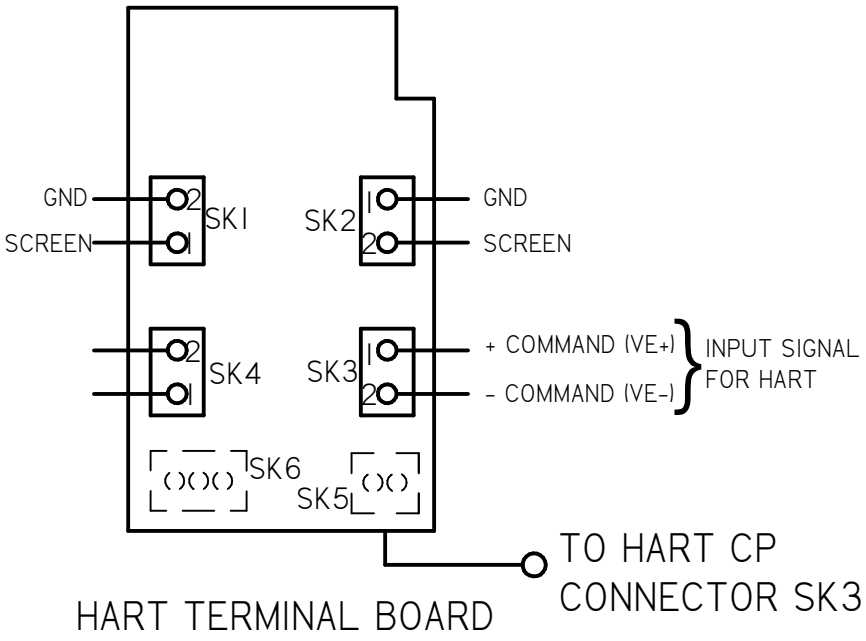

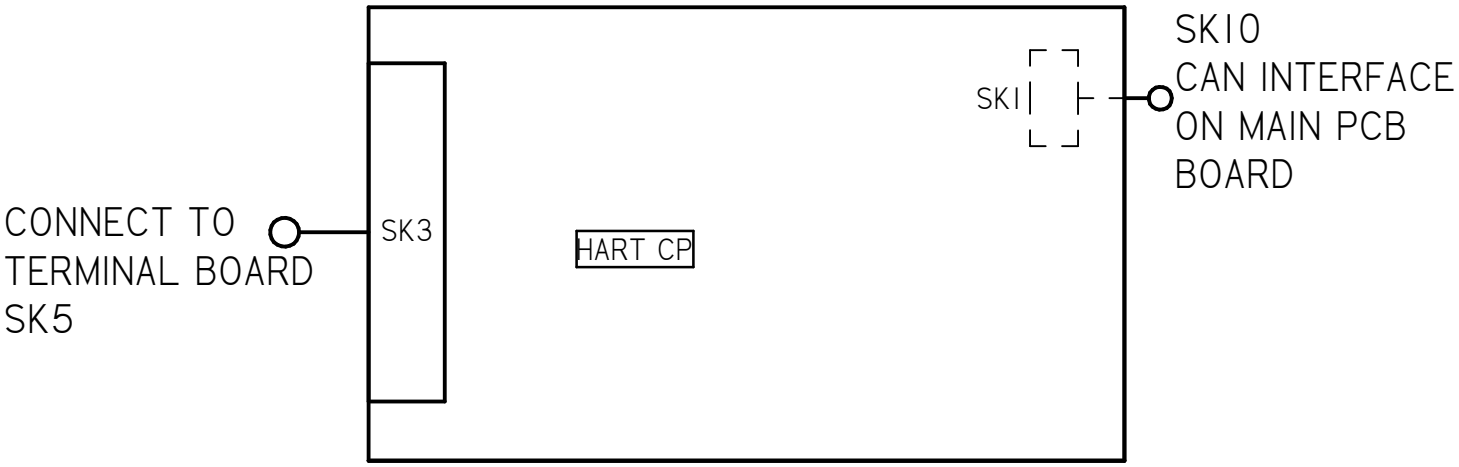

REV	DESCRIPTION	DATE
B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
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GVM		
DATE: 1-12-15	DATE:	DATE:

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RIRO REMOTE INPUTS - DEFAULT SETTINGS

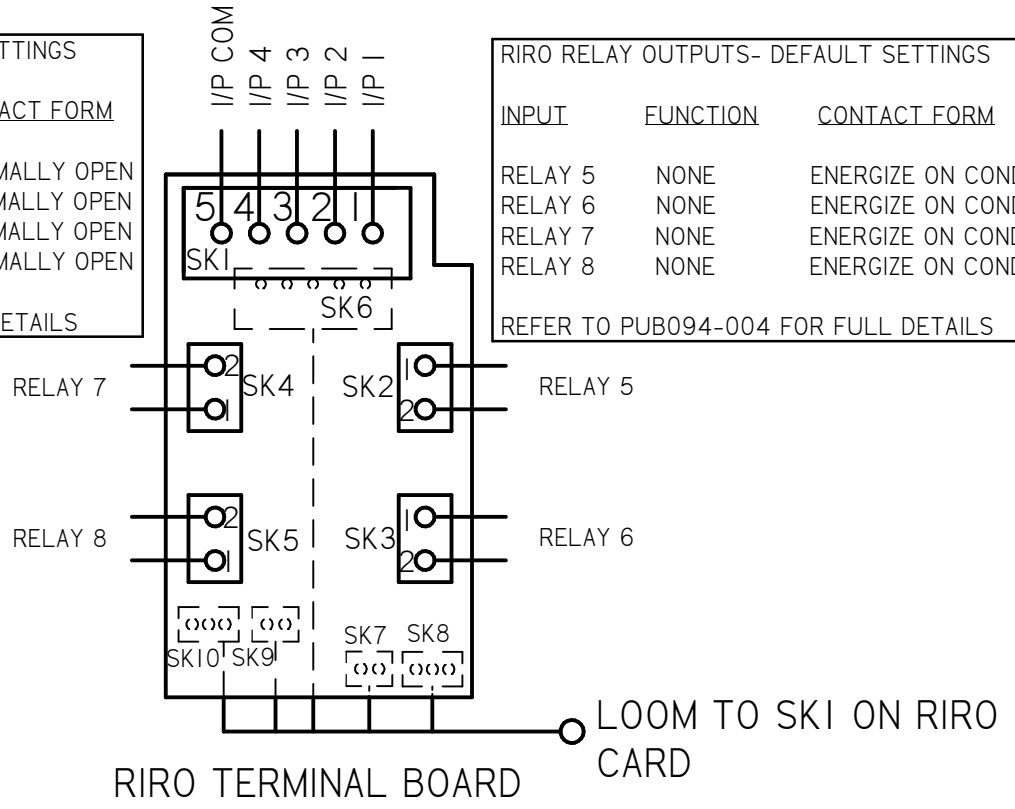
INPUT	FUNCTION	CONTACT FORM
I/PI	CLOSE COMMAND	NORMALLY OPEN
I/P2	STOP/MAINTAIN	NORMALLY OPEN
I/P3	OPEN COMMAND	NORMALLY OPEN
I/P4	ESD	NORMALLY OPEN

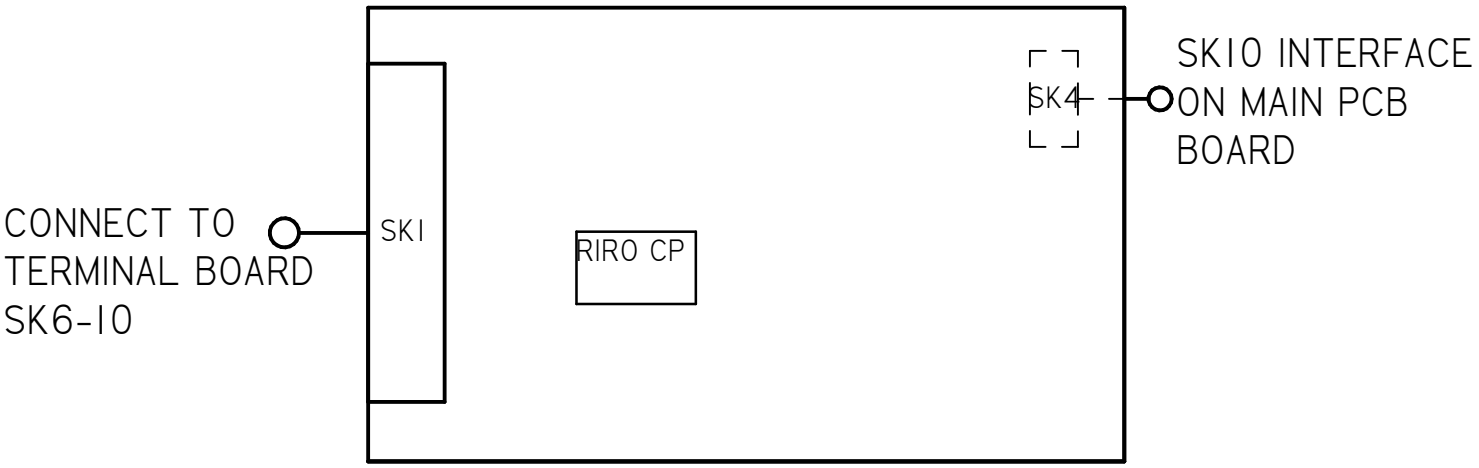
REFER TO PUB094-004 FOR FULL DETAILS

RIRO RELAY OUTPUTS- DEFAULT SETTINGS

INPUT	FUNCTION	CONTACT FORM
RELAY 5	NONE	ENERGIZE ON CONDITION
RELAY 6	NONE	ENERGIZE ON CONDITION
RELAY 7	NONE	ENERGIZE ON CONDITION
RELAY 8	NONE	ENERGIZE ON CONDITION

REFER TO PUB094-004 FOR FULL DETAILS





REV	DESCRIPTION	DATE
B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
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