

NOTES:

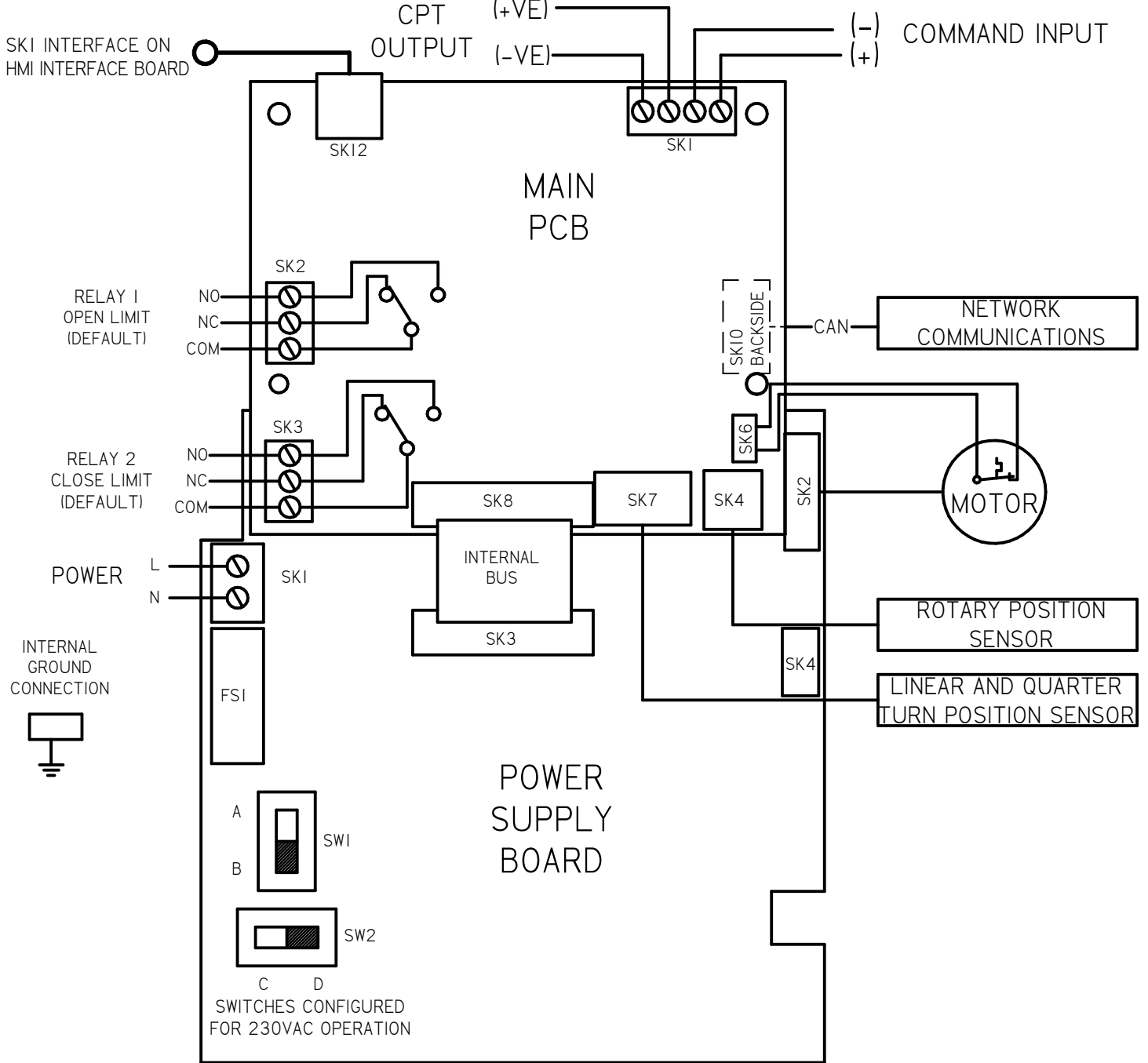
1. 4-20 mA OUTPUT, 24VDC NOMINAL, (18-30 VDC MAX)
2. SEE ADDITIONAL PAGES FOR COMMUNICATIONS W/D IF ATTACHED

SHT
1 OF 4

A

M02-ND

REV
B



INPUT VOLTAGE	SW1	SW2
110 VAC	A	C
115 VAC	A	D
208 VAC	B	C
230 VAC	B	D

B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
A	INITIAL RELEASE	GVM 1-12-15
REV	DESCRIPTION	DATE

TOLERANCES

UNLESS OTHERWISE SPECIFIED

.XX = ±.02 XXX = ±.005 ANGULAR ±1°

SCALE: NTS

DRAWN:	PROD. DV.	PROD. ENG.
GVM		

DATE:	DATE:	DATE:
1-12-15		

rotork[®]
Process Controls
MILWAUKEE, WISCONSIN, USA

This print is the property of Rotork Process Controls and is loaned in confidence subject to return. All rights to design or invention are reserved.

TITLE :
CMA WIRING DIAGRAM

FOR :
AC POWER OPERATION
LOCAL CONTROLS, DeviceNet & RIRO
TERMINAL CONNECTIONS

SHT
1 OF 4

A

M02-ND

HMI INTERFACE BOARD



SKI2 INTERFACE ON
MAIN PCB BOARD

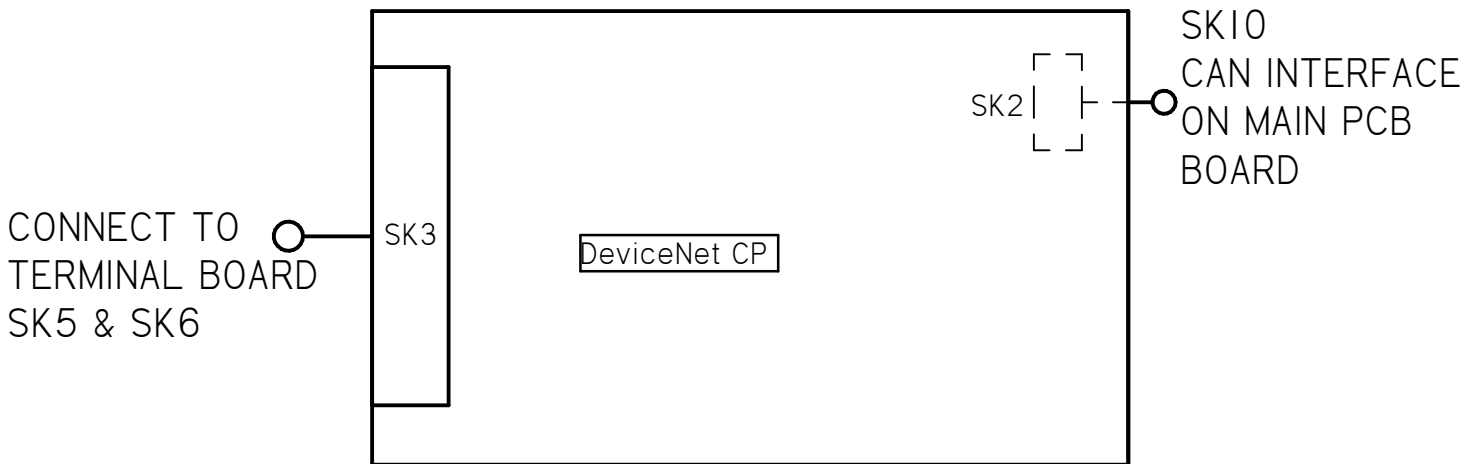
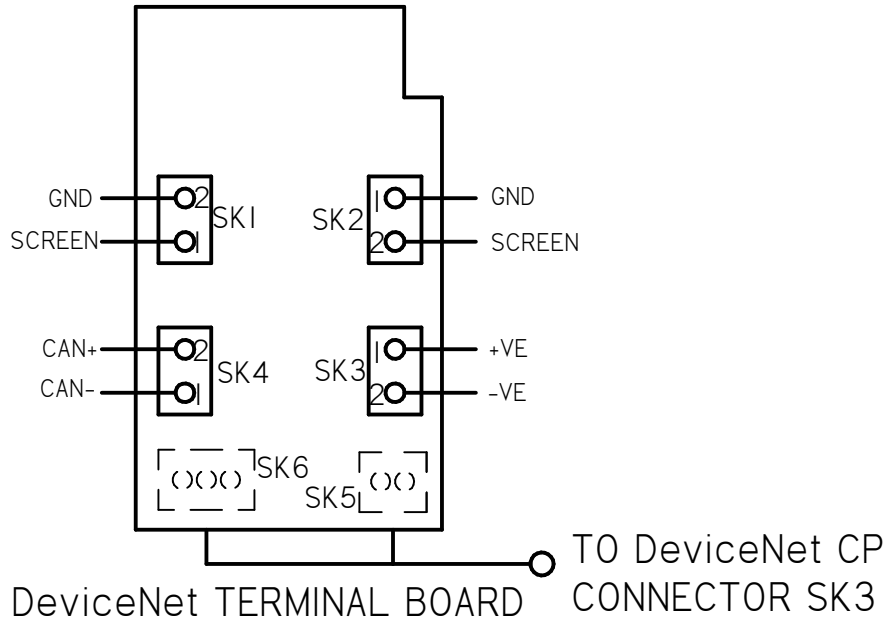
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DATE: 1-12-15	DATE:	DATE:

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<p>FOR : AC POWER OPERATION LOCAL CONTROLS, DeviceNet & RIRO TERMINAL CONNECTIONS</p>		
SHT 2 OF 4	A	M02-ND



B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
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FOR : AC POWER OPERATION LOCAL CONTROLS, DeviceNet & RIRO TERMINAL CONNECTIONS		
SHT 3 OF 4	A	M02-ND

RIRO REMOTE INPUTS - DEFAULT SETTINGS

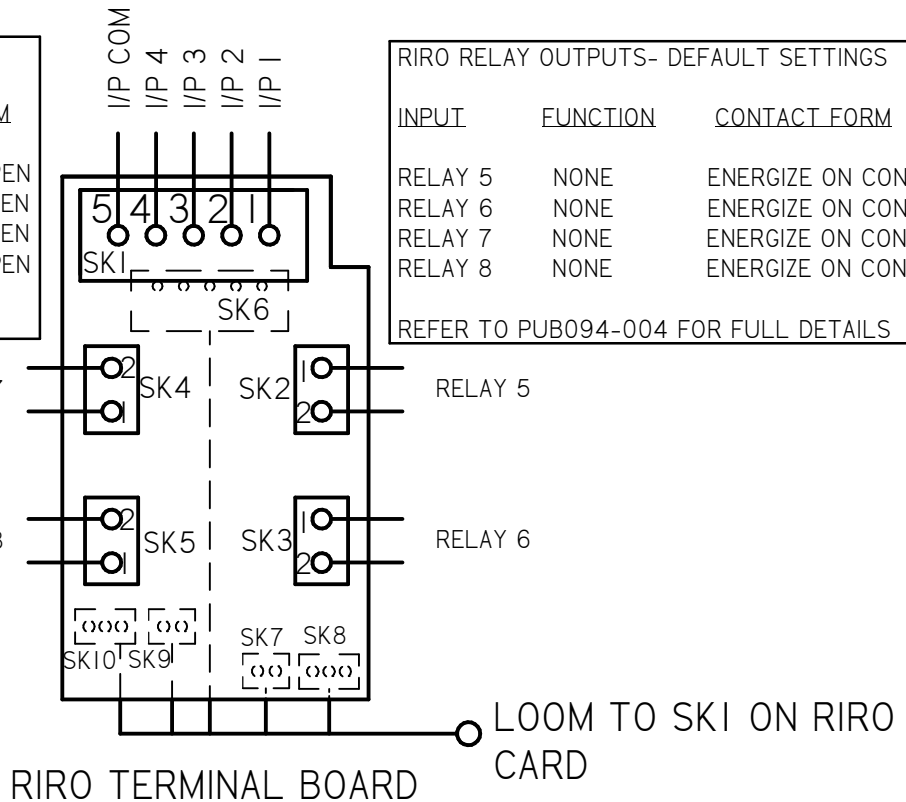
INPUT	FUNCTION	CONTACT FORM
I/P1	CLOSE COMMAND	NORMALLY OPEN
I/P2	STOP/MAINTAIN	NORMALLY OPEN
I/P3	OPEN COMMAND	NORMALLY OPEN
I/P4	ESD	NORMALLY OPEN

REFER TO PUB094-004 FOR FULL DETAILS

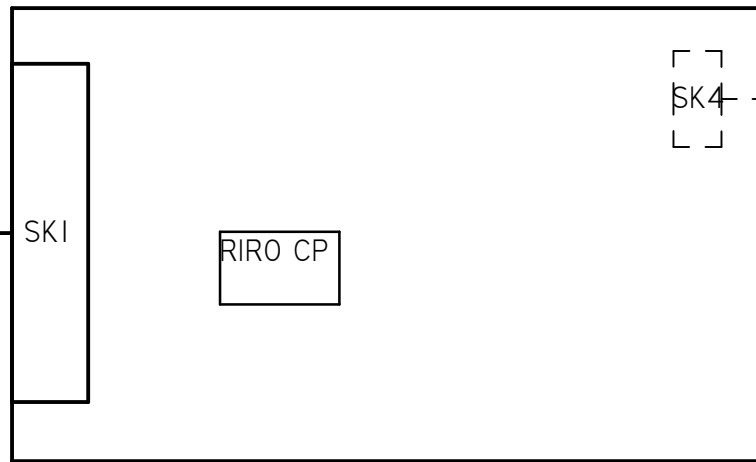
RIRO RELAY OUTPUTS- DEFAULT SETTINGS

INPUT	FUNCTION	CONTACT FORM
RELAY 5	NONE	ENERGIZE ON CONDITION
RELAY 6	NONE	ENERGIZE ON CONDITION
RELAY 7	NONE	ENERGIZE ON CONDITION
RELAY 8	NONE	ENERGIZE ON CONDITION

REFER TO PUB094-004 FOR FULL DETAILS



CONNECT TO
TERMINAL BOARD
SK6-10



SK10 INTERFACE
ON MAIN PCB
BOARD

B	ECR 18122 RIRO RENUMBER RELAYS	GVM 6/23/15
A	INITIAL RELEASE	GVM 1-12-15
REV	DESCRIPTION	DATE

TOLERANCES

UNLESS OTHERWISE SPECIFIED

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SCALE:

DRAWN: GVM	PROD. DV.	PROD. ENG.
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DATE: 1-12-15	DATE:	DATE:
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