



8 OFF M10 BASEPLATE SECURING SCREWS GENERALLY SPACED ON CENTRES ON #500 (±19.69) P.C.

SEE TABLE FOR SPIGOT DIA.

SEE TABLE FOR HOLE DETAILS

BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (22.5° OFF CENTRES)
F35	±259.95 -0.05 (±10.234° -0.002")	8 HOLES M30x40 (1.57") DEEP ON #356.0 (±14.02") P.C.
FA35	±215.80 -0.25 (±8.496° -0.008")	8 HOLES 1"UNCx40 (1.57") DEEP ON #355.6 (±14.00") P.C.

MAX BORE RECTANGULAR KEY		
STD	BORE	KEY
BS4235	121.0	32 x 18
BS46	4.625"	1.1/4" x 7/8"
ANSI B17.1	4.625"	1.1/4" x 7/8"

MAX BORE SQUARE KEY		
STD	BORE	KEY
BS4235	-	-
BS46	4.250"	1.1/4"SQ
ANSI B17.1	4.500"	1"SQ

MAX ACME THREAD = 4.5/8"

IB13AS6 BEVEL / SPUR COMBINATION GEARBOX, 12, 16, 18, 24, 32, 36, 48 & 64:1 RATIO, MANUAL INPUT, F35 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

FOR UP TO DATE DETAILS VISIT www.rotork.com



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DRAWING No

IB13AS6

ISSUE

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DATE

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