



BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (22.5° OFF CENTRES)
F40	$\#299.95 -0.05$ $(\#11.809 -0.002)$	8 HOLES M36x45 (1.77") DEEP ON #406.0 (#15.98") P.C.
FA40	$\#228.60 -0.15$ $(\#9.000 -0.006)$	8 HOLES 1.25"UNCx45 (1.77") DEEP ON #406.4 (#16.00") P.C.

MAX BORE RECTANGULAR KEY			MAX BORE SQUARE KEY		
STD	BORE	KEY	STD	BORE	KEY
BS4235	130.0	32 x 18	BS4235	-	-
BS46	5.000"	1.1/4" x 7/8"	BS46	4.625"	1.1/4"SQ
ANSI B17.1	5.000"	1.1/4" x 7/8"	ANSI B17.1	4.625"	1.1/4"SQ

MAX ACME THREAD = 5.7/8"

IB14AS6 BEVEL / SPUR COMBINATION GEARBOX, 12, 16, 18, 24, 32, 36, 48 & 64:1 RATIO, MANUAL INPUT, F40 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE FOR UP TO DATE DETAILS VISIT www.rotork.com

	Regina House Ring Road Bramley Leeds LS13 4ET United Kingdom	DRAWING No	IB14AS6
		ISSUE	1
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