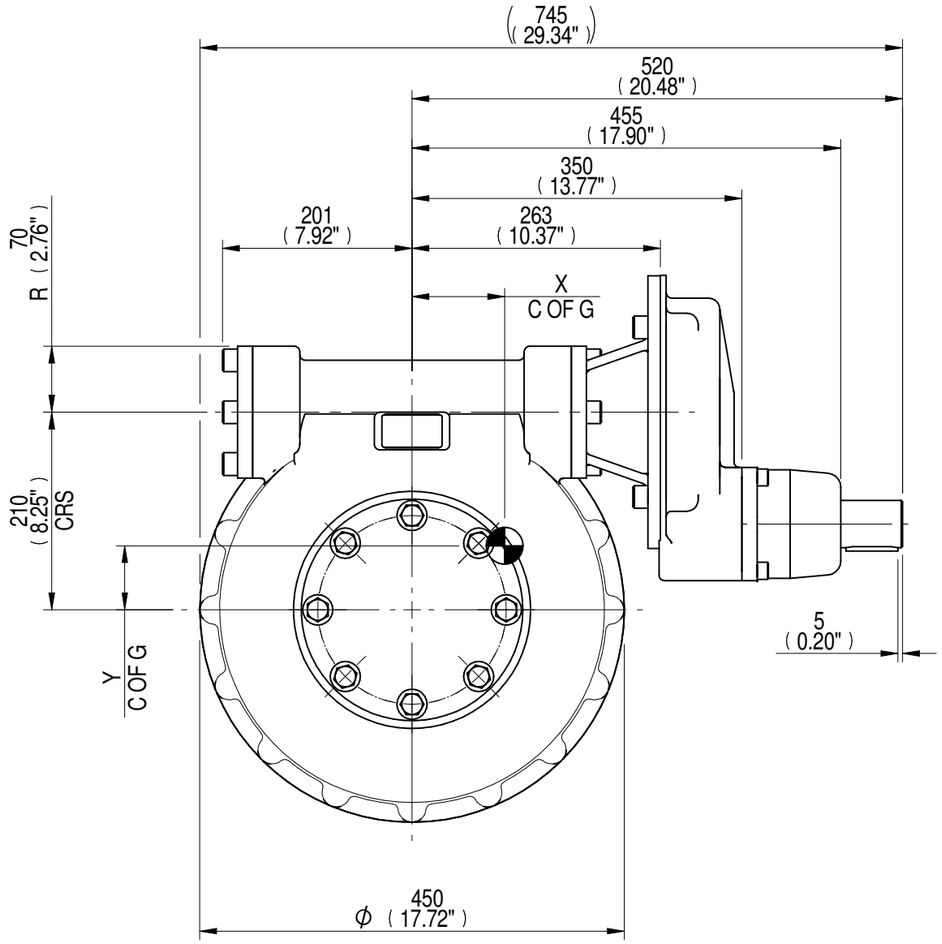
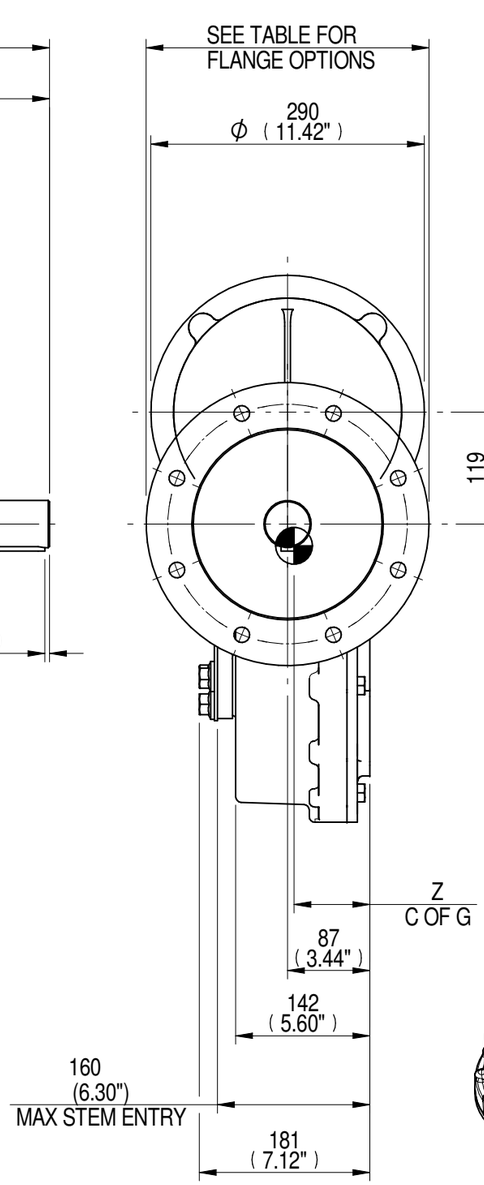
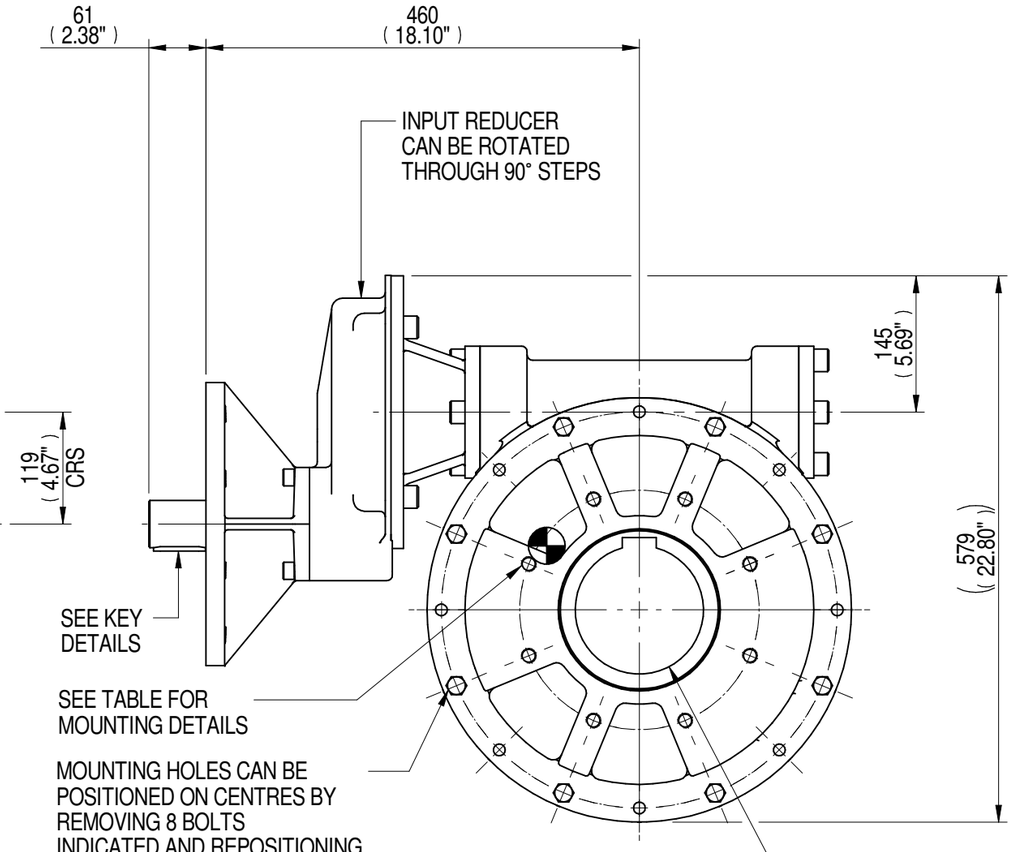
INPUT FLANGE DETAILS							MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)							
INPUT FLANGE	FLANGE O/DIA. + THICKNESS	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (22.5° OFF CENTRES)	KEY DETAILS	ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (22.5° OFF CENTRES)	STANDARD	MIN BORE	SQ KEY MAX BORE	SQ KEY SIZE	RECT. KEY MAX BORE	RECT. KEY SIZE	SQ BORE MAX
ISO F25	Ø300 x 20 (Ø11.81" x 0.787")	Ø50.00-0.05 (Ø1.969"-0.002")	Ø200.10+0.10 (Ø7.878"+0.004")	5 (0.20")	8 x Ø16.5 ON Ø254.0 P.C. (8 x Ø0.65" ON Ø10.00" P.C.)	14x9x55 (0.55"x0.35"x2.17")	ISO F25*	8 x M16 x 24 (0.94") DEEP ON Ø254.0 (Ø10.00") P.C.	BS4235	-	-	-	136	36 x 20	□ 108.8 (4.28")
									BS46	-	4.875"	1.1/4" SQ.	5.125"	1.1/2" x 1"	
FA25			Ø152.30+0.17 (Ø5.996"+0.007")				FA25*	8 x 5/8" UNC x 24 (0.94") DEEP ON Ø254.0 (Ø10.00") P.C.	ANSI B17.1	-	4.875"	1.1/4" SQ.	5.25"	1.1/4" x 7/8"	
									DIN 6885	-	-	-	136	36 x 20	

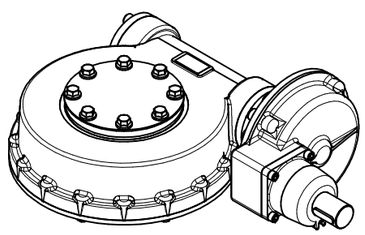


VIEW SHOWING MANUAL OPERATED UNIT

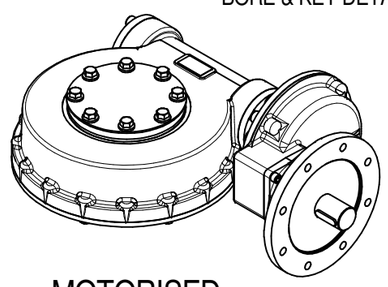




VIEW SHOWING MOTORISED UNIT

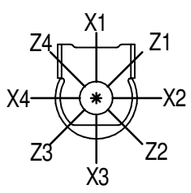


MANUAL
1:12



MOTORISED
1:12

PLAN VIEW OF GEARBOX IN CLOSED POSITION SHOWING STANDARD KEYWAY POSITIONS. ALTERNATIVES AVAILABLE ON REQUEST



NOTES:
1. * THREAD DEPTH DOES NOT MATCH ISO STANDARD
2. CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN

360	142	140	12202	86	98	69	80
240	95	140	12202	128	98	69	80
180	71	140	10846	153	98	68	80
120	48	140	10846	226	98	68	80
RATIO	M.A. ± 10%	WEIGHT (Kg)	MAX OUTPUT (Nm)	MAX INPUT (Nm)	X	Y	Z
DESCRIPTION			TORQUE		CENTRE OF GRAVITY		

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT www.rotork.com

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Dimensions in mm

Title
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Drawing Number
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Iss. 01

Sheet **1** of **1** Size A3

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