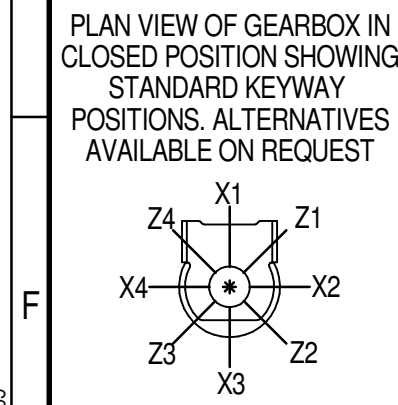
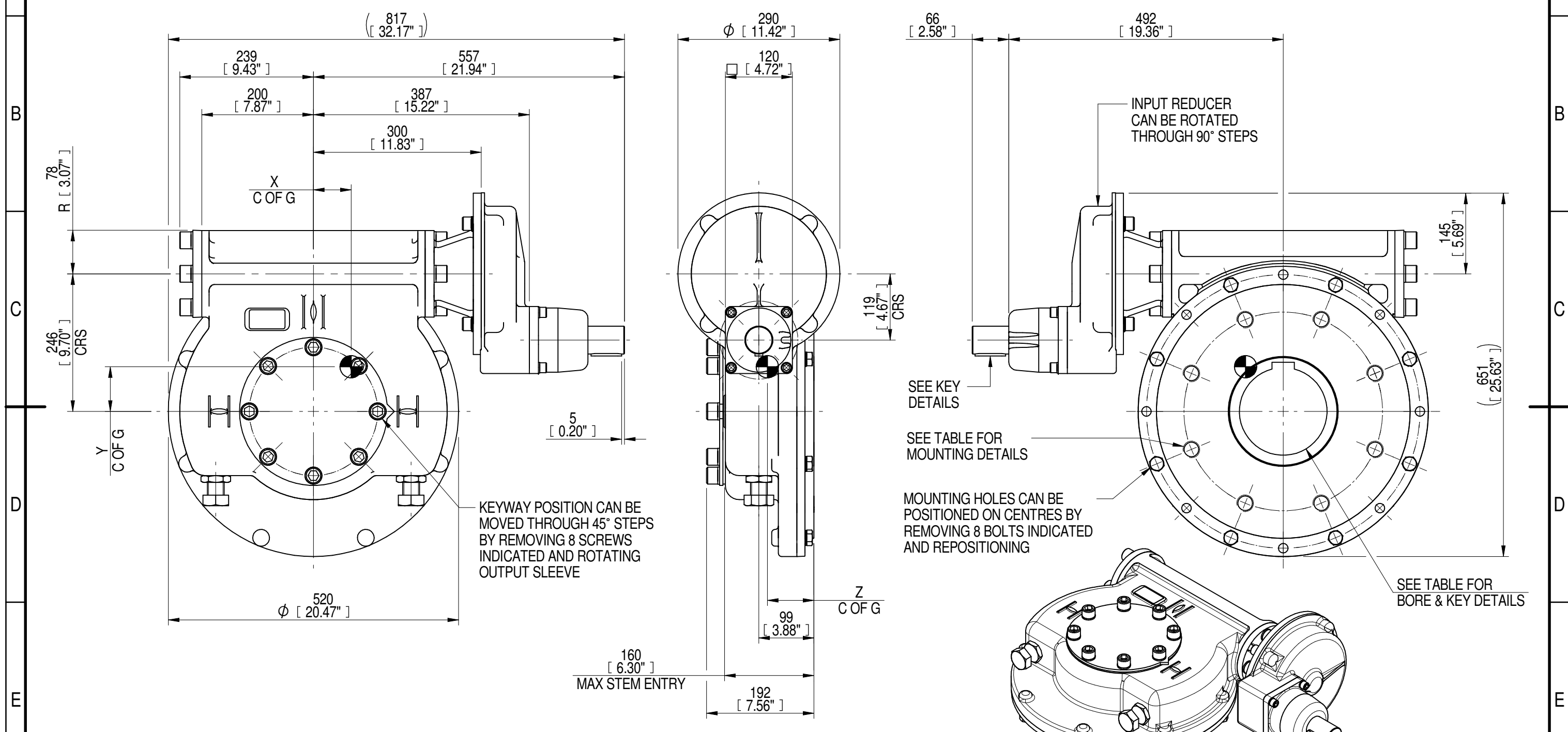


INPUT FLANGE DETAILS							MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)								
INPUT FLANGE	FLANGE O/DIA. + THICKNESS	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (OFF CENTRES)	KEY DETAILS	ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (22.5° OFF CENTRES)	STANDARD	MIN BORE	SQ KEY MAX BORE	SQ KEY SIZE	RECT. KEY MAX BORE	RECT. KEY SIZE	SQ BORE MAX
-	-	Ø50.00-0.05 (Ø1.969"-0.002")	-	-	-	14x9x55 (0.55"x0.35"x2.17")	ISO F35*	8 x M30 x 36 (1.42") DEEP ON Ø356.0 (Ø14.02") P.C.	BS4235	-	-	-	157	40 x 22	□ 122.9 (4.84")
-	-	-	-	-	-	-	FA35*	8 x 1" UNC x 36 (1.42") DEEP ON Ø355.6 (Ø14.00") P.C.	BS46	-	5.625"	1.1/2" SQ.	6.00"	1.1/2" x 1"	
-	-	-	-	-	-	-	-	-	ANSI B17.1	-	5.625"	1.1/2" SQ.	6.00"	1.1/2" x 1"	
-	-	-	-	-	-	-	-	-	DIN 6885	-	-	-	157	40 x 22	-



NOTES:  
 1. \* THREAD DEPTH DOES NOT MATCH ISO STANDARD  
 2. CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN

RATIO	TURNS TO CLOSE	M.A. ± 10%	WEIGHT (Kg)	MAX OUTPUT (Nm)	MAX INPUT (Nm)	X	Y	Z
360	90	142	174	48100	339	68	81	83
240	60	95	174	48100	506	68	81	83
180	45	71	174	48100	677	67	80	83
120	30	48	174	48100	1002	68	80	83

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT [www.rotork.com](http://www.rotork.com)

	This drawing is confidential and is the property of Rotork Gears and must not be reproduced either wholly or partly. All rights in respect of patents, designs and copyrights are reserved. ©2016	Document Type <b>PUBLICITY</b>	Title <b>IW/MOW82 QUARTER TURN GEARBOX, 120/180/240/360 : 1, MANUAL INPUT : F35/ FA35 OUTPUT</b>
	LEEDS - UK <a href="http://www.rotork.com">www.rotork.com</a>	Dimensions in mm 	Drawing Number <b>PUB-IW82FBIRS-MAN-F35</b>