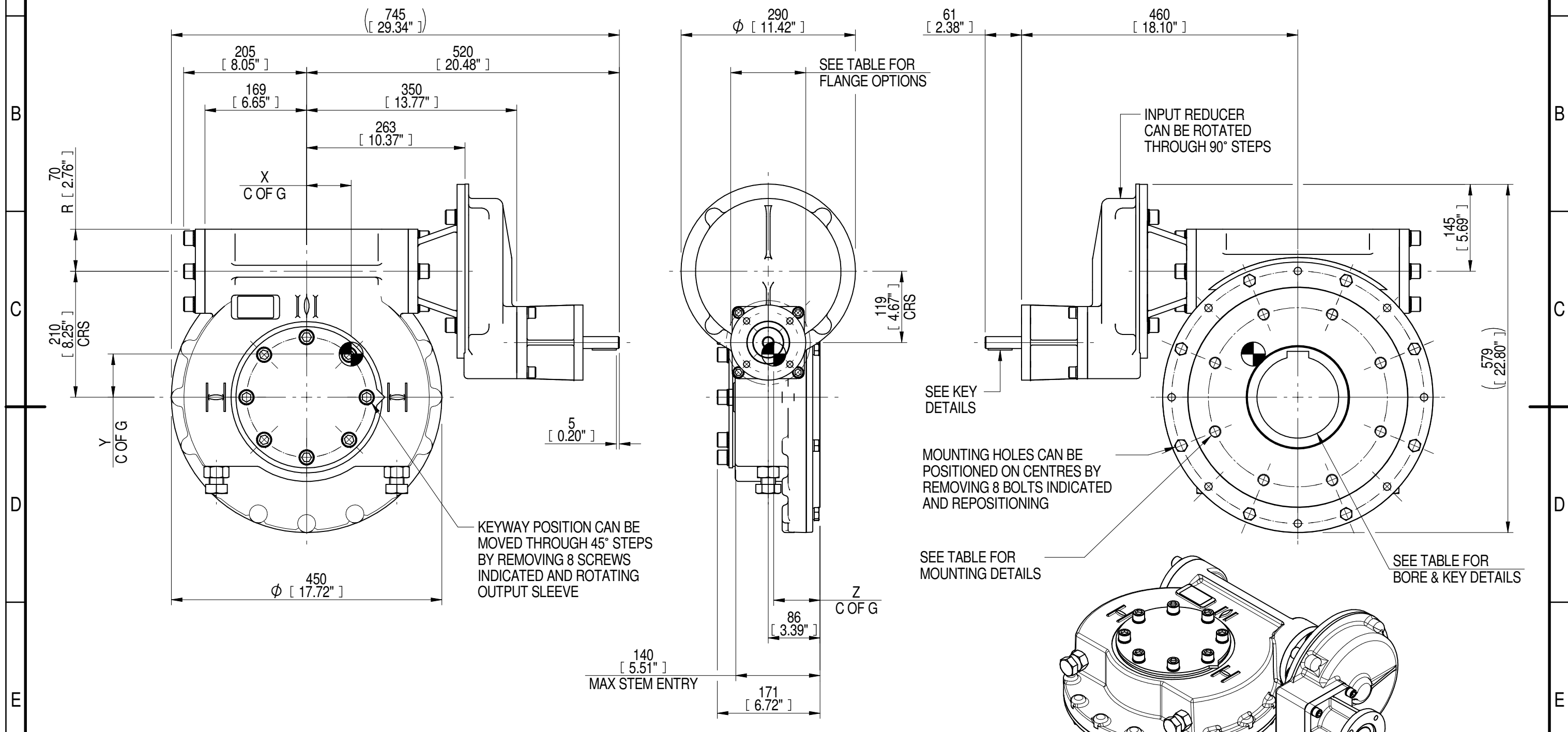
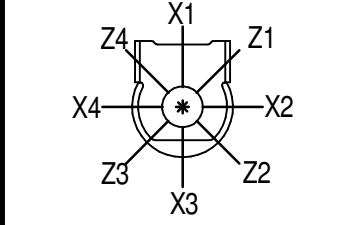


INPUT FLANGE DETAILS							MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)								
INPUT FLANGE	FLANGE O/DIA. + THICKNESS	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (45° OFF CENTRES)	KEY DETAILS	ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (22.5° OFF CENTRES)	STANDARD	MIN BORE	SQ KEY MAX BORE	SQ KEY SIZE	RECT. KEY MAX BORE	RECT. KEY SIZE	SQ BORE MAX
ISO F10	Ø125 x 20 (Ø4.92" x 0.787")	Ø20.00-0.05 (Ø0.787"-0.002")	Ø70.05+0.15 (Ø2.758"+0.006")	4 (0.16")	4 x Ø10.5 ON Ø102.0 P.C. (4 x Ø0.41" ON Ø4.02" P.C.)	6x6x55 (0.24"x0.24"x2.17")	ISO F30*	8 x M20 x 24 (0.94") DEEP ON Ø298.00 (Ø11.73") P.C.	BS4235	-	-	-	136	36 x 20	□ 108.8 (4.28")
FA10			FA30*				8 x 3/4" UNC x 24 (0.94") DEEP ON Ø298.45(Ø11.75") P.C.		ANSI B17.1	-	4.875"	1.1/4" SQ.	5.25"	1.1/4" x 7/8"	
		Ø58.70+0.15 (Ø2.311"+0.006")						DIN 6885	-	-	-	136	36 x 20		



PLAN VIEW OF GEARBOX IN CLOSED POSITION SHOWING STANDARD KEYWAY POSITIONS. ALTERNATIVES AVAILABLE ON REQUEST

- NOTES:
- * THREAD DEPTH DOES NOT MATCH ISO STANDARD
 - CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN



RATIO	TURNS TO CLOSE	M.A. ± 10%	WEIGHT (Kg)	MAX OUTPUT (Nm)	MAX INPUT (Nm)	X	Y	Z
360	90	142	127	20000	141	74	73	77
240	60	95	127	20000	211	74	73	77
180	45	71	127	20000	282	74	72	77
120	30	48	127	20000	417	74	72	77

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT www.rotork.com

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			<p>Drawing Number PUB-IW72FBIRS-F10-F30</p> <p>Iss. 01</p>