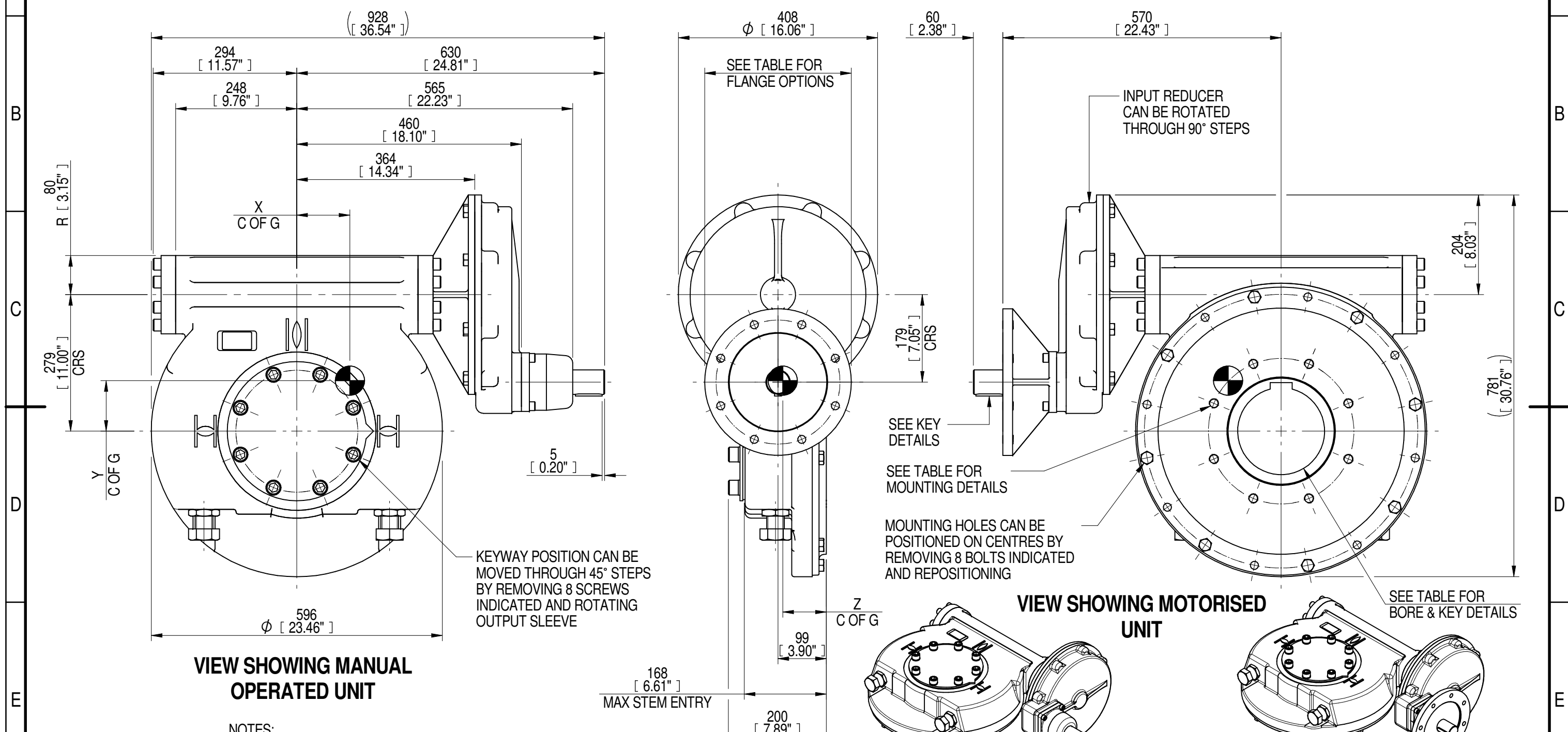


1	2		3		4		5		6			7		8	
INPUT FLANGE DETAILS							MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)								
INPUT FLANGE	FLANGE O/DIA. + THICKNESS	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (22.5° OFF CENTRES)	KEY DETAILS	ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (22.5° OFF CENTRES)	STANDARD	MIN BORE	SQ KEY MAX BORE	SQ KEY SIZE	RECT. KEY MAX BORE	RECT. KEY SIZE	SQ BORE MAX
ISO F25	Ø300 x 20 (Ø11.81" x 0.787")	Ø50.00-0.05 (Ø1.969"-0.002")	Ø200.10+0.10 (Ø7.878"+0.004")	5 (0.20")	8 x Ø16.5 ON Ø254.0 P.C. (8 x Ø0.65" ON Ø10.00" P.C.)	14x9x55 (0.55"x0.35"x2.17")	ISO F30*	8 x M20 x 25 (0.98") DEEP ON Ø298.0 (Ø11.73") P.C.	BS4235	-	-	-	178	45 x 25	□ 132.1 (5.20")
FA25									BS46	-	-	-	6.75"	1.75" x 1.25"	
	ANSI B17.1	-	6.50"	1.1/2" SQ.	6.50"	1.5" x 1"									
	DIN 6885	-	-	-	178	45 x 25									



PLAN VIEW OF GEARBOX IN CLOSED POSITION SHOWING STANDARD KEYWAY POSITIONS. ALTERNATIVES AVAILABLE ON REQUEST



NOTES:  
 1. \* THREAD DEPTH DOES NOT MATCH ISO STANDARD  
 2. CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN

RATIO	URNS TO CLOSE	M.A. ± 10%	WEIGHT (Kg)	MAX OUTPUT (Nm)	MAX INPUT (Nm)	X	Y	Z
720	180	285	297	48809	171	111	106	89
540	135	214	295	48809	228	109	105	89
480	120	189	294	48809	258	108	104	89
360	90	142	295	48809	344	109	105	89
240	60	95	295	48809	514	109	104	89
180	45	71	294	48809	687	109	103	89
DESCRIPTION			TORQUE			CENTRE OF GRAVITY		

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT [www.rotork.com](http://www.rotork.com)

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	LEEDS - UK <a href="http://www.rotork.com">www.rotork.com</a>		Drawing Number <b>PUB-IW9FBIR2-F25-F30</b>
		Sheet 1 of 1	Size A3