

NOTES:

1. 4-20 mA OUTPUT, 24VDC NOMINAL, (18-30 VDC MAX)
2. SEE ADDITIONAL PAGES FOR COMMUNICATIONS W/D IF ATTACHED

SHT  
1 OF 3

**A**

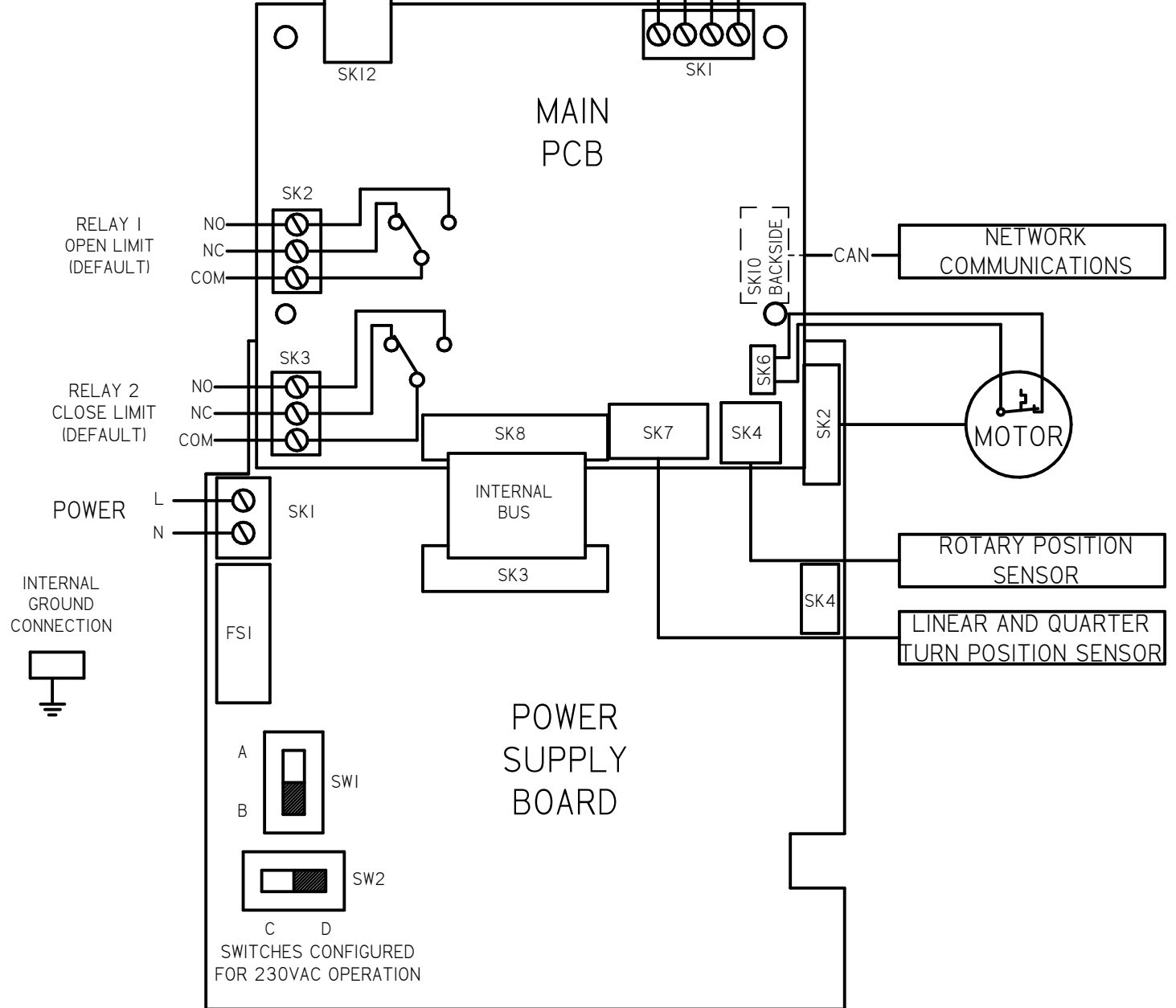
M02-D0

REV  
**A**

SK1 INTERFACE ON HMI INTERFACE BOARD

CPT (+VE) OUTPUT (-VE)

(-) COMMAND INPUT (+)



INPUT VOLTAGE	SW1	SW2
110 VAC	A	C
115 VAC	A	D
208 VAC	B	C
230 VAC	B	D

REV	DESCRIPTION	DATE
A	INITIAL RELEASE	GVM 12-29-17

<p><b>TOLERANCES</b> UNLESS OTHERWISE SPECIFIED .XX = ±.02    XXX = ±.005    ANGULAR ±1°</p>		
<p>SCALE: <b>NTS</b></p>		
<p>DRAWN: <b>GVM</b></p>	<p>PROD. DV.</p>	<p>PROD. ENG.</p>
<p>DATE: <b>1-12-15</b></p>	<p>DATE:</p>	<p>DATE:</p>

**rotork**<sup>®</sup>  
Process Controls  
MILWAUKEE, WISCONSIN, USA


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<p>TITLE : <b>CMA WIRING DIAGRAM</b></p>		
<p>FOR : AC POWER OPERATION LOCAL CONTROLS, RIRO TERMINAL CONNECTIONS</p>		
<p>SHT 1 OF 3</p>	<p><b>A</b></p>	<p>M02-D0</p>

# HMI INTERFACE BOARD



SKI2 INTERFACE ON  
MAIN PCB BOARD

A	INITIAL RELEASE	GVM	12-29-17		
REV	DESCRIPTION	DATE			
<b>TOLERANCES</b> UNLESS OTHERWISE SPECIFIED .XX = ±.02    XXX = ±.005    ANGULAR ±1°			 MILWAUKEE, WISCONSIN, USA		TITLE : <b>CMA WIRING DIAGRAM</b>
SCALE: <b>NTS</b>					FOR : AC POWER OPERATION LOCAL CONTROLS, RIRO TERMINAL CONNECTIONS
DRAWN:	PROD. DV.	PROD. ENG.	This print is the property of Rotork Process Controls and is loaned in confidence subject to return. All rights to design or invention are reserved.		SHT 2 OF 3 <b>A</b> M02-D0
GVM					
DATE:	DATE:	DATE:			
1-12-15					

RIRO REMOTE INPUTS - DEFAULT SETTINGS

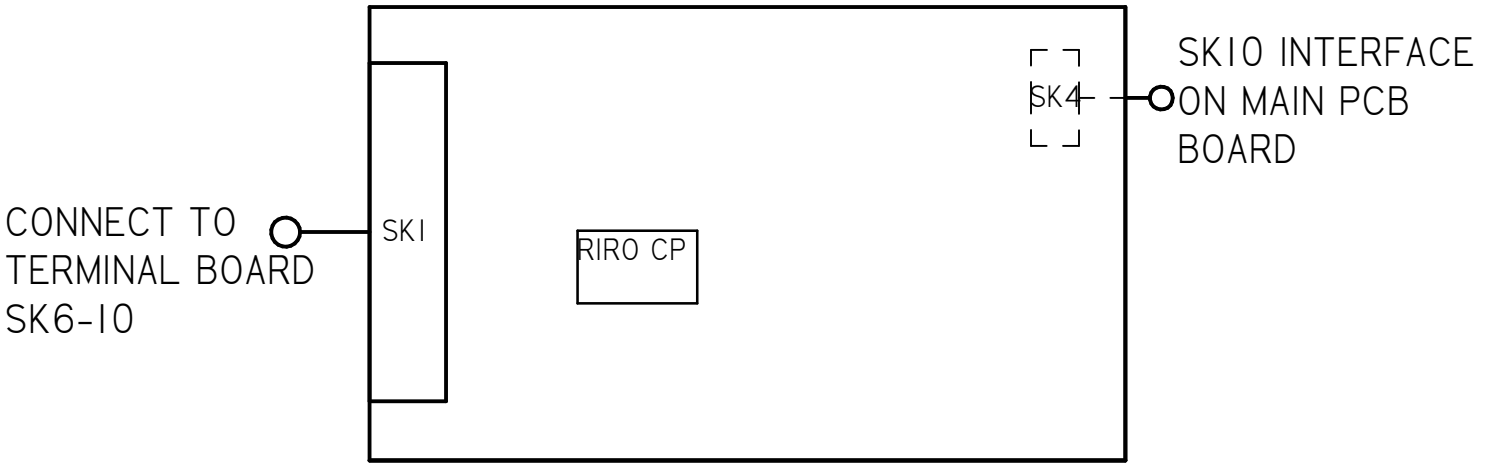
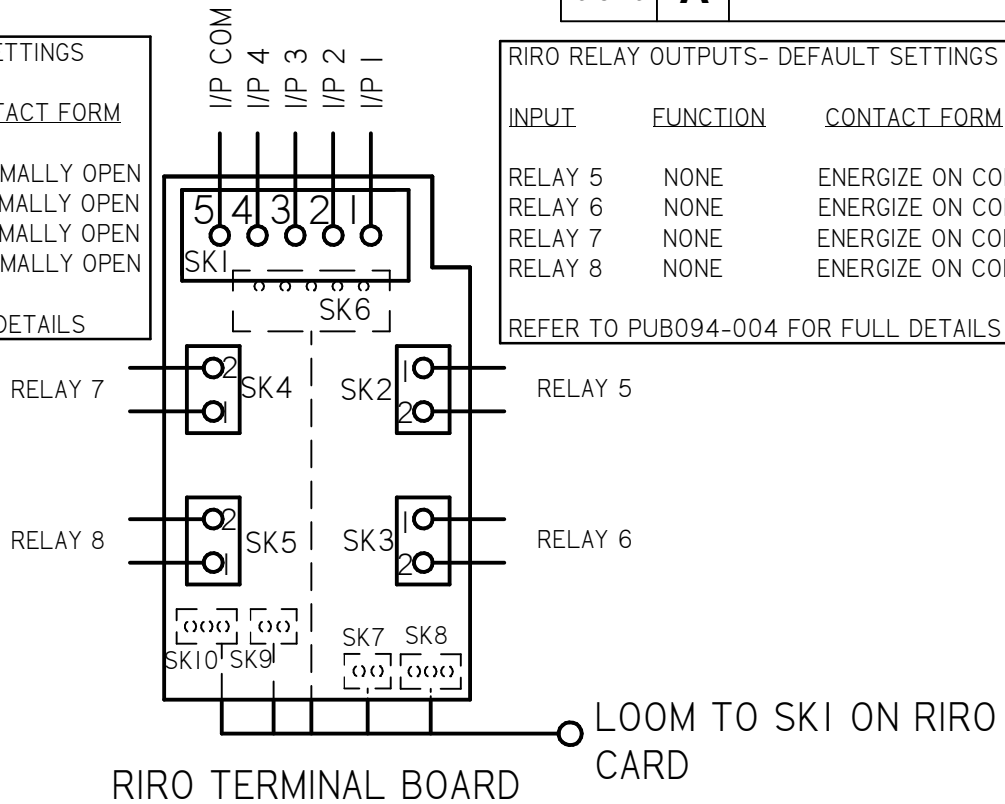
INPUT	FUNCTION	CONTACT FORM
I/P1	CLOSE COMMAND	NORMALLY OPEN
I/P2	STOP/MAINTAIN	NORMALLY OPEN
I/P3	OPEN COMMAND	NORMALLY OPEN
I/P4	ESD	NORMALLY OPEN

REFER TO PUB094-004 FOR FULL DETAILS

RIRO RELAY OUTPUTS- DEFAULT SETTINGS

INPUT	FUNCTION	CONTACT FORM
RELAY 5	NONE	ENERGIZE ON CONDITION
RELAY 6	NONE	ENERGIZE ON CONDITION
RELAY 7	NONE	ENERGIZE ON CONDITION
RELAY 8	NONE	ENERGIZE ON CONDITION

REFER TO PUB094-004 FOR FULL DETAILS



<b>A</b>	INITIAL RELEASE	GVM		12-29-17	
<b>REV</b>	DESCRIPTION	DATE			
<p><b>TOLERANCES</b> UNLESS OTHERWISE SPECIFIED .XX = ±.02    XXX = ±.005    ANGULAR ±1°</p>					
<p>SCALE: <b>NTS</b></p>					
DRAWN: <b>GVM</b>	PROD. DV.	PROD. ENG.		<p><b>rotork</b><sup>®</sup> <b>Process Controls</b> MILWAUKEE, WISCONSIN, USA</p>	
DATE: <b>1-12-15</b>	DATE:	DATE:		<p>This print is the property of Rotork Process Controls and is loaned in confidence subject to return. All rights to design or invention are reserved.</p>	
			<p>TITLE : <b>CMA WIRING DIAGRAM</b></p>		
			<p>FOR : AC POWER OPERATION LOCAL CONTROLS, RIRO TERMINAL CONNECTIONS</p>		
		SHT 3 OF 3		<b>A</b> M02-D0	