


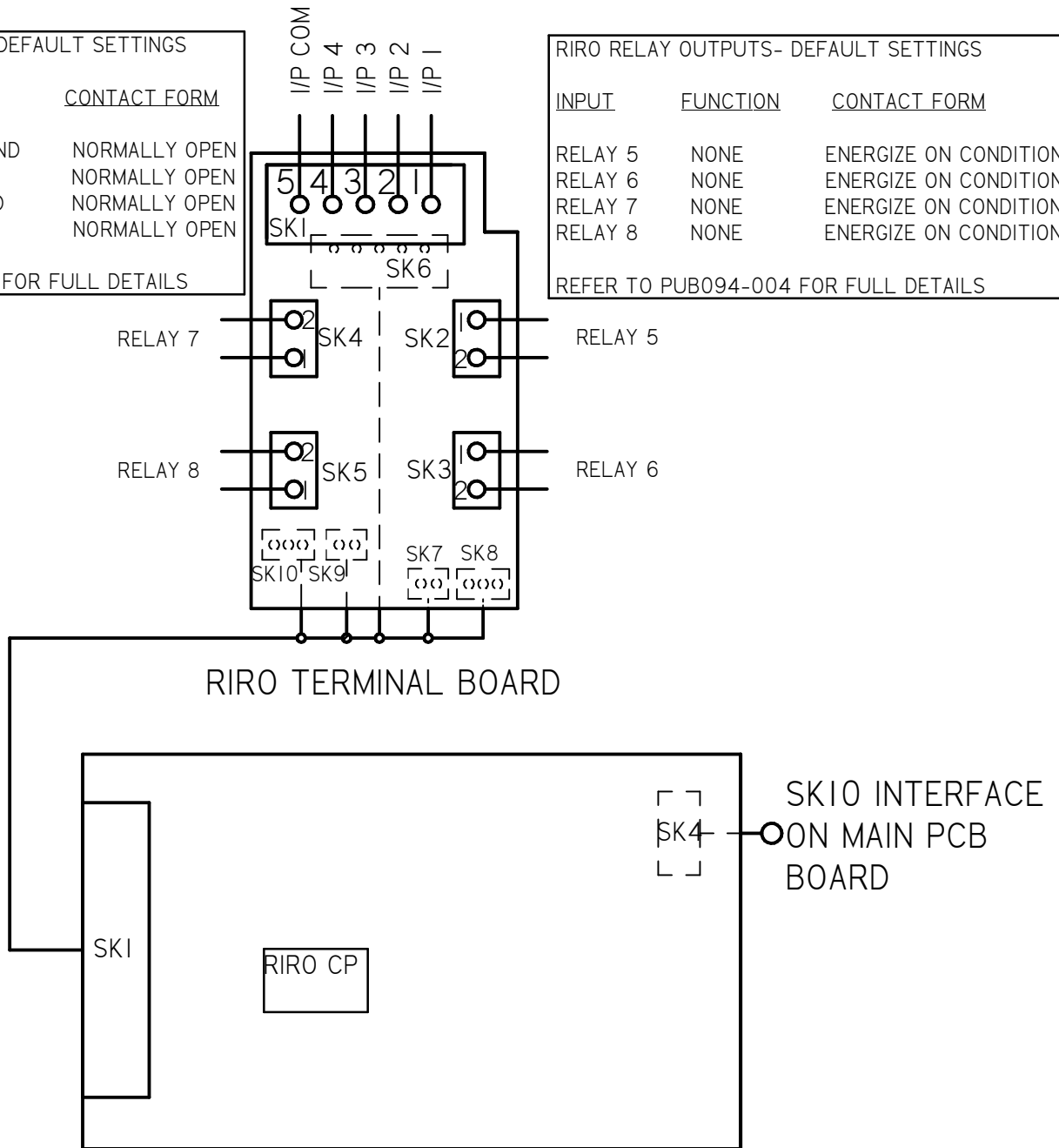
A	INITIAL RELEASE	ECE	12APR18	NOTES: 1. 4-20 mA OUTPUT, 24VDC NOMINAL, (18-30 VDC MAX) 2. SEE ADDITIONAL PAGES FOR COMMUNICATIONS WD IF ATTACHED	
REV	DESCRIPTION	DATE			
TOLERANCES UNLESS OTHERWISE SPECIFIED .XX = ±.02 XXX = ±.005 ANGULAR ±1°			 MILWAUKEE, WISCONSIN, USA		TITLE : CMA 1500 & 3000 WIRING DIAGRAM
SCALE: NTS					FOR : AC POWER OPERATION LOCAL CONTROLS, RIRO MODBUS SINGLE CHANNEL
DRAWN:	PROD. DV.	PROD. ENG.	This print is the property of Rotork Process Controls and is loaned in confidence subject to return. All rights to design or invention are reserved.		SHT
ECE					2 OF 3
DATE:	DATE:	DATE:	M32-MD		
12APR18					

RIRO REMOTE INPUTS - DEFAULT SETTINGS		
INPUT	FUNCTION	CONTACT FORM
I/P1	CLOSE COMMAND	NORMALLY OPEN
I/P2	STOP/MAINTAIN	NORMALLY OPEN
I/P3	OPEN COMMAND	NORMALLY OPEN
I/P4	ESD	NORMALLY OPEN

REFER TO PUB094-004 FOR FULL DETAILS

RIRO RELAY OUTPUTS- DEFAULT SETTINGS		
INPUT	FUNCTION	CONTACT FORM
RELAY 5	NONE	ENERGIZE ON CONDITION
RELAY 6	NONE	ENERGIZE ON CONDITION
RELAY 7	NONE	ENERGIZE ON CONDITION
RELAY 8	NONE	ENERGIZE ON CONDITION

REFER TO PUB094-004 FOR FULL DETAILS



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rotork
Controls
 MILWAUKEE, WISCONSIN, USA

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SHT 3 OF 3	M32-MD