

A	INITIAL RELEASE	ECE
REV	DESCRIPTION	DATE
		12APR18

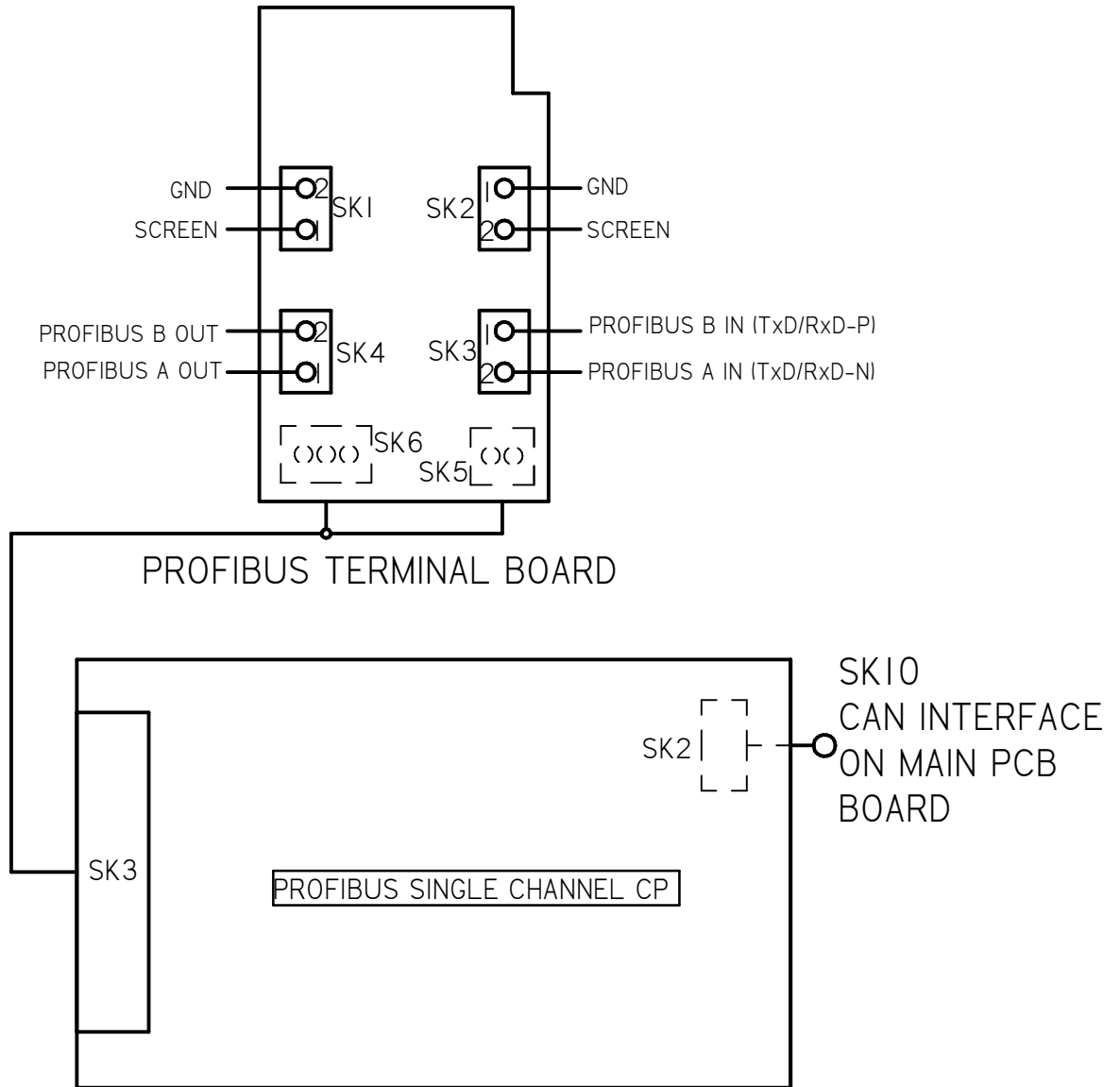
NOTES:
 1. 4-20 mA OUTPUT, 24VDC NOMINAL, (18-30 VDC MAX)
 2. SEE ADDITIONAL PAGES FOR COMMUNICATIONS WD IF ATTACHED


TOLERANCES UNLESS OTHERWISE SPECIFIED .XX = ±.02 XXX = ±.005 ANGULAR ±1°		
SCALE: NTS		
DRAWN: ECE	PROD. DV.	PROD. ENG.
DATE: 12APR18	DATE:	DATE:



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TITLE : CMA 1500 & 3000 WIRING DIAGRAM	
FOR : AC POWER OPERATION LOCAL CONTROLS, PROFIBUS, RIRO	
SHT 1 OF 3	M32-PD



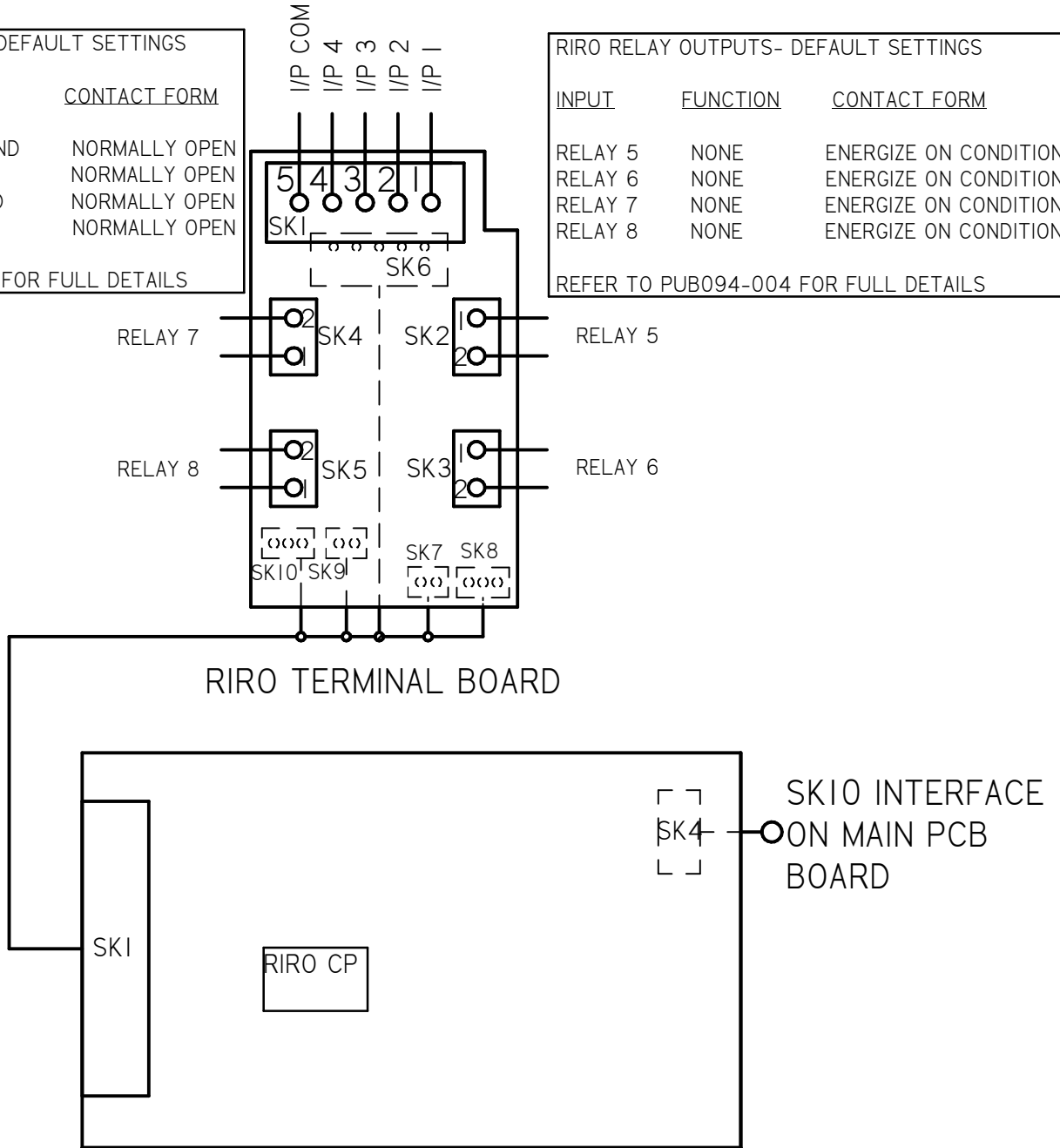
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DATE:	DATE:	DATE:			M32-PD
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RIRO REMOTE INPUTS - DEFAULT SETTINGS		
INPUT	FUNCTION	CONTACT FORM
I/P1	CLOSE COMMAND	NORMALLY OPEN
I/P2	STOP/MAINTAIN	NORMALLY OPEN
I/P3	OPEN COMMAND	NORMALLY OPEN
I/P4	ESD	NORMALLY OPEN

REFER TO PUB094-004 FOR FULL DETAILS

RIRO RELAY OUTPUTS- DEFAULT SETTINGS		
INPUT	FUNCTION	CONTACT FORM
RELAY 5	NONE	ENERGIZE ON CONDITION
RELAY 6	NONE	ENERGIZE ON CONDITION
RELAY 7	NONE	ENERGIZE ON CONDITION
RELAY 8	NONE	ENERGIZE ON CONDITION

REFER TO PUB094-004 FOR FULL DETAILS



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rotork[®]
Controls
 MILWAUKEE, WISCONSIN, USA

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