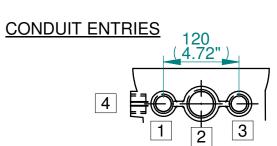


:DIMENSIONS WITH '\*' INDICATE COVER REMOVAL ALLOWANCE :NETT WEIGHT = 220kg/485lbs

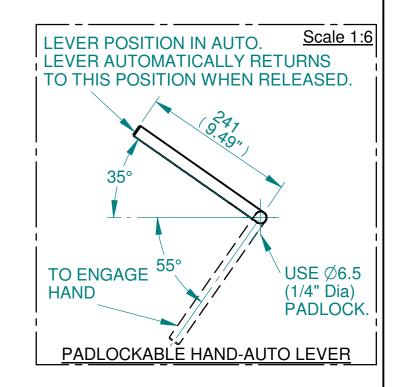
: ( = OIL FILLER/DRAIN PLUG

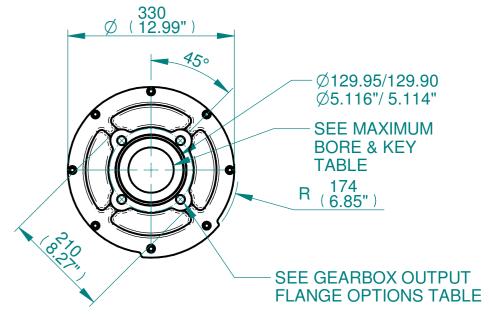
THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

:ROTORK CANNOT BE HELD LIABLE FOR DAMAGE TO OUR EQUIPMENT CAUSED BY EXCESSIVE LOADING FROM COVER TUBES. (SEE ALSO PUB000-124)



	Hole 1	Hole 2	Hole 3	Hole 4
Size	As Required	As Required	As Required	As Required
Plugged	As Required	As Required	As Required	As Required
Gland	As Required	As Required	As Required	As Required





## VIEW A-A

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В

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Rotork Controls Limited Bath, BA1 3JQ, England. Telephone 01225-733200	

	Actuator Size: IQ40, IS8				<u>Gearbox</u>	output flan	ge options				Maximum Bor	e & Key	
	Title IQ40, SIDE HANDWHEEL, IS8, F16, FA16,	Designation	F16	-	-	-	FA16	-	-	-	Key form	Ø Bore	Key size
	Ratios 4:1,6:1,8:1,10:1,12:1 15:1 Installation Details	No. Holes	4	-	-	-	4	-	-	-	Rectangle (BS4235)	68	20 x 12
	Drawn DH Checked JBA Date JAN 19	Hole size	M20	-	-	-	3/4" UNC	-	-	-	-	-	-
0	Ref SALES Project Ref QUOTATION	PCD	165	-	-	-	61/2"	-	-	-	-	-	-
		1						7		0			40

3D Models are available in various formats under the same drawing number

ssue	Description						
1	FIRST IS	SUE					
cale:	1:7.5	OC THIRD ANGLE PROJECTION					
Drawing Number Issue No Sheet No 1 of 1							
4 4	4 1 40						