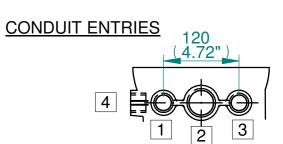


NOTES:
:DIMENSIONS WITH '*' INDICATE
COVER REMOVAL ALLOWANCE
:NETT WEIGHT = 235kg/518lbs

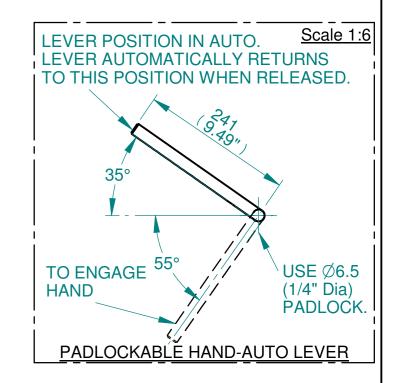
: OIL FILLER/DRAIN PLUG

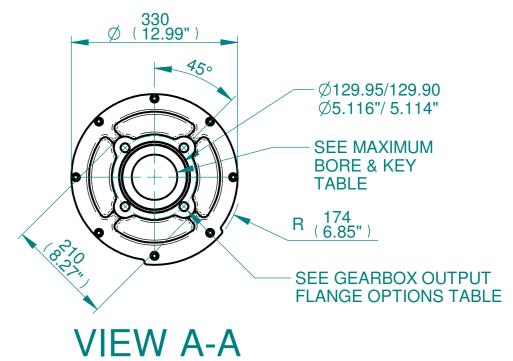
:THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

:ROTORK CANNOT BE HELD LIABLE FOR DAMAGE TO OUR EQUIPMENT CAUSED BY EXCESSIVE LOADING FROM COVER TUBES. (SEE ALSO PUB000-124)



	Hole 1	Hole 2	Hole 3	Hole 4	
Size	As Required	As Required	As Required	As Required	
Plugged	As Required	As Required	As Required	As Required	
Gland	As Required	As Required	As Required	As Required	





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Rotork Controls Limited Bath, BA1 3JQ, England.

Telephone 01225-733200

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3

	Actuator Size: IQ70/90/91/95, IS8	95, IS8			Gearbox output flange options					Maximum Bore & Key			
	Title IQ70/90/91/95 SIDE HANDWHEEL, IS8, F16,	Designation	F16	-	-	1	FA16	-	1	-	Key form	Ø Bore	Key size
	FA16, Ratios 4:1,6:1,8:1,10:1,12:1 15:1 Installation Details	No. Holes	4	-	-	4 Rectangle (BS4235) 68 20 x	20 x 12						
	Drawn DH Checked JBA Date JAN 19	Hole size	M20	-	-	-	3/4" UNC	-	-	-	-	-	-
0	Ref SALES Project Ref QUOTATION	PCD	165	-	-	-	61/2"	-	-	-	-	-	-

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3D Models are available in various formats under the same drawing number

ssue	Description					
1	FIRST ISSUE					
cale:	1:7.5	OC THIRD ANGLE PROJECTION				
2		Drawing Number	Issue No	Sheet No		
II5SHWIS8STD 1 1 of 1						
11		12				