



BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (22.5° OFF CENTRES)
F30	#229.95 -0.05 (#9.053" -0.002")	8 HOLES M20x25 (0.98") DEEP ON #298.0 (#11.73") P.C.
FA30	#177.70 -0.05 (#6.996" -0.002")	8 HOLES 3/4"UNCx25 (0.98") DEEP ON #298.5 (#11.75") P.C.

MAX BORE RECTANGULAR KEY		
STD	BORE	KEY
BS4235	96.0	28 x 16
BS46	3.625"	1" x 3/4"
ANSI B17.1	3.750"	7/8" x 5/8"

MAX BORE SQUARE KEY		
STD	BORE	KEY
BS4235	-	-
BS46	3.500"	7/8"SQ
ANSI B17.1	3.500"	7/8"SQ

MAX ACME THREAD = 3.7/8"

IB12AS5 BEVEL / SPUR COMBINATION GEARBOX, 12, 16, 18, 24, 32, 36 & 48:1 RATIO, MANUAL INPUT, F30 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

FOR UP TO DATE DETAILS VISIT www.rotork.com



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DRAWING No

IB12AS5

ISSUE

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DATE

20/01/03