



BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (45° OFF CENTRES)
F16	$\phi 129.95 - 0.05$ $(\phi 5.116'' - 0.002'')$	4 HOLES M20x25 (0.98'') DEEP ON $\phi 165.0$ ($\phi 6.50''$) P.C.
FA16	$\phi 126.87 - 0.25$ $(\phi 4.995'' - 0.010'')$	4 HOLES 3/4"UNCx25 (0.98'') DEEP ON $\phi 165.0$ ($\phi 6.50''$) P.C.

MAX BORE RECTANGULAR KEY			
STD	BORE	KEY	
BS4235	68.0	20 x 12	
BS46	2.625"	3/4" x 1/2"	
ANSI B17.1	2.625"	5/8" x 5/16"	

MAX BORE SQUARE KEY			
STD	BORE	KEY	
BS4235	-	-	
BS46	2.500"	5/8"SQ	
ANSI B17.1	2.500"	5/8"SQ	

MAX ACME THREAD = 2.7/8"

IB8AS5 BEVEL / SPUR COMBINATION GEARBOX, 6, 8, 9, 12, 18, 24 & 36:1 RATIO, MANUAL INPUT, F16 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

FOR UP TO DATE DETAILS VISIT www.rotork.com

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gears**

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DRAWING No

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DATE

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