



8 OFF M10 BASEPLATE SECURING SCREWS EQUALLY SPACED ON CENTRES ON #300 (#11.81) P.C.

BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (22.5" OFF CENTRES)
F25	#199.95 -0.05 (#7.872" -0.002")	8 HOLES M16x20 (0.79") DEEP ON #254.0 (#10.00") P.C.
FA25	#152.25 -0.05 (#5.994" -0.002")	8 HOLES 5/8"UNCx20 (0.79") DEEP ON #254.0 (#10.00") P.C.

MAX BORE RECTANGULAR KEY			
STD	BORE	KEY	
BS4235	76.0	22 x 14	
BS46	3.000"	3/4" x 1/2"	
ANSI B17.1	3.000"	3/4" x 1/2"	

MAX BORE SQUARE KEY			
STD	BORE	KEY	
BS4235	-	-	
BS46	2.750"	3/4" SQ	
ANSI B17.1	2.750"	5/8" SQ	

MAX ACME THREAD = 3.3/8"

IB9AS5 BEVEL / SPUR COMBINATION GEARBOX, 6, 8, 9, 12, 18, 24 & 36:1 RATIO, MANUAL INPUT, F25 BASEPLATE

DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

FOR UP TO DATE DETAILS VISIT www.rotork.com

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gears**

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DRAWING No

IB9AS5

ISSUE

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DATE

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