

1	2	3	4	5	6	7	8

SWITCH CONTACT DIAGRAM

SW	ITCH	CLOSED	- INTERMEDIATE	OPEN
*CTS	4-5			
	6-7			
*OTS	8-9			
1.013	10-11			
CLS	12-13			
	14-15			
OLS	16-17			
ULS	18-19			
BLK	24-25			

* CTS & OTS FEEDBACK IS PROVIDED BY CONSIDERING THE TQ. OPERATIONS.

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1. DPDT TORQUEN(CTS, OTS, ACTS, AOTS) AND LIMIT MICROSWITCHES (CLS, OLS, ACLS, AOLS) HAVE 1NO+1NC CONTACTS, ONLY SAME POTENTIAL CAN BE CONNECTED THROUGH BOTH CIRCUITS. STANDARD 250AVC/5A, 24VDC 3A. GOLD CONTACT SWITCHE (LOW ENERG. CIRCUITS) UNDER REQUEST

2. LIMIT SWITCH POSITIONS NO / NC CONTACT SETTABLE BY CAM (ACTUATOR)

3. EXTERNAL POWER SUPPLY FOR HEATER: HEATER MUST BE POWERED ACCORDING TO HEATER RATED VOLTAGE (SEE ACTUATOR ORDER FORM OR ORDER ACKNOWLEDGEMENT), A 250V 50mA QUICK BLOW FUSE MUST BE INSTALLED FOR 120V AND 240V RATED HEATERS

4. CPT ELECTRONIC POSITION TRANSMITTER: VOLTAGE/CURRENT 2, 3 AND 4 WIRES CONFIGURATIONS ARE POSSIBLE. CHECK PROPER TECHNICAL DATASHEET. 5. PRECISION POTENTIOMTER (POT): CHECK OHMIC VALUE

				155	LE DESCRIPTION FIRST PRODUCTION RELEASE 1		DATE RELEASE 17-08-21	ISSUE DESCRIPTION	DATE
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				C	MADE BY 8/17/2021 Checked 8/17/2021 APPROVED 8/17/2021	MAHI DAB DAB	WD EKQ STD, MSM, 3PH, 2WEPT, NOHT, LIM, TOR		GRAWING N° G01000 - 1
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