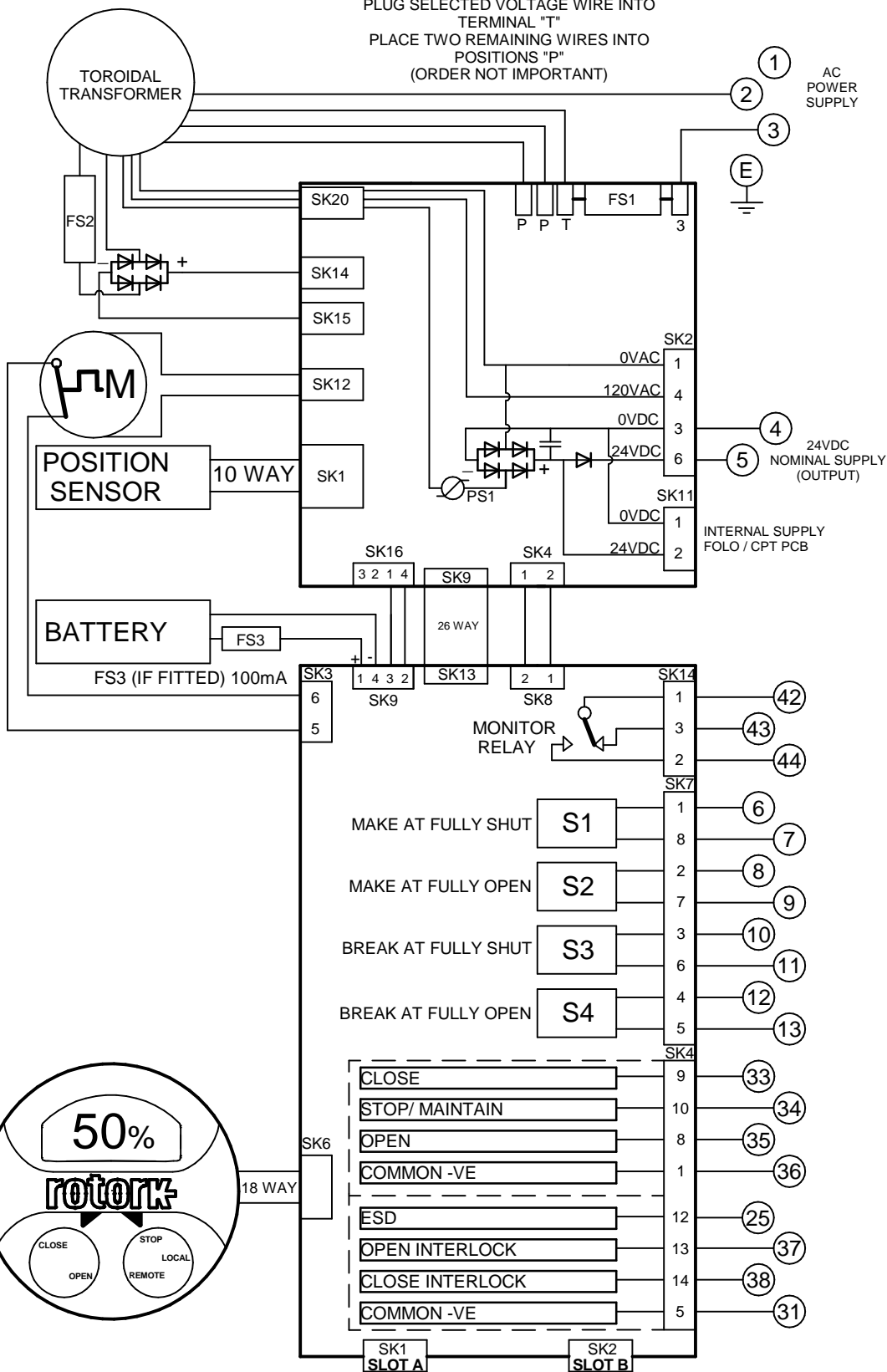


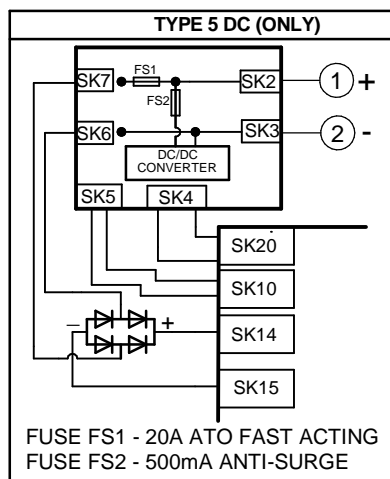
PLUG SELECTED VOLTAGE WIRE INTO  
TERMINAL "T"  
PLACE TWO REMAINING WIRES INTO  
POSITIONS "P"  
(ORDER NOT IMPORTANT)



TRANSFORMER VOLTAGE OPTIONS:  
CONNECT CORRESPONDING  
COLOUR TO "T"

TYPE 1		
GREY	100V	FS1 - 5A ANTISURGE
PURPLE	110V	
BROWN	120V	
TYPE 2		
GREY	200V	FS1 - 2.5A ANTISURGE
PURPLE	230V	
BROWN	270V	
TYPE 3		
GREY	380V	FS1 - 2.0A ANTISURGE
PURPLE	400V	
BROWN	415V	
TYPE 4		
GREY	480V	FS1 - 2.0A ANTISURGE
PURPLE	575V	
BROWN	690V	

FS2 - 20A ATO FAST ACTING ALL TYPES



REFER TO SHEET 2 FOR NOTES  
& OPTION PCB'S IF FITTED

Iss	Date	Chkd	Revision Details
1	041223	DW	FIRST ISSUE

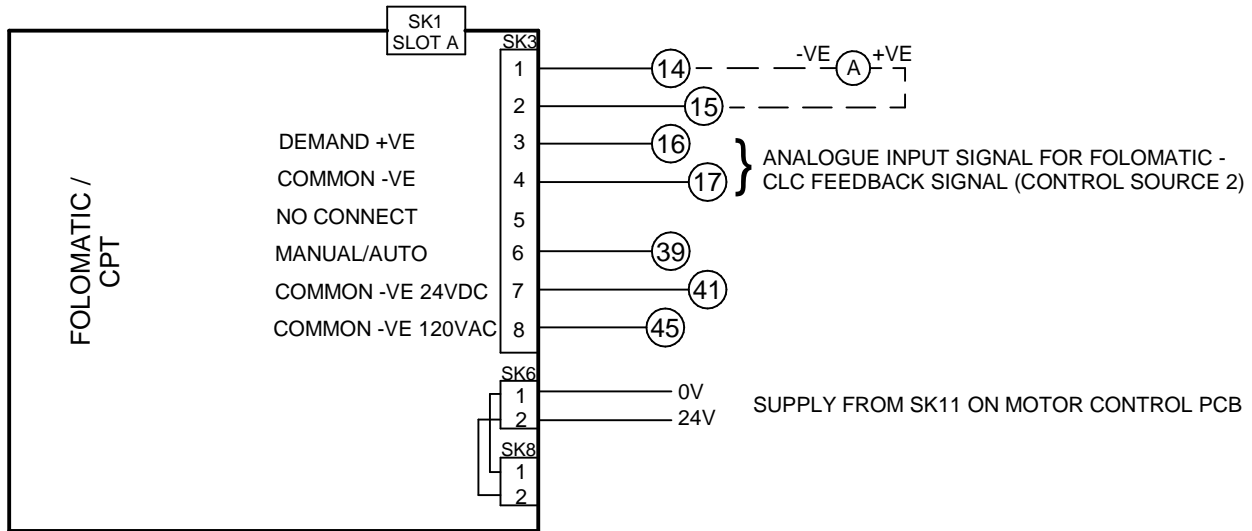
**www.rotork.com**

ROTORK CONTROLS LTD BATH, BA1 3JQ ENGLAND Tel:01225-733200	ROTORK CONTROLS INC ROCHESTER NY 14624, USA Tel:585-247-2304
---	---

**IQTM + SINGLE CHANNEL MODBUS MODULE +  
FOLOMATIC & CPT WITH CLOSED LOOP CONTROL**

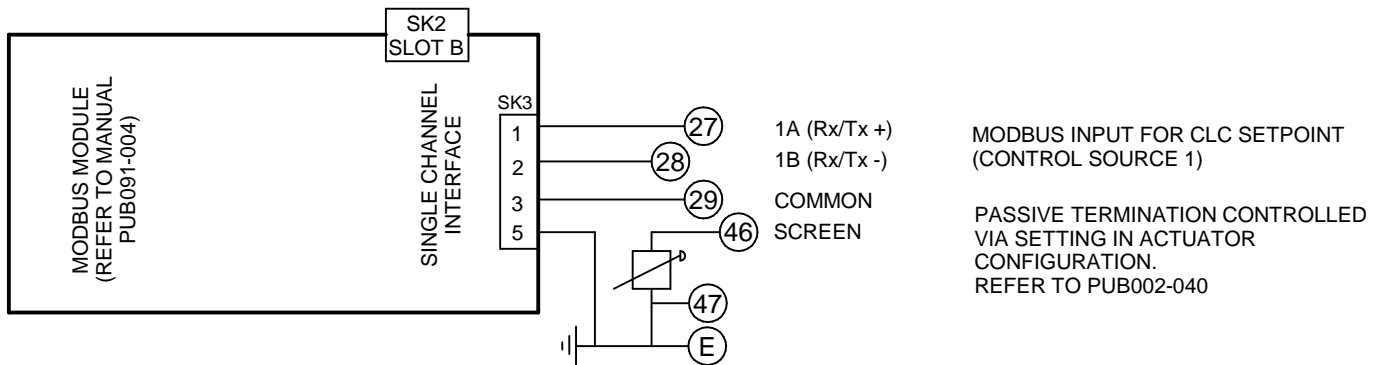
Drawn by: PJW Date : 041223 Base WD: 403M2500 Job No : -- MI No : --	Circuit Diagram Number <b>403M2500</b>	Issue No <b>1</b> Sheet <b>1</b> of 2
--	---	---

## SLOT A



MANUAL/AUTO CONNECTIONS ARE NOT SUPPORTED IN CLC MODE

## SLOT B



MODBUS RS485 SIGNAL LINES REQUIRE EXTERNAL ACTIVE BIASING TO BE PROVIDED AT ONE LOCATION FOR THE WHOLE BUS SEGMENT. REFER TO PUB091-004.

## CLOSED LOOP CONTROL ACTUATOR

CLC actuator has 2 modes - Bang Bang and PID. As default the unit will be set to Bang Bang mode. Refer to PUB002-040 for configuring the modes and setting up Bang Bang or PID.

### WARNING

When using CLC modes, ensure the operational parameters are within the actuator's capability and specification.

NOTE: Additional remote control input signals such as hardwired signals can interfere with the CLC process.

### NOTES

#### 1.FUSES:

- PS1 is a self-resetting fuse.
- Refer to publication PUB002-065 for approved fuses FS1 and FS2.
- Actuator rated voltage specified on nameplate. Voltage tolerance +/-10%, applies for rated torque performance; duty cycle is not guaranteed.

#### 2.REMOTE CONTROL:

- For typical remote control circuits refer to:
  - RWS indicated or PUB002-041.
- For DC control connect -ve to terminal 36.
- (For negative switch / positive common, refer to RWS indicated).
- Control signal threshold voltages:
  - DC: "on" ≥16Vdc / "off" ≤8Vdc, max 60Vdc.
- Control signal duration to be 100ms minimum.
- Maximum current drawn from remote control signals is:
  - 8mA at 24Vdc .
- Supply provided on terminals 4 & 5:
  - Intended for remote control.
  - Max external load 5W at 24Vdc

#### 3.INDICATION:

- For typical position, status and alarm indication see PUB002-041.
- "S" contacts are user configurable and are shown in their default setting.
- Refer to PUB002-040 for functions and configuration instructions.
- Monitor Relay indicates actuator availability for remote control (shown "unavailable"). It can be configured to exclude local/remote selection.
- Refer to PUB002-040 for monitored functions and configuration instructions.
- Voltage applied to indication contacts must not exceed 150Vac
- Individual Switch current must not exceed 3.5A inductive, 5A resistive and no more than 8A in total for all 4 contacts.

#### 4.BATTERY:

- Battery maintains local and remote "S" contact indication only.
- Refer to installation manual for approved replacement battery types.

See Sheet 1 for all Revision details/information

Circuit Diagram Number	Issue No	Sheet
403M2500	1	2 of 2