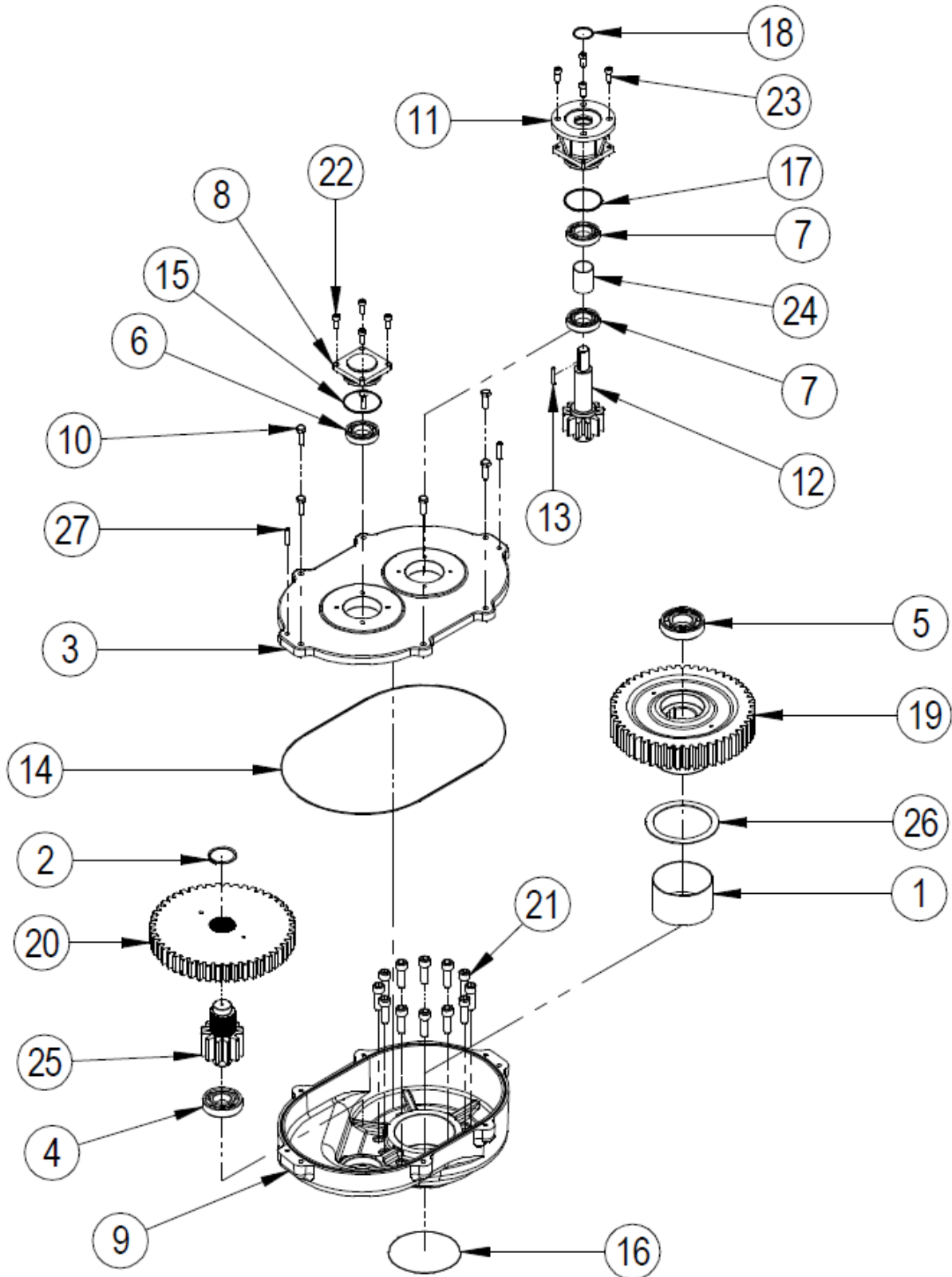


SPARE PARTS LIST FOR RANGE OF IR4 INPUT REDUCERS



EXPLODED VIEW FOR IR4 INPUT REDUCER

ITEM	DESCRIPTION	QUANTITY
1	BUSH	1
2	CIRCLIP	1
3	COVER	1
*4	DEEP GROOVE BALL BEARING	1
*5	DEEP GROOVE BALL BEARING	1
*6	DEEP GROOVE BALL BEARING	1
*7	DEEP GROOVE BALL BEARING	2
8	ENDCAP	1
9	GEARCASE	1
10	SCREW	6
11	INPUT FLANGE	1
12	INPUT SHAFT	1
13	KEY	1
*14	O-RING	1
*15	O-RING	1
*16	O-RING	1
*17	O-RING	1
*18	O-RING	1
19	OUTPUT GEAR	1
20	REDUCER GEAR	1
21	SCREW	12
22	SCREW	4
23	SCREW	4
24	SPACER	1
25	SPLINED SHAFT	1
26	THRUST WASHER	1
27	UNBRAKO DOWEL	2
28	GREASE	

Note: Items marked * are the recommended spares holding for 5 years operation