

Keeping the World Flowing for Future Generations

Instrumentation ball and needle valves



Up to and including 10,000 psi / 690 bar



Reliability in critical flow control applications



Reliable operation when it matters

Assured reliability for critical applications and environments.

Whether used infrequently or continuously, Rotork products will operate reliably and efficiently.

Quality-driven global manufacturing

We offer products that have been designed with over 60 years of industry and application knowledge.

Our research and development ensures cutting edge products are available for multiple applications across multiple industries.

Customer focused service and worldwide support

Rotork solve customer challenges and develop new solutions that are tailored to the needs of our clients.

We offer dedicated, expert service and support from initial inquiry, to product installation, to long-term after sales care.

Low cost of ownership

Long-term reliability prolongs service life.

Rotork helps to reduce long-term cost of ownership and provides greater efficiency to process and plant.

Instrumentation ball and needle valves

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Comprehensive product range serving multiple industries

Rotork products offer improved efficiency, assured safety and environmental protection across sectors such as the Power, Oil & Gas, Water & Wastewater, HVAC, Marine, Mining, Pulp & Paper, Food & Beverage, Pharmaceutical and Chemical sectors.

Market leaders and technical innovators

We have been the recognised market leader in flow control for over 60 years.

Our customers rely upon Rotork for innovative solutions to safely manage the flow of liquids, gases and powders.

Global presence, local service

We are a global company with local support.

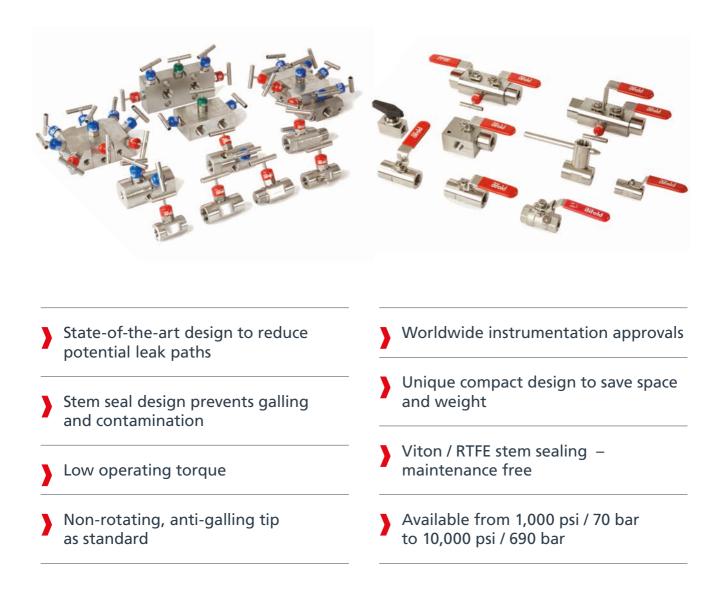
Manufacturing sites, service centres and sales offices throughout the world provide unrivalled customer services, fast delivery and ongoing, accessible support.

> Environmental Social and Governance is at the heart of our business

We have a range of policies in place that support our performance across environmental, social and governance topics. The majority of our policies are publicly available.

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Superior performance throughout the full operational range



Features and benefits

Rotork Bifold has manufactured ball and needle valve products for more than 20 years. Our innovative product range has been designed to overcome the problems of traditional assemblies on primary isolation and venting duties.

The needle valve range incorporates a dynamic sealing system along with a compact design. These valves can be direct mounted to the back plate of a panel and require a low torque input to operate.

Our ball valve range is manufactured and supplied complete with an anti-blowout stem and require a low torque input to operate.

Instrumentation needle valves

Dynamic sealing

• Eliminates the loss of sealing integrity often experienced over the life time of traditional packing glands, reducing the risk of fugitive emissions

Compact patented design

• Sleek lightweight body with smaller envelope enabling closer mounting, ease of installation and a significant reduction in overall panel size and weight

Direct mount to back plate

• All needles and vents off the back plate enabling lower cost panel construction. No panel cut-outs or spacers required for vents and needle heads

Non-wetted parts

 Needle head threads are clean from process fluid corrosion or contamination using a metal-to-metal bonnet seal and pre-thread stem seals

Lower torque to operate

- No need to mount on a back plate to counteract torque
- There are design differences between the fire safe and non-fire safe products







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Features and benefits

Instrumentation ball valves

Single-piece body

• Reduces potential leak paths to the outside environment

Anti-blowout stem

• The internally loaded and retained stem eliminates risk of injury to operators caused by potential stem blowouts

Pressure energised stem seal

 Combined with an anti-blowout stem, the internally loaded pressure energised stem seals, ensure sealing integrity is maintained regardless of outside influences/ interferences such as removal of the handle

Lower and consistent torque to operate

• The unique design principles eliminate the effect of manufacturing variance, ensuring operating torques are both low and consistent throughout the batch

Pressure tested

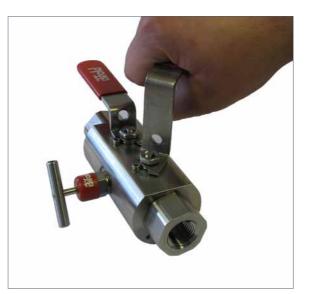
 Pressure tested in accordance with AP1 598 & BS EN 12266-1. Proof tested to I.5 times maximum working pressure

Why use Rotork Bifold?

- Innovatively progressed and optimised designs throughout our product range
- Rotork Bifold constantly carry out vigorous research and development on all of our products, ensuring that our valves represent the best of what we do
- Our state-of-the-art production facilities based in the UK, allow our superior and innovative designs of products to be manufactured on site, assembled to the finished product and tested to rigorous quality standards
- There are design differences between the fire safe and non-fire safe products







Product portfolio – innovative range

Instrumentation needle valves

The needle valve range is available as a one piece body construction with pressures ranging from 6,000 psi / 414 bar up to 10,000 psi / 690 bar and sizes ¼" NPT to 1" NPT. Within the needle valve range, we also offer a medium pressure design ranging from 10,000 psi / 690 bar up to 20,000 psi / 1,380 bar (see our medium pressure instrumentation valves, fittings and relief valves catalogue).



Instrumentation ball valves

The ball valve range utilises a state-of-the-art design to reduce potential leak paths with a standard pressure ranging from 1,000 psi / 70 bar up to 10,000 psi / 690 bar and sizes ¼" NPT to 2" NPT. Within the ball valve range, we also offer a medium pressure design ranging from 10,000 psi / 690 bar up to 20,000 psi / 1,380 bar (see our medium pressure instrumentation valves, fittings and relief valves catalogue). For optimum performance, recommended working range should be 0% to 100% of MWP for models up to 2,000 psi and 15% to 100% for models above 2,000 psi.



Instrumentation manifolds

Suitable for shutting off the impulse lines and for mounting pressure and directional pressure instruments. These manifolds are for direct mounting onto pressure transmitters furnished with mounting interface in accordance with DIN 61518. The manifolds are supplied as standard with ¹/₂" NPT female threaded inlet and vent connections.



Product portfolio – innovative range

State-of-the-art manufacturing

Rotork Bifold operates a lean and integrated manufacturing policy alongside a unique business model, effectively reducing lead times and providing peace of mind to contractors, installers and end users for over a century. Our state-of-the-art UK production facilities allow our innovative products to be assembled and tested to meet rigorous quality standards.

All Rotork Bifold valves have product traceability via a unique serial number stamped on all valve bodies. This links the valve with their testing and component certificates, materials of construction and full Manufacturers Record Book (MRB).

ISO9001 product certification and specialist testing options include:

- Non-destructive testing including Liquid Penetrant Inspection (LPI), Magnetic Particle Inspection (MPI), Positive Material Identification (PMI) and Ferrite testing
- Hydrostatic and pneumatic testing
- Nitrogen gas testing
- Nitrogen/helium leak detection
- Low temperature testing
- Fugitive emission testing
- Hydrogen Induced Cracking (HIC) testing and other specialist material tests





Preferred range – instrumentation ball valves

Product	Schematic representation	Product code	Product description	Page No.
		BV0104F025TT1KLK-N	¼" NPT, single isolation valve, ball configuration, 1,000 psi / 70 bar, lockable handle	
		BV0108F029.2TT1KLK-N	½" NPT, single isolation valve, ball configuration, 1,000 Psi / 70 bar, lockable handle	
-	-1001-	BV0112F0212.5TT1KLK-N	¾" NPT, single isolation valve, ball configuration, 1,000 Psi / 70 bar, lockable handle	14
BV01 Single isolation ball		BV0116F0215TT1KLK	1" NPT, single isolation valve, ball configuration, 1,000 Psi / 70 bar, lockable handle	-
valve, low pressure		BV0132F0232TT1KLK	2 " NPT, single isolation valve, ball configuration, 1,000 Psi / 70 bar, lockable handle	
		BV02SL04F0211TT1KLK	¼" NPT, 3-way valve, side entry, l-ported ball configuration, 1,000 psi / 70 bar, lockable handle	
500		BV02SL08F0212.5TT1KLK	½" NPT, 3-way valve, side entry, I-ported ball configuration, 1,000 psi / 70 bar, lockable handle	
		BV02SL12F0215TT1KLK	¾" NPT, 3-way valve, side entry, l-ported ball configuration, 1,000 psi / 70 bar, lockable handle	15
BV02 3-way ball valve,		BV02SL16F0220TT1KLK	1" NPT, 3-way valve, side entry, l-ported ball configuration, 1,000 psi / 70 bar, lockable handle	-
low pressure		BV02SL32F0238TT1KLK	2 " NPT, 3-way valve, side entry, l-ported ball configuration, 1,000 psi / 70 bar, lockable handle.	
ß		BV0104F025ERV6K	¹ ⁄4 " NPT, single isolation valve, ball configuration, 6,000 psi / 414 bar	
E.		BV0104F025ERV10K	¹ 4 " NPT, single isolation valve, ball configuration, 10,000 psi / 690 bar	
BV01 Single isolation ball valve		BV0106F025ERV6K	3/8" NPT, single isolation valve, ball configuration, 6,000 psi / 414 bar	16
		BV0106F025ERV10K	¾" NPT, single isolation valve, ball configuration, 10,000 psi / 690 bar	

Instrumentation ball valves (up to and including 10,000 psi / 690 bar)

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Preferred range – instrumentation ball and needle valve range

Product	Schematic representation	Product code	Product description	Page No.						
		BV0104F025EV6KPM	¹ ⁄4 " NPT, single isolation valve, ball configuration, 6,000 psi / 414 bar, panel mount							
		BV0104F025EV10KPM	¼ " NPT, single isolation valve, ball configuration, 10,000 psi / 690 bar, panel mount	10						
BV01					BV0106F025EV6KPM	¾° NPT, single isolation valve, ball configuration, 6,000 psi / 414 bar, panel mount	- 18			
Single isolation ball valve, panel mount		BV0106F025EV10KPM	³ / ₈ " NPT, single isolation valve, ball configuration, 10,000 psi / 690 bar, panel mount							
		BV0108F0210ERV6K	¹ ⁄ ₂ " NPT, single isolation valve, ball configuration, 6,000 psi / 414 bar. Available in a three piece configuration	- 20						
BV01 Single isolation ball valve		BV0108F0210ERV10K	¹ / ₂ " NPT, single isolation valve, ball configuration, 10,000 psi / 690 bar. Available in a three piece configuration	20						
The second		BV02SL08F0210ERV6K	¹ / ₂ " NPT, 3-way valve, side entry, I-ported ball configuration, 6,000 psi / 414 bar	- 22						
BV02 3-way ball valve		BV02SL08F0210ERV10K	½" NPT, 3-way valve, side entry, I-ported ball configuration, 10,000 psi / 690 bar							
22	¥	BV0504F02F025ERV6K	¼" NPT, DBB manifold, ball - needle - ball configuration, 6,000 psi / 414 bar, ¼" NPT vent port							
		X	X	X	X	X	X	X	BV0504F02F025ERV10K	¼" NPT, DBB manifold, ball - needle - ball configuration, 10,000 psi / 690 bar, ¼" NPT vent port
BV05	-1001-1001-	BV0506F02F025ERV6K	¾" NPT, DBB manifold, ball - needle - ball configuration, 6,000 psi / 414 bar, ¼" NPT vent port	- 24						
Double block & bleed, ball & needle valve manifold		BV0506F02F025ERV10K	⅔" NPT, DBB manifold, ball - needle - ball configuration, 10,000 psi / 690 bar, ⅓" NPT vent port							
20		BV0504F0210ERV6K	¼ " NPT, DBB manifold, ball - needle - ball configuration, 6,000 psi / 414 bar, ¼ " NPT vent port							
The second	X	BV0504F0210ERV10K	¼ " NPT, DBB manifold, ball - needle - ball configuration, 10,000 psi / 690 bar, ¼ " NPT vent port							
BV05	-2007-200-	BV0508F04F0210ERV6K	½" NPT, DBB manifold, ball - needle - ball configuration, 6,000 psi / 414 bar, ¼" NPT vent port	- 26						
Double block & bleed, ball & needle valve manifold		BV0508F04F0210ERV10K	½ " NPT, DBB manifold, ball - needle - ball configuration, 10,000 psi / 690 bar, ¼ " NPT vent port.							

Instrumentation ball and needle valves (up to and including 10,000 psi / 690 bar)

Preferred range – instrumentation needle valve range

Product	Schematic representation	Product code	Product description	Page No.
		NV0104F02M5V6K	¼" NPT, single isolation valve, needle configuration, 6,000 psi / 414 bar	
	N 1	NV0104F02M5V10K	¼" NPT, single isolation valve needle configuration, 10,000 psi / 690 bar	
•		NV0108F02M5V6K	½" NPT, single isolation valve, needle configuration, 6,000 psi / 414 bar	28
NV01 Single isolation needle valve		NV0108F02M5V10K	½" NPT, single isolation valve, needle configuration, 10,000 psi / 690 bar	
1		NV0304F02M5V6K	¼" NPT, block & bleed manifold, needle - captive vent plug configuration, 6,000 psi / 414 bar	
a der	¥	NV0304F02M5V10K	¼" NPT, block & bleed manifold, needle - captive vent plug configuration,10,000 psi / 690 bar	
NV03		NV0308F02M5V6K	1/2" NPT, block & bleed manifold, needle - captive vent plug configuration, 6,000 psi / 414 bar	30
Block & bleed needle valve manifold captive vent plug		NV0308F02M5V10K	1/2" NPT, block & bleed manifold, needle - captive vent plug configuration,10,000 psi / 690 bar	
ŀ		NV2204F02M3V6K	¼" NPT, compact manifold, needle - needle configuration, 6,000 psi / 414 bar, ¼" NPT vent port	
		NV2204F02M3V10K	¼" NPT, compact manifold, needle - needle configuration, 10,000 psi / 690 bar, ¼" NPT vent port	
NV022		NV2208F04F02M3V6K	½" NPT, compact manifold, needle - needle configuration, 6,000 psi / 414 bar, ¼" NPT vent port	32
Block & bleed needle valve compact manifold		NV2208F04F02M3V10K	½" NPT, compact manifold, needle - needle configuration, 10,000 psi / 690 bar, ¼" NPT vent port	
		NV0404F02M5V6K	¼" NPT, block & bleed manifold, needle - needle configuration, 6,000 psi / 414 bar, ¼" NPT vent port	
		NV0404F02M5V10K	14" NPT, block & bleed manifold, needle - needle configuration, 10,000 psi / 690 bar, 14" NPT vent port	
000		NV0408F04F02M5V6K	½" NPT, block & bleed manifold, needle - needle configuration, 6,000 psi / 414 bar, ¼" NPT vent port	34
NV04 Block & bleed needle valve manifold		NV0408F04F02M5V10K	½" NPT, block & bleed manifold, needle - needle configuration, 10,000 psi / 690 bar, ¼" NPT vent port	
		THIS PRODUC	r design is unique to bifold and patented	
11		NV0504F02M5V6K	¼" NPT, DBB manifold, needle - needle - needle configuration, 6,000 psi / 414 bar, ¼" NPT vent port	
	X	NV0504F02M5V10K	¼ " NPT, DBB manifold, needle - needle - needle configuration, 10,000 psi / 690 bar, ¼ " NPT vent port	
e la		NV0508F04F02M5V6K	½" NPT, DBB manifold, needle - needle - needle configuration, 6,000 psi / 414 bar, ¼" NPT vent port	36
NV05 Double block & bleed needle valve		NV0508F04F02M5V10K	½" NPT, DBB manifold, needle - needle - needle configuration, 10,000 psi / 690 bar, ¼" NPT vent port	
manifold		THIS PRODUC	T DESIGN IS UNIQUE TO BIFOLD AND PATENTED	

Instrumentation needle valves (up to and including 10,000 psi / 690 bar)

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Preferred range – instrumentation needle valve range

Product	Schematic representation	Product code	Product description	Page No.
	× 1	NV06104F02M3V6K	¼" NPT, DBB single station manifold, needle - needle - needle configuration, 6,000 psi / 414 bar	
NV06 1 Double block & bleed single station needle valve		NV06104F02M3V10K	¹ ⁄4" NPT, DBB single station manifold, needle - needle - needle configuration, 10,000 psi / 690 bar	38
manifold		THIS PRODUCT	DESIGN IS UNIQUE TO BIFOLD AND PATENTED	
	× 1 + 1	NV06204F02M3V6K	¼" NPT, DBB two station manifold, needle - needle - needle configuration, 6,000 psi / 414 bar	
NV06 2 Double block & bleed two station needle valve		NV06204F02M3V10K	¼" NPT, DBB two station manifold, needle - needle - needle configuration, 10,000 psi / 690 bar	40
manifold		THIS PRODUC	T DESIGN IS UNIQUE TO BIFOLD AND PATENTED	
		NV06304F02M3V6K	1/4" NPT, DBB three station manifold, needle - needle - needle configuration, 6,000 psi / 414 bar	
NV06 3 Double block & bleed three station needle valve	<u></u> <u> </u> <u> </u> 	NV06304F02M3V10K	¼" NPT, DBB three station manifold, needle - needle - needle configuration, 10,000 psi / 690 bar	42
manifold		THIS PRODUCT	r design is unique to bifold and patented	

Instrumentation needle valves (up to and including 10,000 psi / 690 bar)

Technical attributes

Instrumentation ball and needle valve range

Materials

Stainless Steel, UNS S31600 / S31603, is used throughout for metallic parts as the standard option. Other options are: Carbon Steel (LF2) with F316 trim; Duplex (UNS S31803) throughout and Super Duplex (UNS S32760) throughout.

All material options are in compliance with NACE MR0175 (ISO 15156).

Pressure ratings

Maximum pressure ratings of 1,000 psi / 69 bar, 6,000 psi / 414 bar and 10,000 psi / 690 bar depending on seat material selection. The selection chart for each product shows the maximum available.

Pressure rating at elevated temperatures is limited, in-line with the graphs shown below. Pressure rating is also limited by connection type, in-line with the table shown below.

Temperature

Using the correctly selected seal material, all valves have a minimum temperature rating of -20 °C (-4 °F) and a maximum of +200 °C (392 °F). Pressure ratings at temperature are limited in-line with the graphs shown below.

Additional seal materials (not listed) are available to extend this capability to a minimum of -60 °C (-76 °F) and a maximum of + 300 °C (+572 °F). Pressure ratings will be limited at these extremes; consult with Rotork Bifold for further details.

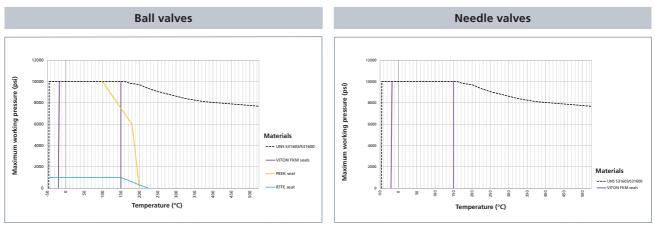
Operating media

With suitably selected seal materials, all valves can be used with a wide variety of fluids and are also suitable for gas service where the '-NT' option is selected.

Connection pressure rating (psi)

	Connection type						
Nominal pipe size	Female NPT (F)	Male NPT (M)	Male NPT inlet / Female NPT outlet (MF)	Female Medium Pressure (FMP)	Female BSPP (FK6)	Female SAE (FSAE)	
04 (¼")	10,000	10,000	10,000	10,000	10,000	10,000	
06 (¾")	10,000	10,000	10,000	10,000	10,000	10,000	
08 (½")	10,000	10,000	10,000	Х	10,000	10,000	
09 (%16")	Х	Х	Х	10,000	Х	Х	
12 (¾")	6,000	6,000	6,000	10,000	6,000	6,000	
16 (1")	6,000	6,000	6,000	10,000	6,000	5,000	

Standard temperature vs. pressure charts



Single isolation ball valve, low pressure range

Product description

A 1,000 psi / 70 bar rated single isolation ball valve, designed to give bubble tight shut off through 90° operation across the full operating temperature range. Totally enclosed soft seats offer both positive sealing and low operating torques.

Features and benefits

- Single-piece body design reducing leak paths
- Bi-directional
- Precision machined stainless steel ball
- PTFE seating to the ball
- Lockable handle as standard
- Compact design to save space and weight
- Bubble tight shut-off

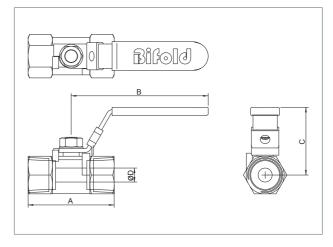
Technical data

- Material grade ASTM A351 CF8M stainless steel body (standard)
- Operating temperature range -20 to +200 °C

SCHEMATIC



Typical GA drawing



BV01 selection table

Product code	Size	Rated	Cv (US Gallon)	'A' (mm)	'B' (mm)	'C' (mm)	Ø 'D' (mm)	Weight (Kg)
BV0104F025TT1KLK-N	1⁄4 " NPT	1,000 psi / 70 bar	2.5	40.0	71.0	35.0	5.0	0.07
BV0108F029.2TT1KLK-N	1⁄2" NPT	1,000 psi / 70 bar	4.8	57.0	95.0	44.0	9.2	0.16
BV0112F0212.5TT1KLK-N	34" NPT	1,000 psi / 70 bar	9.5	59.0	95.0	48.0	12.5	0.25
BV0116F0215TT1KLK	1" NPT	1,000 psi / 70 bar	14.0	71.0	103.0	50.0	15.0	0.43
BV0132F0232TT1KLK	2" NPT	1,000 psi / 70 bar	58.0	100.0	127.0	74.5	32.0	1.50

3-way ball valve, low pressure range

Product description

A 1,000 psi / 70 bar rated 3-way ball valve, designed to provide a bubble tight shut off through 90° operation across the full operating temperature range. The four seat design prevents leakage across the cavity and provides accurate alignment to the ball.

Features and benefits

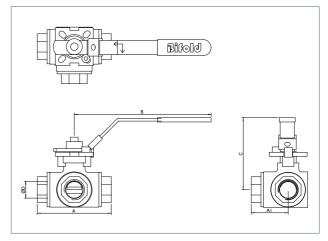
- Live loaded stem design provides automatic adjustment required due to wear and pressure temperature fluctuations
- Anti-blowout stem internally loaded
- Precision machined stainless steel ball
- PTFE seating to the ball
- Lockable handle as standard
- ISO 5211 Mounting pad for direct actuator mounting
- Available in 'T' ported configuration

Technical data

- Material grade ASTM A351 CF8M stainless steel body (standard)
- Operating temperature range -20 to +200 °C



Typical GA drawing



BV02 selection table

Product code	Size	Rated	Cv (US Gallon)	'A' (mm)	'A1' (mm)	'B' (mm)	'C' (mm)	Ø 'D' (mm)	Weight (Kg)
BV02SL04F0211TT1KLK	1⁄4 " NPT	1,000 psi / 70 bar	7.0	72.0	36.0	140.0	75.0	11.0	0.66
BV02SL08F0212.5TT1KLK	1⁄2" NPT	1,000 psi / 70 bar	7.0	72.0	36.0	140.0	75.0	12.5	0.64
BV02SL12F0215TT1KLK	34" NPT	1,000 psi / 70 bar	11.0	83.0	41.5	151.0	88.0	15.0	0.85
BV02SL16F0220TT1KLK	1" NPT	1,000 psi / 70 bar	15.0	99.0	49.5	166.0	93.0	20.0	1.46
BV02SL32F0238TT1KLK	2 " NPT	1,000 psi / 70 bar	70.0	149.0	74.5	263.0	154.0	38.0	5.24

Single isolation ball valve range

Product description

A single isolate ball valve with pressures rated up to 10,000 psi / 690 bar. The single isolating ball valve is designed to give bubble tight shut off through 90° operation across the full operating temperature range of the valve. Totally enclosed soft seats offer both positive sealing and low operating torques.

Features and benefits

- Single-piece body design reducing leak paths
- Anti-blowout stem internally loaded
- Bi-directional
- Precision machined stainless steel ball
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- O-ring stem and body seals
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156
 as standard
- Bubble tight shut-off
- Low operating torque
- Pressure energised stem sealing

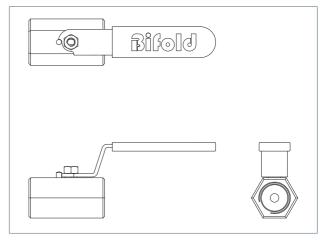
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



BV01 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
BV0104F025ERV6K	1/4" Female NPT	6,000 psi / 414 bar	1.9	86.0
BV0104F025ERV10K	¹ ⁄4" Female NPT	10,000 psi / 690 bar	1.9	86.0
BV0106F025ERV6K	¾" Female NPT	6,000 psi / 414 bar	1.9	86.0
BV0106F025ERV10K	¾" Female NPT	10,000 psi / 690 bar	1.9	86.0

Single isolation ball valve range

BV01 selection chart

Ordering example

BV01 - 04F - 02 - 5 - E - RS - 6K - -NT

Model code BV01 = Single isolation ball valve
Nominal pipe size & connection type 04F = ¼" Female NPT 06F = ¾" Female NPT
Material 02 = UNS \$31600 / \$31603 Stainless Steel (standard) 26 = F51 / UNS \$31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS \$32760 Super Duplex
Series 5 = Standard
Seat materialT= Glass filled PTFE(1,000 psi / 70 bar maximum cold working pressure)E= PEEK(10,000 psi / 690 bar maximum cold working pressure)
Seal arrangement stem and bodyRS= RTFE / NitrileRV= RTFE / VitonRV9= RTFE / V91ARE9= RTFE / E985
Pressure rating1K=1,000 psi / 70 bar maximum cold working pressure6K=6,000 psi / 414 bar maximum cold working pressure10K=10,000 psi / 690 bar maximum cold working pressure
F.A.T. options NO LETTER = Standard F.A.T. -NT = Nitrogen F.A.T. (for gas service)

Single isolation ball valve – panel mount range

Product description

A single isolate ball valve with pressures rated up to 10,000 psi / 690 bar. The single isolating ball valve is designed to give bubble tight shut off through 90° operation across the full operating temperature range of the valve. Totally enclosed soft seats offer both positive sealing and low operating torques.

Features and benefits

- Single-piece construction reducing leak paths
- Bi-directional
- Precision machined stainless steel ball.
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- O-ring stem and body seals
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156
 as standard
- Bubble tight shut-off
- Low operating torque
- Panel mount as standard

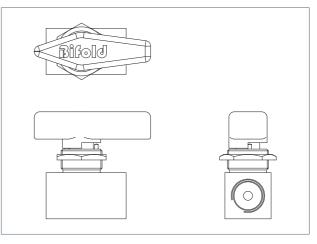
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



BV01 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
BV0104F025EV6KPM	1/4" Female NPT	6,000 psi / 414 bar	1.9	86.0
BV0104F025EV10KPM	1⁄4" Female NPT	10,000 psi / 690 bar	1.9	86.0
BV0106F025EV6KPM	3/8" Female NPT	6,000 psi / 414 bar	1.9	86.0
BV0106F025EV10KPM	¾" Female NPT	10,000 psi / 690 bar	1.9	86.0

Single isolation ball valve - panel mount range

BV01 selection chart

Ordering example

BV01 - 04F - 02 - 5 - E - RV - 6K - PM - -NT

Model code BV01 = Single isolation ball valve – panel mount
Nominal pipe size & connection type 04F = 1/4" Female NPT 06F = 3/4" Female NPT
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex
Series 5 = Standard
Seat materialT= Glass filled PTFE(1,000 psi / 70 bar maximum cold working pressure)E= PEEK(10,000 psi / 690 bar maximum cold working pressure)
Seal arrangement stem and bodyRS= RTFE / NitrileRV= RTFE / VitonRV9= RTFE / V91ARE9= RTFE / E985
Pressure rating1K=1,000 psi / 70 bar maximum cold working pressure6K=6,000 psi / 414 bar maximum cold working pressure10K=10,000 psi / 690 bar maximum cold working pressure
Mounting option PM = Panel Mount (Standard)
F.A.T. options NO LETTER = Standard F.A.T. -NT = Nitrogen F.A.T. (for gas service)

Single isolation ball valve range

Product description

A single isolate ball valve with pressures rated up to 10,000 psi / 690 bar. The single isolating ball valve is designed to give bubble tight shut off through 90° operation across the full operating temperature range of the valve. Totally enclosed soft seats offer both positive sealing and low operating torques.

Features and benefits

- Anti-blowout stem internally loaded
- Bi-directional
- Precision machined stainless steel ball
- Lever type handle as standard
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- RTFE stem seals and O-ring body seals
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Bubble tight shut-off
- Low operating torque
- Pressure energised stem sealing
- Seal integrity maintained if handle is removed

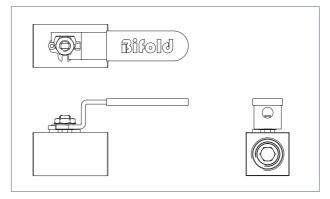
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



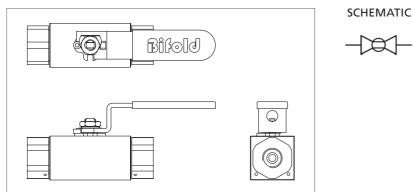
Typical GA drawing



BV01 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
BV0108F0210ERV6K	1⁄2" NPT	6,000 psi / 414 bar	9.6	438.0
BV0108F0210ERV10K	1⁄2" NPT	10,000 psi / 690 bar	9.6	438.0

Three piece configuration



Billion Billio

Valves with connection types other than Female NPT will be supplied in the above three piece configuration.

Single isolation ball valve range

BV01 selection chart

Ordering example	BV01 - 04 - F - 02 - 10 - E - H - 10K - LK - PMNT
Model code	
$BV01 = Single isolation ball valve$ $Nominal pipe size$ $04 = \frac{1}{4}$ $06 = \frac{3}{8}$ $08 = \frac{1}{2}$ $09 = \frac{9}{16}$ $12 = \frac{3}{4}$ $16 = 1$	
Connection type F = Female NPT FMP = Female medium pressure (Series 10 option only) FK6 = Female BSPP FSAE = Female SAE	ïguration
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex	
Series 10 = Standard 20 = For nominal sizes: ¾" to 1" excluding FMP (6,000 psi / 414 bar maxim	num cold working pressure)
Seat material T = Glass filled PTFE (1,000 psi / 70 bar maximum cold working press E = PEEK (10,000 psi / 690 bar maximum cold working press	
Seal arrangement stem and body H = RTFE RS = RTFE / Nitrile RV = RTFE / Viton RV9 = RTFE / V91A RE9 = RTFE / E985	
Pressure rating 1K = 1,000 psi / 70 bar maximum cold working pressure 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure The pressure may be limited by the connection type, please refer to the connection pressure	pressure ratings table on page 13
Handle options NO LETTER = Standard handle LK = Lockable handle PH = Pointer paddle handle	
Mounting optionsNO LETTER= Pipe mount (standard)PM= Panel mount (standard for 20mm bore sizes)	
F.A.T. optionsNO LETTER = Standard F.A.TNT = Nitrogen F.A.T. (for gas service)	

rotor

3-way ball valve range

Product description

A 3-way ball valve with pressures rated up to 10,000 psi / 690 bar. The 3-way ball valve is designed to give bubble tight shut off through 90° operation across the full operating temperature range of the valve. The standard 'L' port configuration diverts one pressure supply between two outlets. Totally enclosed soft seats offer both positive sealing and low operating torques.

Features and benefits

- Anti-blowout stem internally loaded
- Precision machined stainless steel ball
- Lever type handle as standard
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- RTFE stem seals and O-ring body seals
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Bubble tight shut-off
- Low operating torque
- Pressure energised stem sealing
- Seal integrity maintained if handle is removed
- Available in 'T' ported configuration

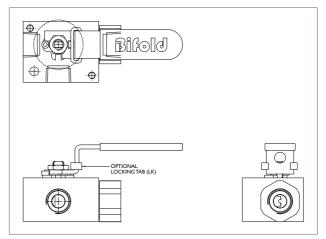
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



BV02 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
BV02SL08F0210ERV6K	1⁄2" NPT	6,000 psi / 414 bar	4.3	196.0
BV02SL08F0210ERV10K	1⁄2" NPT	10,000 psi / 690 bar	4.3	196.0

3-way ball valve range

BV02 selection chart

Ordering example	BV02 - S - L - 04 - F - 02 - 10 - E - H - 10K - LKNT
Model code BV02 = 3-way ball valve	
Configuration S = Side entry B = Bottom entry	
Flow pattern L = L ported ball T = T ported ball	
Nominal pipe size $04 = \frac{1}{4}$ " $06 = \frac{3}{8}$ " $08 = \frac{1}{2}$ " $09 = \frac{9}{16}$ " $12 = \frac{3}{4}$ " $16 = 1$ "	
Connection typeF= Female NPTFMP= Female medium pressure (Series 10 option only)FK6= Female BSPPFSAE= Female SAE	
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex	
Series 10 = Standard 20 = For nominal sizes: ³ / ₄ " to 1" excluding FMP (6,000 psi / 414 bar maxim	num cold working pressure)
Seat material T = Glass filled PTFE (1,000 psi / 70 bar maximum cold working pre- E E = PEEK (10,000 psi / 690 bar maximum cold working pre- field bar maximum cold working pre- tield bar max	
Seal arrangement stem and body H = RTFE RS = RTFE / Nitrile RV = RTFE / Viton RV9 = RTFE / V91A RE9 = RTFE / E985	
Pressure rating 1K = 1,000 psi / 70 bar maximum cold working pressure 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure The pressure may be limited by the connection type, please refer to the connection p	ressure ratings table on page 13
Handle options NO LETTER = Standard handle LK = Lockable handle PH = Pointer paddle handle	
F.A.T. options NO LETTER = Standard F.A.T.	

-NT = Nitrogen F.A.T. (for gas service)

Double block and bleed, ball and needle valve manifold range

Product description

A double block and bleed ball - needle - ball valve manifold with pressures rated up to 10,000 psi / 690 bar. Manufactured from barstock, the two inline balls are the primary and secondary isolating valves with a needle type valve for the vent facility. The ball valve is designed to give bubble tight shut off through a 90° operation across the full operating temperature range of the valve.

Features and benefits

- Single-piece construction reducing leak paths
- Anti-blowout stem internally loaded
- Bi-directional
- Precision machined stainless steel balls
- Lever type handles as standard
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- RTFE stem seals and O-ring body seals
- Stem seal design prevents galling and contamination
- Panel mount as standard
- Thread milled connections for improved sealing
- Bubble tight shut-off
- Low operating torque
- Pressure energised stem sealing

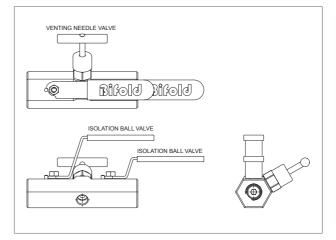
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



BV05 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
BV0504F02F025ERV6K	1⁄4" NPT	6,000 psi / 414 bar	1.3	58.0
BV0504F02F025ERV10K	1⁄4" NPT	10,000 psi / 690 bar	1.3	58.0
BV0506F02F025ERV6K	3⁄8" NPT	6,000 psi / 414 bar	1.3	58.0
BV0506F02F025ERV10K	3∕%" NPT	10,000 psi / 690 bar	1.3	58.0

Double block and bleed, ball and needle valve manifold range

BV05 selection chart

Ordering example

BV05 - 04F - 02F - 02 - 5 - E - RV - 10K - AV - PV - -NT

Model code BV05 = Double block & bleed, ball & needle valve manifold	
Nominal pipe size & connection type 04F = 1/4" Female NPT 06F = 3%" Female NPT	
Vent connection 02F = 1/s" Female NPT (standard)	
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex	
Series 5 = Standard	
Seat material Image: Top of the second	
Seal arrangement stem and BodyRS= RTFE / NitrileRV= RTFE / VitonRV9= RTFE / V91ARE9= RTFE / E985	
Pressure rating1K=1,000 psi /70 bar maximum cold working pressure6K=6,000 psi /414 bar maximum cold working pressure10K=10,000 psi /690 bar maximum cold working pressure	
Vent operator options NO LETTER = Standard vent AV = Anti-tamper vent	
Vent outlet options NO LETTER = No plug vent (standard) PV = Plugged vent	
F.A.T. optionsNO LETTER = Standard F.A.TNT = Nitrogen F.A.T. (for gas service)	

Double block and bleed, ball and needle valve manifold range

Product description

A double block and bleed ball-needle-ball valve manifold with pressures rated up to 10,000 psi / 690 bar. Manufactured from barstock, the two inline balls provide unrestricted flow with a roddable facility, and are the primary and secondary isolating valves with a needle type valve for the vent facility. The ball valve is designed to give bubble tight shut off through a 90° operation across the full operating temperature range of the valve.

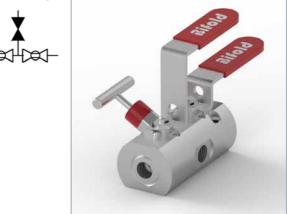
Features and benefits

- Anti-blowout stem internally loaded
- Bi-directional
- Precision machined stainless steel balls
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Lever type handle as standard
- RTFE stem seals and O-ring body seals
- Stem seal design prevents galling and contamination
- Panel mount as standard
- Thread milled connections for improved sealing
- Bubble tight shut-off
- Low operating torque
- Pressure energised stem sealing

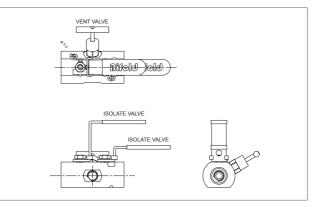
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



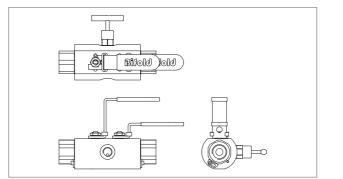
Typical GA drawing



BV05 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
BV0504F0210ERV6K	1⁄4 " NPT	6,000 psi / 414 bar	7.6	345.0
BV0504F0210ERV10K	1⁄4 " NPT	10,000 psi / 690 bar	7.6	345.0
BV0508F04F0210ERV6K	1⁄2" NPT	6,000 psi / 414 bar	7.6	345.0
BV0508F04F0210ERV10K	1⁄2" NPT	10,000 psi / 690 bar	7.6	345.0

Three piece configuration







Valves with connection types other than Female NPT will be supplied in the above three piece configuration.

Double block and bleed, ball and needle valve manifold range

BV05 selection chart

Ordering example

BV05 - 04 - F - 02 - 10 - E - RV - 10K - LK - AV - PV - -NT

Model code BV05 = Double block & bleed, ball & needle valve manifold
Nominal pipe size $04 = 1/4"$ $06 = 3/8"$ $08 = 1/2"$ $09 = 9/6"$ $12 = 3/4"$ $16 = 1"$
Connection type F = Female NPT FMP = Female medium pressure (Series 10 option only) FK6 = Female BSPP FSAE = Female SAE
Vent connection NO LETTER = 1/4 " Female NPT (NO LETTER if nominal pipe size / connection type option is 04F) 04F = 1/4 " Female NPT
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex
Series 10 = Standard 20 = For nominal sizes: 3/4" to 1" Excluding FMP (6,000 psi / 414 bar maximum cold working pressure)
Seat material T = Glass filled PTFE (1,000 psi / 70 bar maximum cold working pressure) E = PEEK (10,000 psi / 690 bar maximum cold working pressure)
Seal arrangement stem and bodyRS= RTFE / NitrileRV= RTFE / VitonRV9= RTFE / V91ARE9= RTFE / E985
Pressure rating 1K = 1,000 psi / 70 bar maximum cold working pressure 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure The pressure may be limited by the connection type, please refer to the connection pressure ratings table on page 13
Handle options NO LETTER = Standard handle LK = Lockable handle PH = Pointer paddle handle
Vent outlet options NO LETTER = No plug vent (standard) PV = Plugged vent
F.A.T. optionsNO LETTER = Standard F.A.TNT = Nitrogen F.A.T. (for gas service)

Single isolation needle valve range

Product description

A 6,000 psi / 414 bar or 10,000 psi / 690 bar rated, single isolation needle valve. The metal-to-metal non-rotating tip and metal-to-metal body to bonnet interface offer leak tight sealing across the full operating temperature range of the valve.

Features and benefits

- Single-piece construction reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- Back seating needle
- Stem seal design prevents galling and contamination
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination

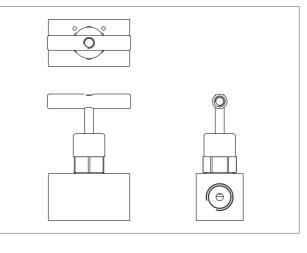
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



NV01 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
NV0104F02M5V6K	1⁄4 " NPT	6,000 psi / 414 bar	0.48	22.0
NV0104F02M5V10K	1⁄4 " NPT	10,000 psi / 690 bar	0.48	22.0
NV0108F02M5V6K	1⁄2" NPT	6,000 psi / 414 bar	0.48	22.0
NV0108F02M5V10K	1⁄2" NPT	10,000 psi / 690 bar	0.48	22.0

Single isolation needle valve range

NV01 selection chart

Ordering example

NV01 - 04 - F - 02 - M - 5 - S - 6K - LK - PM - -NT

Model code NV01 = Single isolation needle valve
Nominal pipe size $04 = \frac{1}{4}^{n}$ $06 = \frac{3}{6}^{n}$ $08 = \frac{1}{2}^{n}$ $09 = \frac{9}{6}^{n}^{n}$ $12 = \frac{3}{4}^{n}$ $16 = 1^{n}$
Connection type F = Female NPT M = Male NPT MF = Male NPT outlet FMP = Female medium pressure (Series 3 and 5 option only) FK6 = Female BSPP FSAE = Female SAE
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex
Tip style M = Metal ball MT = Metal tip (standard for Series 8 option, non-standard materials and nitrogen F.A.T. valves)
Series 3 = 04FMP only 5 = Standard 8 = For nominal sizes: 3/4" to 1" excluding FMP (6,000 psi / 414 bar maximum cold working pressure)
Seal arrangement stem and bodyS= NitrileV= VitonV9= V91AE9= E985
Pressure rating 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure The pressure may be limited by the connection type, please refer to the connection pressure ratings table on page 13
Handle options NO LETTER = Standard handle LK = Lockable handle
Mounting optionsNO LETTER = Pipe mount (standard)PM = Panel mount (standard for Series 8 option)
F.A.T. options NO LETTER = Standard F.A.T. -NT = Nitrogen F.A.T. (for gas service)

rotork

Block and bleed needle valve manifold range - captive vent plug

Product description

A single isolation valve block and captive vent plug bleed gauge / instrument manifold, with pressures rated up to 10,000 psi / 690 bar. The valve is suitable for either panel or pipe mounting. The manifold design permits isolation and controlled venting of the instrument for calibration and or removal from the circuit, whilst leaving the process intact.

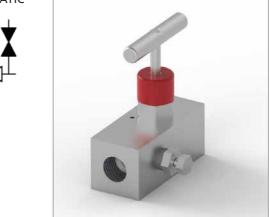
Features and benefits

- Single-piece construction reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Non-removable stem on the captive vent plug
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- Back seating needle
- Stem seal design prevents galling and contamination
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Bubble tight shut-off
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination

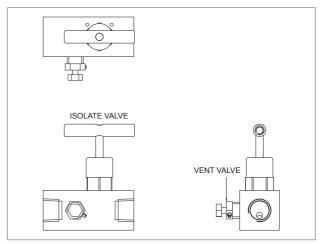
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



NV03 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
NV0304F02M5V6K	1⁄4 " NPT	6,000 psi / 414 bar	0.48	22.0
NV0304F02M5V10K	1⁄4 " NPT	10,000 psi / 690 bar	0.48	22.0
NV0308F02M5V6K	1⁄2" NPT	6,000 psi / 414 bar	0.48	22.0
NV0308F02M5V10K	1⁄2" NPT	10,000 psi / 690 bar	0.48	22.0

Block and bleed needle valve manifold range – captive vent plug

NV03 selection chart

Ordering example	NV03 - 04 - F - 02 - M - 5 - S - 6K - LKNT
Model code NV03 = Block & bleed needle valve manifold – captive vent plug	
Nominal pipe size $04 = \frac{1}{4}$ " $06 = \frac{3}{8}$ " $08 = \frac{1}{2}$ "	
Connection type F = Female NPT M = Male NPT MF = Male NPT inlet / Female NPT outlet	
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex	
Tip style M = Metal ball MT = Metal tip (standard for non-standard materials and nitrogen F.A.T. valves)	
Series 5 = Standard	
Seal arrangementS= NitrileV= VitonV9= V91AE9= E985	
Pressure rating $6K = 6,000 \text{ psi / 414 bar maximum cold working pressure}$ $10K = 10,000 \text{ psi / 690 bar maximum cold working pressure}$ The pressure may be limited by the connection type, please refer to the connection pressure rating	is table on page 13
Handle options NO LETTER = Standard handle LK = Lockable handle	
F.A.T. options NO LETTER = Standard F.A.T.	

-NT = Nitrogen F.A.T. (for gas service)

rotork

Block and bleed needle valve compact manifold range

Product description

A 6,000 psi / 414 bar or 10,000 psi / 690 bar rated, two valve compact block and bleed gauge / instrument manifold. The manifold design permits controlled venting of the instrument for calibration and or removal from the circuit, whilst leaving the process intact.

Features and benefits

- Single-piece construction reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Back seating needle
- Full material traceability and individual serial number stamped on the valve
- Compact design to save space and weight
- Stem seal design prevents galling and contamination
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156
 as standard
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination

Technical data

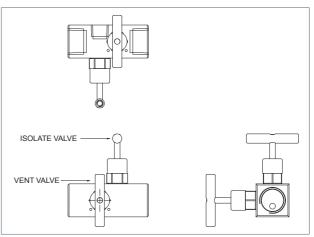
NV22 selection table

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



Flow rate @ 10 bar DP Rated Product code Size (US Gallon) (l/min water) NV2204F02M3V6K 1⁄4" NPT 6,000 psi / 414 bar 0.17 7.6 10,000 psi / 690 bar NV2204F02M3V10K 1⁄4" NPT 0.17 7.6 NV2208F04F02M3V6K 1⁄2" NPT 6,000 psi / 414 bar 0.17 7.6 NV2208F04F02M3V10K 1/2" NPT 10,000 psi / 690 bar 0.17 7.6

Block and bleed needle valve compact manifold range

NV22 selection chart

Ordering example

NV22 - 04 - F - 04F - 02 - M - 5 - S - 6K - LK - AV - PV - -NT

Model code NV22 = Block & bleed needle valve compact manifold
Nominal pipe size $04 = \frac{1}{4}$ $06 = \frac{3}{8}$ " $08 = \frac{1}{2}$ "
Connection type F = Female NPT M = Male NPT MF = Male NPT inlet / Female NPT outlet FM = Female NPT inlet / Male NPT outlet
Vent connection NO LETTER = ¼" Female NPT (NO LETTER if nominal pipe size / connection type option is 04F) 04F = ¼" Female NPT
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex
Tip style M = Metal ball MT = Metal tip (standard for non-standard materials and nitrogen F.A.T. valves)
Series 3 = Standard
Seal arrangementS= NitrileV= VitonV9= V91AE9= E985
Pressure rating 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure The pressure may be limited by the connection type, please refer to the connection pressure ratings table on page 13
Handle options NO LETTER = Standard handle LK = Lockable handle
Vent operator options NO LETTER = Standard vent AV = Anti-tamper vent
Vent outlet options NO LETTER = No plug vent (standard) PV = Plugged vent
F.A.T. OptionsNO LETTER = Standard F.A.TNT = Nitrogen F.A.T. (for gas service)

rotork

Block and bleed needle valve manifold range

Product description

A 6,000 psi / 414 bar or 10,000 psi / 690 bar rated, two valve block and bleed gauge / instrument manifold. The angled bonnets allow for either panel or pipe mounting. The manifold design permits controlled venting of the instrument for calibration and or removal from the circuit, whilst leaving the process intact.

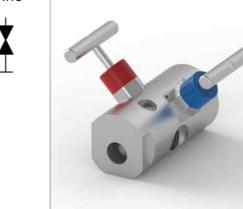
Features and benefits

- Single-piece construction reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Back seating needle
- Unique patented product, compact design to save space and weight
- European patent granted EP2242943
- Stem seal design prevents galling and contamination
- Full material traceability and individual serial number stamped on the valve
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination
- Panel mount as standard

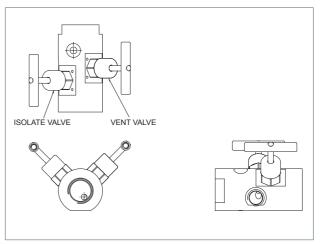
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC



Typical GA drawing



NV04 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
NV0404F02M5V6K	1⁄4 " NPT	6,000 psi / 414 bar	0.39	18.0
NV0404F02M5V10K	1⁄4 " NPT	10,000 psi / 690 bar	0.39	18.0
NV0408F04F02M5V6K	1⁄2" NPT	6,000 psi / 414 bar	0.39	18.0
NV0408F04F02M5V10K	1⁄2" NPT	10,000 psi / 690 bar	0.39	18.0

Block and bleed needle valve manifold range

NV04 selection chart

Ordering example

NV04 - 04 - F - 04F - 02 - M - 5 - S - 6K - LK - AV - PV - -NT

Model o NV04 =	ode Block & bleed needle valve manifold				
Nominal pipe size					
04 =	1/4 "				
06 =	3/8 "				
08 =	1/2 "				
09 =	9/16"				
12 =	3/4 "				
16 =	1				

Connection type

- F = Female NPT FMP = Female medium pressure (Series 3 and 5 option only)
- FK6 = Female BSPP FSAE = Female SAE

Vent connection

NO LETTER = ¼ " Female NPT (NO LETTER if Nominal pipe size / connection type option is 04F) 04F = ¼ " Female NPT

Material

- 02
 =
 UNS S31600 / S31603 Stainless Steel (standard)

 26
 =
 F51 / UNS S31803 Duplex

 38
 =
 LF2 / Carbon Steel

- 39 = F55 / UNS S32760 Super Duplex

Tip Style Μ

= Metal ball MT = Metal tip (standard for Series 8 option, non-standard materials and nitrogen F.A.T. valves)

Series

- 3 = 04FMP only
- 5 = Standard
- 8 = For nominal sizes: 3/4 " to 1 " excluding FMP (6,000 psi / 414 bar maximum cold working pressure)

Seal arrangement

- = Nitrile S V
- = Viton = V91A V9
- E9 = E985

Pressure rating

6K = 6,000 psi / 414 bar maximum cold working pressure10K = 10,000 psi / 690 bar maximum cold working pressure

The pressure may be limited by the connection type, please refer to the connection pressure ratings table on page 13

Handle options

NO LETTER = Standard handle LK = Lockable handle

Vent operator options

NO LETTER = Standard vent

AV = Anti-tamper vent

Vent outlet options

NO LETTER = No plug vent (standard) PV = Plugged vent

F.A.T. options

NO LETTER = Standard F.A.T. -NT = Nitrogen F.A.T. (for gas service)

rotork

Double block and bleed needle valve manifold range

Product description

A 6,000 psi / 414 bar or 10,000 psi / 690 bar rated, double block and bleed manifold. The angled bonnets allow for either panel or pipe mounting. The manifold design permits controlled venting of the instrument for calibration and or removal from the circuit, whilst leaving the process intact.

Features and benefits

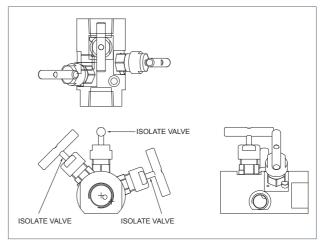
- Single-piece construction reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Back seating needle
- Unique patented product, compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- European patent granted EP2242943
- Stem seal design prevents galling and contamination.
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard.
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination
- Panel mount as standard

Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

SCHEMATIC

Typical GA drawing



NV05 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
NV0504F02M5V6K	1⁄4 " NPT	6,000 psi / 414 bar	0.34	16.0
NV0504F02M5V10K	1⁄4 " NPT	10,000 psi / 690 bar	0.34	16.0
NV0508F04F02M5V6K	1⁄2" NPT	6,000 psi / 414 bar	0.34	16.0
NV0508F04F02M5V10K	1⁄2" NPT	10,000 psi / 690 bar	0.34	16.0

NV05

Double block and bleed needle valve manifold range

NV05 selection chart

Ordering example

NV05 - 04 - F - 04F - 02 - M - 5 - S - 6K - LK - AV - PV - -NT

Model code NV05 = Double block & bleed needle valve manifold
Nominal pipe size $04 = 1/4"$ $06 = 3/8"$ $08 = 1/2"$ $09 = 9/16"$ $12 = 3/4"$ $16 = 1$
Connection type F = Female NPT FMP = Female medium pressure (Series 3 and 5 option only) FK6 = Female BSPP FSAE = Female SAE
Vent connection NO LETTER = ¼ " Female NPT (NO LETTER if nominal pipe size / connection type option is 04F) 04F = ¼ " Female NPT
Material 02 = UNS \$31600 / \$31603 Stainless Steel (standard) 26 = F51 / UNS \$31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS \$32760 Super Duplex
Tip style M = Metal ball MT = Metal tip (standard for Series 8 Option, non-standard materials and nitrogen F.A.T. valves)
Series 3 = 04FMP only 5 = Standard 8 = For nominal sizes: ¾" to 1" excluding FMP (6,000 psi / 414 bar maximum cold working pressure)
Seal arrangement S = Nitrile V = Viton $V9$ = V91AE9= E985
Pressure rating 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure The pressure may be limited by the connection type, please refer to the connection pressure ratings table on page 13
Handle options NO LETTER = Standard handle LK = Lockable handle
Vent operator options NO LETTER = Standard vent AV = Anti-tamper vent
Vent outlet options NO LETTER = No Plug vent (standard) PV = Plugged vent
F.A.T. optionsNO LETTER = Standard F.A.TNT = Nitrogen F.A.T. (for gas service)

Double block and bleed single station needle valve manifold range

Product description

A 6,000 psi / 414 bar or 10,000 psi / 690 bar rated, single station double block and bleed gauge / instrument compact panel mounted manifold. The manifold design permits controlled venting of the instrument for calibration and or removal from the circuit, whilst leaving the process intact. This unique design allows direct inline connection to pipe systems, through 1/4" NPT connections, thus eliminating the requirement for additional 'T' and elbow fittings.

Features and benefits

- Single-piece construction reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Back seating needle
- Unique patented product, compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- European patent granted EP2225485
- Unrestricted through the bore
- Stem seal design prevents galling and contamination
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination
- Panel mount as standard

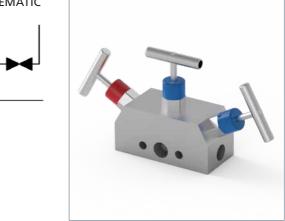
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

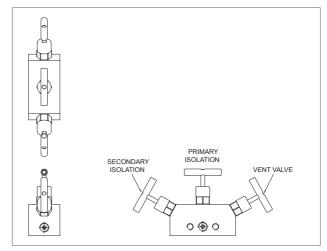
NV06 1 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
NV06104F02M3V6K	1⁄4 " NPT	6,000 psi / 414 bar	0.12	5.4
NV06104F02M3V10K	1⁄4 " NPT	10,000 psi / 690 bar	0.12	5.4

SCHEMATIC



Typical GA drawing



Double block and bleed single station needle valve manifold range

NV06 1 selection chart

NV06 1 selection chart	
Ordering example	NV06 - 104 - F - 04F - 02 - M - 3 - S - 6K - LK - AV - PVNT
Model code NV06 1 = Double block & bleed single station needle valve manifold	ь
Nominal pipe size $04 = \frac{1}{4}$ " $06 = \frac{3}{8}$ "	
Connection type F = Female NPT	
Vent & gauge connection NO LETTER = ¼" Female NPT (NO LETTER if nominal pipe size / con 04F = ¼" Female NPT	nection type option is 04F)
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex	
Tip style M = Metal ball MT = Metal tip (standard for non-standard materials and nitrogen)	n F.A.T. valves)
Series 3 = Standard	
Seal arrangementS= NitrileV= VitonV9= V91AE9= E985	
Pressure rating 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure	
Handle optionsNO LETTER = Standard handleLK= Lockable handle	
Vent operator optionsNO LETTER = Standard ventAV= Anti-tamper vent	
Vent outlet optionsNO LETTER= No plug vent (standard)PV= Plugged vent	
F.A.T. optionsNO LETTER= Standard F.A.TNT= Nitrogen F.A.T. (for gas service)	

rotor

Double block and bleed two station needle valve manifold range

Product description

A 6,000 psi / 414 bar or 10,000 psi / 690 bar rated, two station double block and bleed gauge / instrument compact panel mounted manifold. The manifold design permits controlled venting of the instrument for calibration and or removal from the circuit, whilst leaving the process intact. This unique design allows direct inline connection to pipe systems, through ¼'' NPT connections, thus eliminating the requirement for additional 'T' and elbow fittings.

Features and benefits

- Each station is a single-piece construction, reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Back seating needle
- Unique patented product, compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- Unrestricted through the bore
- Stem seal design prevents galling and contamination
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination
- European patent granted EP2225485
- Panel mount as standard

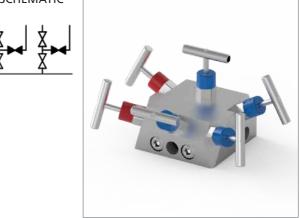
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

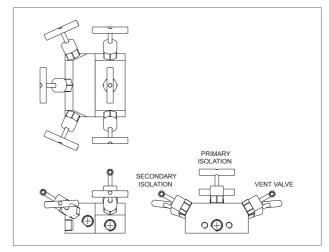
NV06 2 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
NV06204F02M3V6K	1⁄4 " NPT	6,000 psi / 414 bar	0.12	5.4
NV06204F02M3V10K	1⁄4 " NPT	10,000 psi / 690 bar	0.12	5.4

SCHEMATIC



Typical GA drawing



Double block and bleed two station needle valve manifold range

NV06 2 selection chart

Ordering example	NV06 - 204 - F - 04	4F - 02 - M - 3	8 - S - 6K - LK	K - AV -	PVNT
Model code NV06 2 = Double block & bleed two station needle valve manifold					
Nominal pipe size 04 = 1/4 " 06 = 3% "					
Connection type F = Female NPT					
Vent & gauge connection NO LETTER = ¼" Female NPT (NO LETTER if nominal pipe size / conne 04F = ¼" Female NPT	ction type option is 04F)				
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex					
Tip style M = Metal ball MT = Metal tip (standard for non-standard materials and nitrogen F	.A.T. valves)				
Series 3 = Standard					
Seal arrangementS= NitrileV= VitonV9= V91AE9= E985					
Pressure rating 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure					
Handle optionsNO LETTER = Standard handleLK= Lockable handle					
Vent operator optionsNO LETTER = Standard ventAV = Anti-tamper vent					
Vent outlet optionsNO LETTER= No plug vent (standard)PV= Plugged vent					
F.A.T. optionsNO LETTER = Standard F.A.TNT = Nitrogen F.A.T. (for gas service)					

rotork°

Double block and bleed two station needle valve manifold range

Product description

A 6,000 psi / 414 bar or 10,000 psi / 690 bar rated, three station double block and bleed gauge / instrument compact panel mounted manifold. The manifold design permits controlled venting of the instrument for calibration and or removal from the circuit, whilst leaving the process intact. This unique design allows direct inline connection to pipe systems, through ¼'' NPT connections, thus eliminating the requirement for additional 'T' and elbow fittings.

Features and benefits

- Each station is a single-piece construction, reducing leak paths
- Anti-blowout stem
- Non-rotating, anti-galling tip as standard
- Viton / RTFE stem sealing maintenance free
- Metal-to-metal seating
- Back seating needle
- Unique patented product, compact design to save space and weight
- Full material traceability and individual serial number stamped on the valve
- European patent granted EP2225485
- Unrestricted through the bore
- Stem seal design prevents galling and contamination
- Thread milled connections for improved sealing
- In compliance with NACE MR-01-75 / ISO 15156 as standard
- Pressure energised stem sealing
- Metal-to-metal body joint to prevent thread contamination
- Panel mount as standard

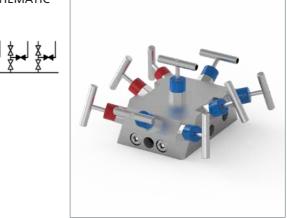
Technical data

- Material grades UNS S31600 / S31603 stainless steel (standard)
- See selection chart opposite for alternative materials

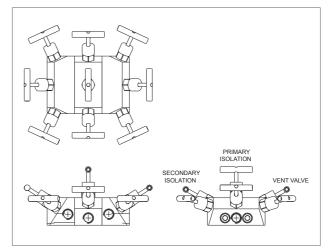
NV06 3 selection table

Product code	Size	Rated	Cv (US Gallon)	Flow rate @ 10 bar DP (I/min water)
NV06304F02M3V6K	1⁄4 " NPT	6,000 psi / 414 bar	0.12	5.4
NV06304F02M3V10K	1⁄4 " NPT	10,000 psi / 690 bar	0.12	5.4

SCHEMATIC



Typical GA drawing



Double block and bleed two station needle valve manifold range

NV06 3 selection chart

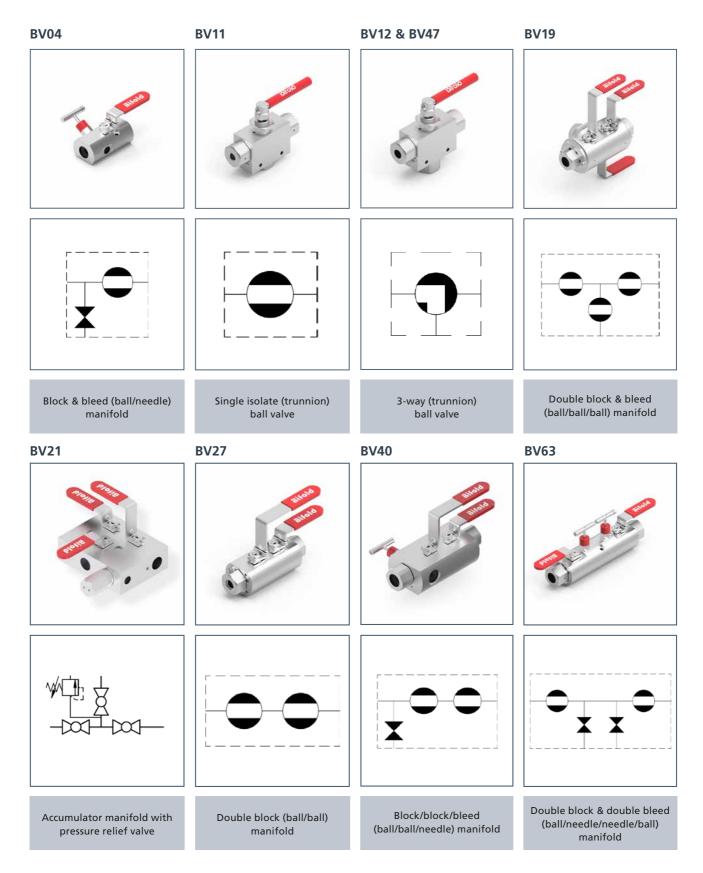
Ordering	example	

NV06 - 304 - F - 04F - 02 - M - 3 - S - 6K - LK - AV - PV - -NT

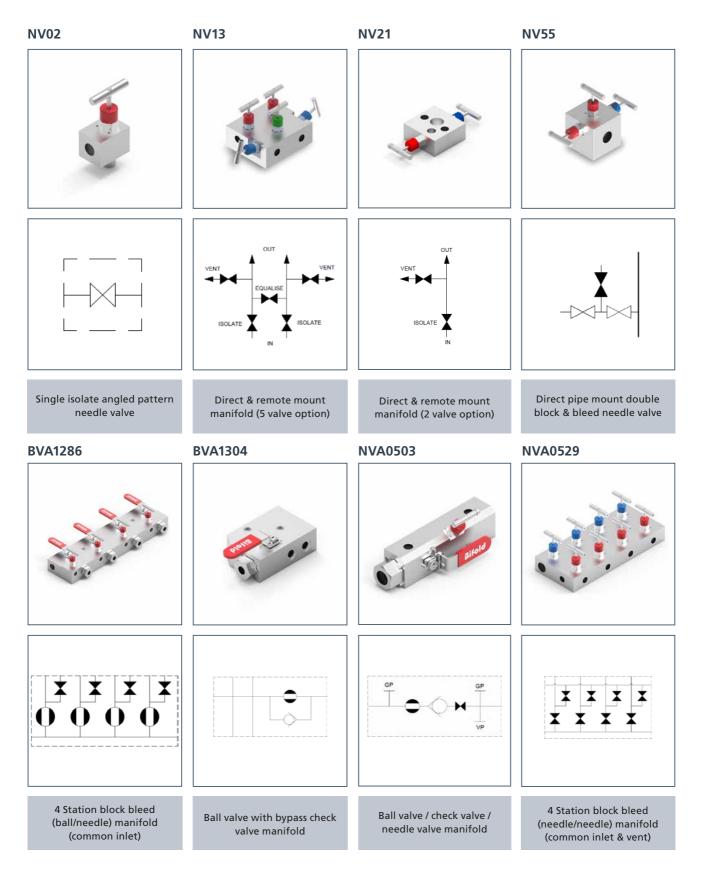
Model code NV06 3 = Double block & bleed three station needle valve manifold
Nominal pipe size $04 = \frac{1}{4}$ " $06 = \frac{3}{8}$ "
Connection type F = Female NPT
Vent & gauge connection NO LETTER = ¼ " Female NPT (NO LETTER if nominal pipe size / connection type option is 04F) 04F = ¼ " Female NPT
Material 02 = UNS S31600 / S31603 Stainless Steel (standard) 26 = F51 / UNS S31803 Duplex 38 = LF2 / Carbon Steel 39 = F55 / UNS S32760 Super Duplex
Tip style M = Metal ball MT = Metal tip (standard for non-standard materials and nitrogen F.A.T. valves)
Series 3 = Standard
Seal arrangementS= NitrileV= VitonV9= V91AE9= E985
Pressure rating 6K = 6,000 psi / 414 bar maximum cold working pressure 10K = 10,000 psi / 690 bar maximum cold working pressure
Handle options NO LETTER = Standard handle LK = Lockable handle
Vent operator options NO LETTER = Standard vent AV = Anti-tamper vent
Vent outlet options NO LETTER = No plug vent (standard) PV = Plugged vent
F.A.T. options NO LETTER = Standard F.A.T. -NT = Nitrogen F.A.T. (for gas service)

rotork

Extended ball valve product range



Extended needle valve & ball and needle manifold product range



rotork

Site services

Rotork understands the value of prompt, punctual and superior site services. Rotork Site Services have specialist expertise, insight and experience in service support for mission-critical flow control and instrumentation solutions for oil and gas, water and wastewater, power, chemical process and industrial applications. We offer global frontline support backed by dedicated in- house experts.

Our service solutions increase plant efficiency and reduce maintenance costs, while workshop services return equipment to as-new condition. Our experience and understanding of the flow control industry means we have extensive insight and ideas of what we can do to provide significant value to our customers and their operations.

Rotork Site Services is comprised of two main areas; Lifetime Management and Site Services. Lifetime Management is the suite of services within Rotork Site Services which help you manage the risk associated with aging assets and includes our Reliability Services offering. Site Services comprises essential actuator service, repair, maintenance and upgrades. Rotork has specialist expertise, insight and experience in flow control.

We provide insight into how we can deliver value to our customers.

Our service solutions increase plant efficiency and reduce maintenance costs.



Site services

Lifetime Management

The services available within Lifetime Management offer a complete solution to managing the risks associated with the life cycle of your equipment and their obsolescence (which compromise reliable performance and valuable uptime).

The aim of Lifetime Management is to provide you with constant support and minimum- to- no disruption to your production flow. It is a customisable service, offering designed to seamlessly maintain and improve your assets. We manage the inherent risks associated with advances in technology, component obsolescence and ageing equipment for you. We are committed to helping customers maximise the continuous, fault-free operation and working life of their actuators. Supporting the continuous and reliable operation of your plant allows for improved performance and increases in valuable uptime.

Lifetime Management covers:

- Reliability services
 - Basic health check
 - Standard planned maintenance
 - Premium enhanced maintenance
- Upgrade services (Retrofit)
- Planned shutdown support
- Life cycle services
- Overhauls/refurbishment
- Customised spares programme
- Intelligent Asset Management (iAM) reporting

Site Services

Rotork Site Services (RSS) provides the essential on-site actuator service, repair, maintenance and upgrades part of our service offering, plus the commissioning of new actuators and applications. It includes off-site work completed at a Rotork Support Centre including recertification, automation, testing and product selection.

Our decades of experience in the industrial actuation and flow control markets means that customers can rely on us to understand their problems and to deliver reliable, economic solutions. Rotork's talented and experienced engineers have an in-depth understanding of the problems that are faced in the field and they know how to fix them.

On sites where providing evidence of valid asset certification is a legal requirement, Rotork engineers can carry out the necessary OEM level inspections and provide the statutory paperwork to comply with regulations.

- Field support
- Planned shutdown support
- Actuator workshop overhaul
- Valve automation services
 - On-site
 - Off-site
- Global support







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A full listing of our worldwide sales and service network is available on our website.

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